

Unimog Implement Carrier Technical Manual

February 2019 issue

Mercedes-Benz

Trucks you can trust



Technical Handbook Introduction

Introduction

The present Technical Manual serves Mercedes-Benz Sales as an advisory document. In addition to the standard vehicle version, special equipment is also covered. Regarding the availability of standard and special equipment, please refer to the valid price list. We reserve the right to make technical modifications.

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Daimler AG Mercedes-Benz Special Trucks Marketing and Product Management

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Unimog model series in comparison

Unimog implement carrier

► Compact all-terrain Unimog implement carrier

► Vehicle type: tractor unit/truck

▶ Vehicle width: from 2.15 m

▶ Wheelbases: 2800 mm-3900 mm

► Straight, dimensionally stable, weight-optimised ladder-type frame

▶ Panoramic cab with large windscreen and low dash support

4 attachment and mounting areas

Comprehensive range of hydraulics packages

Mechanical engine and transmission PTOs

Permanent all-wheel drive, differential locks engageable

Unimog extreme off-roader

Extreme off-road Unimog chassis

Vehicle type: truck chassis

Vehicle width: from 2.3 m

Wheelbase: 3850 mm

- Dropped, flexible and torsionally flexible frame
- ► Cab-behind-engine truck with raised windscreen
- Long body length for greater load volume
- ► Integrated hydraulics system available
- Mechanical engine and transmission PTOs
- Rear-axle drive with engageable all-wheel drive and differential lock





Extreme off-road Unimog BlueTec 6

Technical Handbook Product concept









Product concept Technical Handbook

Overview of models and components, BlueTec 6

Model designation	Vehicle model variant	Wheelbase (mm)	Engine	Output (kW /hp)	No. of cylinders	Permissible gross vehicle weight from to (t)
U 216	405.090	2800	OM934 LA	115 /156	4	7,49-10,0
U 218	405.090	2800	OM934 LA	130 /177	4	7,49-10,0
U 318	405.104	3000	OM934 LA	130 /177	4	7,49-11,0
U 323	405.105	3000	OM934 LA	170 /231	4	12,1-13,8
U 423	405.105	3000	OM934 LA	170 /231	4	12,1-13,8
U 427	405.110	3150	OM936 LA	200 /272	6	12,1-14,0
U 430	405.110	3150	OM936 LA	220 /299	6	12,1-14,0
U 323	405.125	3.600	OM934 LA	170 /231	4	12,1-14,0
U 423	405.125	3.600	OM934 LA	170 /231	4	12,1-14,0
U 427	405.125	3.600	OM936 LA	200 /272	6	12,1-14,0
U 430	405.125	3.600	OM936 LA	220 /299	6	12,1-14,0
U 527	405.202	3350	OM936 LA	200 /272	6	12,1-16,5
U 530	405.202	3350	OM936 LA	220 /299	6	12,1-16,5
U 527	405.222	3900	OM936 LA	200 /272	6	12,1-16,5
U 530	405.222	3900	OM936 LA	220 /299	6	12,1-16,5

Note: U 323 can currently only be ordered for countries D/CH/A.

Technical Handbook Product concept

Overview of models and components, Euromot IV

Model designation	Vehicle model variant	Wheelbase (mm)	Engine	Output (kW /hp)	No. of cylinders	Permissible gross vehicle weight from to (t)
U 423	405.105	3000	OM934 LA	170 /231	4	12,1-13,8
U 429	405.110	3150	OM936 LA	210 /286	6	12,1-14,0
U 529	405.202	3350	OM936 LA	210 /286	6	12,1-16,5

Overview of models and components, Euro V

Model designation	Vehicle model variant	Wheelbase (mm)	Engine	Output (kW /hp)	No. of cylinders	Permissible gross vehicle weight from to (t)
U 423	405.105	3000	OM934 LA	170 /231	4	12,1-13,8
U 429	405.110	3150	OM936 LA	210 /286	6	12,1-14,0
U 423	405.125	3.600	OM934 LA	170 /231	4	12,1-14,0
U 429	405.125	3.600	OM936 LA	210 /286	6	12,1-14,0
U 529	405.202	3350	OM936 LA	210 /286	6	12,1-16,5
U 529	405.222	3900	OM936 LA	210 /286	6	12,1-16,5

The Unimog implement carrier: the advantages at a glance

Ergonomics/operation

- + The modern cab affords safety and offers excellent ride comfort thanks to a fully sprung chassis, a seating position behind the front axle and comfort seats with integrated seatbelts.
- + All the controls for the implement, hydraulic and drive functions are conveniently accessible via a multifunction joystick.

PTOs

- + The front PTO shaft has a max. output of 160 kW.
- + The mechanical rear PTO shaft delivers up to 220 kW.

Engines

Efficient common rail diesel engines:

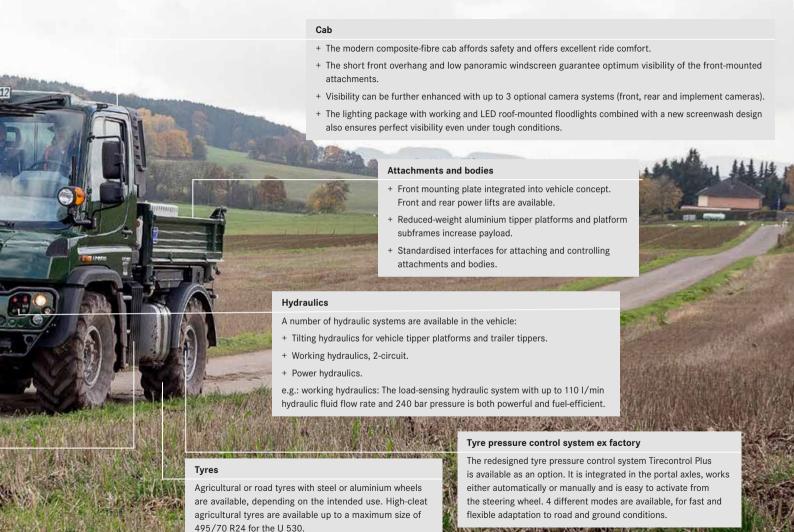
- + 4-cylinder units delivering 115, 130 and 170 kW and 900 Nm of torque.
- + 6-cylinder units delivering 200, 210 and 220 kW and 1200 Nm of torque.
- + High output, lower fuel consumption and emissions reduced by up to 90% with Euro VI technology.
- + Premium engine brake with high braking power installed on all Unimog variants, including the basic model.

Drive concept

- + Permanent all-wheel drive and 3 differential locks.
- + 8-speed manual transmission with reversing group and integral transfer case.
- + Transmission can be supplemented by a working gear group (16 gears) and a crawler gear group (24 gears).
- + Automated gearbox (EAS) available as an option for gear shifts without declutching.
- + The EasyDrive synergetic drive enables infinitely variable working speeds of up to 50 km/h as well as the ability to switch between hydrostatic and mechanical drive while the vehicle is in motion.
- Stabiliser link-guided portal axles for high levels of driving safety and high ground clearance.

Radiator

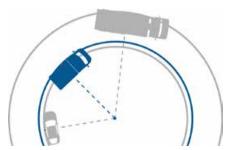
- Contamination-resistant cooling system comprising
 2 independently controlled fans for charge air cooling (front of vehicle) and coolant cooling (left side of vehicle) for high efficiency and low noise emissions.
- + Optional automatic cleaning system (reversing fan) for radiator.



Product concept Technical Handbook

Compact design

▼ Feature	▼ Advantage
► Small vehicle width	 Can be used in narrow, inner-city areas Minimal disruption to traffic when working on the edge of the road
► Suitable wheelbases for every type of operation	 Short wheelbases, high manoeuvrability Long wheelbases, large amount of implement mounting space
► Small turning circle	 Possible to manoeuvre in tight spaces with implements attached Possible to access difficult-to-reach places
► Short front end dimensions	► Low front-axle loading, optimum load distribution
► High front axle load relative to gross weight	► Possible to use heavy front-mounted attachments
► Gradation of permissible load values (supplementary sheet)	► Flexible use thanks to variable payloads for summer and winter service



Turning circle (Ø from 12.6 m)



Front end dimensions

Front axle/front mounting plate: approx. 1145 mm Front axle/steering wheel: approx. 218 mm Front mounting plate/steering wheel: approx. 1363 mm



Load value-related exemptions in Germany

Up to 7.49 t GVW on identification plate: possible to drive vehicle with class C1 licence (previously: class 3). Up to 7.49 t GVW on identification plate: toll-free driving on motorways. Higher load values are possible simultaneously via amending notice (W code).

Technical Handbook Product concept

Off-road capabilities

▼ Feature	▼ Advantage					
► Professional implement carrier with off-road capability	 High traction thanks to permanent all-wheel drive Extreme climbing ability High ground clearance High level of stability, even with implement 					
► Portal axles with hub reduction gear	 High ground clearance Slimline drivetrain High payload and high tractive force 					
► Single tyres all round	 Better snow track overlap Better traction off-road, on ice and snow Identical snow chains on both axles 					
► Differential lock with 100% locking action, inter-axle differential lock	► Increased traction on and off-road					
► Progressive coil springs	 Long spring travel All wheels maintain contact with the ground, even on very uneven surfaces Safe springing, irrespective of load condition 					







	U 200	U 300	U 400			U 500	
	090	104	105	110	125	202	222
a) Ground clearance (mm)	335	325	383	383	383	379	379
b) Angle of approach (°)	22	22	25	25	25	25	25
c) Ramp breakover angle (°)	27	26	30	30	26	28	24
d) Angle of departure (°)	37	37	42	42	42	41	35
e) Tipping angle (°)	38	38	38	38	38	38	38

Tyres for U 200/U 300: 365/80 R20 Tyres for U 400/U 500: 365/85 R20





Segments

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Public services

Cities and communities, service providers and contractors all have to cope with a great variety of challenges, not least the need to get jobs done more quickly in the face of substantial cost pressure. And then, right on cue, the Mercedes-Benz Unimog implement carrier turns up: the specialist for Local Authority work can be used perfectly to capacity for up to 365 days a year – for jobs such as mowing, mulching, tree and brush control, winter services, sweeping, cleaning – or even for carrying loads and transporting goods. And it more than pays for itself. Through a combination of performance and efficiency, it ensures that life cycle costs are kept extremely low. Its numerous innovative features also make the Unimog safe, ergonomic and productive – and thus one of the most coveted work places in your community, public works or company.





Energy/mining

Supplying power through overhead power lines is a costeffective alternative to laying underground cables – particularly over long distances and rough terrain. For the power cables to work reliably, they need to be maintained regularly and repaired quickly when need be. A clear case for the Unimog implement carrier.





Rescue/firefighting/recovery

In recent years we have witnessed devastating forest fires like those in Southern Europe, record floods along the Danube and Elbe in Central Europe, violent hurricanes and autumnal storms throughout Europe, and disasters such as hailstorms and earthquakes. Proof, if you needed it, that the number of natural disasters is on the increase all around the world - and with them the major and special operations of fire brigades and disaster control organisations. All of this means that the key tasks of rescue, firefighting, recovery and protection are proving ever more challenging for the emergency teams - and for the emergency vehicles they use. Which is why vehicles which are robust, reliable and above all capable of working off-road, are an absolute necessity in these current times. Emergency teams all over the world choose to put their trust in the Unimog implement carrier.





Construction

Building roads? Constructing canals and waterways? Drilling? Other special tasks in mind? In the construction sector, the robust Unimog demonstrates its advantages. Specially developed for use with implements, the professional implement carrier is impressively versatile. With 4 attachment areas, powerful implement drives, high payloads and a panoramic cab, it's ready to work wherever power is a must. The combination of off-road workhorse and motorway-capable truck makes the Unimog implement carrier a particularly efficient choice: it doesn't just have the advantages of a work machine, it also has great advantages as a tractor unit. Furthermore, it both economically and rapidly gets to where it needs to be thanks to high traction – even in places where the beaten track ends. It is compact, powerful and efficient: a true builder which grows with its tasks.





Agriculture

A versatile player out in the field, fast out on the road, efficient the whole year round: The new Unimog BlueTec 6 is the environmentally friendly transport solution: a fuel-efficient operator and universal genius all in one. The economical all-rounder on and off the road, with higher performance and excellent ride comfort, provides the best working conditions in agricultural applications.

















Forestry

Anyone dealing with a great variety of tasks all year round needs a true professional by their side. The Unimog implement carrier is particularly agile off-road and also has excellent handling for on-road driving. It takes on a great variety of jobs from maintenance of forest paths in spring to tree and brush control in summer, or even wood shredding in the autumn. It also carries out winter service work too, all while continuing to operate with full capacity, flexibility and reliability. Road speeds of up to 90 km/h also mean that the Unimog implement carrier provides the perfect transport solution for biomass or wood for energy uses. With 4 attachment and mounting areas, powerful implement drives, high payloads and a panoramic cab, it's ready to work wherever power is a must. The Unimog doesn't just offer its services as a work machine, but equally scores bonus points when used as a tractor unit. Furthermore, it both economically and rapidly gets to where it needs to be thanks to high traction - even in places where the beaten track ends. It is compact, powerful and efficient: a true forestry worker which grows with its tasks.





Airport

To ensure safe flight operations, there are a number of different tasks which need to be carried out in the airport grounds all year round. Here, the Mercedes-Benz Unimog can be used with great versatility as an implement carrier, where it provides diligent service in all areas. From winter service operations with a snowplough or blower-cutter, right up to removing rubber remnants in the touchdown zone of the runway. From mowing grassed areas to fighting ice on the access routes. From sweeping the service areas to use as a tug. Be it on the apron, taxiway or runway, whether faced with packed snow, slush or even metre-high snow drifts: the Unimog makes light work of virtually any situation.



















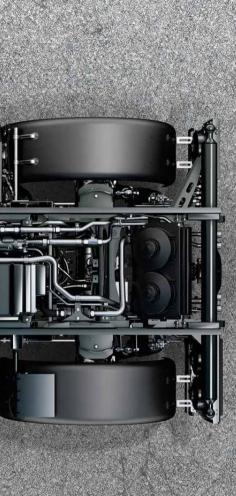
Road-rail

The Unimog concept demonstrates its unique qualities in road-rail operations: start off by shunting heavy loads on rails, then skip off the tracks and drive on the road to where the next rail task awaits you. Only one vehicle can do this – the Unimog implement carrier from Mercedes-Benz. For years, the versatile road-rail Unimog has proven itself on rail and road, convincing customers of its economy and great flexibility.









Frame

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trailer coupling/end crossmember	37

Frame Technical Handbook

Frame concept

▼ Feature	▼ Advantage
► Straight, continuous ladder-type frame	► Implements can be mounted directly onto the longitudinal frame members
► Bolted crossmembers and bolted-in cross tubes, modular design	Good supply of replacement partsEasy replacement of parts
► Dimensionally stable, high flexural and torsional rigidity	► Low torsion
► Front integral carrier	 Maximum absorption of shearing and tractive forces from vehicle and implement Defined transfer of forces Prevention of overloading Good handling with and without implement
► Specified mounting points	 Simplified mounting (see "Attachment and mounting areas" section)
► Frame with cut-outs	► Weight optimisation
► End crossmember, sturdy design	 Operation of rigid-drawbar trailers or centre-axle trailers up to 13 t



1

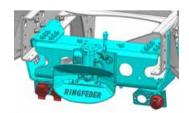
Shearing forces from the front axle are absorbed via the trailing arms, the shearing forces from the front-mounted implements are absorbed via the front mounting plate.

Frame with integral carrier

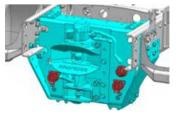
Technical Handbook Frame

Special equipment: trailer coupling/end crossmember

	▼ Feature	▼ Advantage
[QA1]	End crossmember for increased towed weight (centre-axle	trailer up to 20 t)
	► Reinforced end crossmember	► Operation of rigid-drawbar trailers or centre-axle trailers up to 20 t
[Q33]	End crossmember for lowered trailer coupling	
	► Reinforced and enlarged end crossmember	 Trailer couplings [Q94], [Q95] in 2 positions 2 trailer couplings simultaneously [Q96] Allows use of a 265 mm lower trailer coupling for low drawbar heights For fleets with frequently changing trailer operation Suitable for Scharmüller height-adjustable trailer coupling
[Q34]	End crossmember, reinforced, for lowered trailer coupling	
	► Reinforced end crossmember	 Possible to couple positive-steering drawbar trailers with drawbar load of up to 3 t and gross weight of up to 27 t.

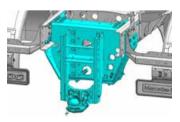


End crossmember [QA1] with trailer coupling [Q95]



End crossmember [Q33] with trailer coupling [Q96]

The end crossmember [0.33] is also suitable for the Scharmüller height-adjustable trailer coupling. Rear PTO shaft operation is possible.



[Q34] – End crossmember, reinforced, for lowered trailer coupling

Frame Technical Handbook

Special equipment: trailer coupling/end crossmember

	▼ Feature	▼ Advantage
[Q94]	Trailer coupling, large jaw, Ringfeder, pin 38.5	
	 ▶ Jaw size: 360 x 215 mm ▶ Flange dimensions (hole pattern): 160 x 100 mm ▶ Tongue weight: 1000 kg ▶ Pin Ø: 38.5 mm for 40-mm eyelets 	 Rotatable trailer hitch pins Allows registration as tractor vehicle
[Q95]	Trailer coupling, large jaw, Ringfeder, pin 48.7	
	 ▶ Jaw size: 360 x 208 mm ▶ Flange dimensions (hole pattern): 160 x 100 mm ▶ Tongue weight: 1000 kg ▶ Pin Ø: 48.7 mm for 50 mm eyelets 	 Rotatable trailer hitch pins Allows registration as tractor vehicle
[Q96]	Trailer couplings, set of 2, Ringfeder, pins 38.5+48.7	
	 2 trailer couplings for attachment on the reinforced end crossmember [Q33] Jaw size: upper 360 x 200 mm; lower 200 x 100 mm Flange dimensions (hole pattern): 160 x 100 mm Tongue weight: 1000 kg (top and bottom) Pin Ø: upper 48.7 mm for 50 mm eyelets; lower 38.5 mm for 40 mm eyelets 	 Flexible use Low trailer coupling for agricultural trailers Standard height for truck trailers Allows registration as tractor vehicle

Technical Handbook Frame



[Q34] - End crossmember, reinforced, for lowered trailer coupling



[Q34] - End crossmember, reinforced, for lowered trailer coupling

[UQSL] - Bearing bracket for Scharmüller height-adjustable trailer coupling

[UQSM] - Trailer coupling, Scharmüller, pin 38

[UQSN] - Trailer ball coupling K80, Scharmüller



[Q34] - End crossmember, reinforced, for lowered trailer coupling

[Q94] - Trailer coupling, large jaw, Ringfeder, pin 38.5



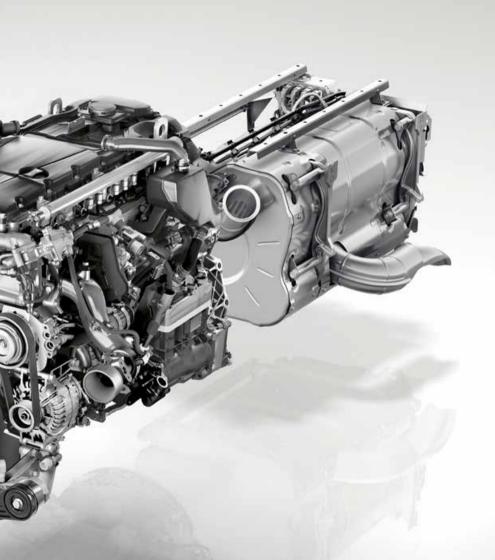
[Q34] – End crossmember, reinforced, for lowered trailer coupling

[UQSK] - Bearing bracket, for height adjustable trailer coupling, incl. K80

[UQSM] – Trailer coupling, Scharmüller, pin 38

[UQSZ] – Articulated steering K50, left and right, for 3 t drawbar load





Engine

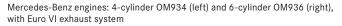
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Engine Technical Handbook

Engine concept

▼ Feature	▼ Advantage
► Mercedes-Benz 4 and 6-cylinder diesel engines, model series 93X	► Proven engines from Mercedes-Benz volume production
Newly developed engines with outputs ranging from 115 kW/156 hp to 220 kW/299 hp	► High power reserves
► Common-rail direct injection with high injection pressures (up to 2400 bar)	Efficient and clean combustionOptimised fuel consumption
► Multiple injection	► Quiet engine running
► Single-stage and two-stage turbocharging	► High torque even at low engine speeds
► Combined SCR technology and cooled exhaust gas recirculation (EGR)	► Reduced NO _x emissions
➤ The sulphur content of the diesel fuel used must not exceed 100 ppm for Euro V/Euromot IV and 10 ppm for Euro VI.	
 As standard, the OM934/936 engines are configured for the new HVO (Hydrotreated Vegetable Oil) fuel to standard prEN 15940. Approval does not apply to classic biodiesel RME and FAME. HVO must not be used with Code [D6N] - Auxiliary heating with engine pre-heating 	► Either pure HVO or an HVO mixture can be used.







Mercedes-Benz engines: 4-cylinder OM934 (left) and OM936 (right), with Euro VI/Euromot IV exhaust system

Technical Handbook Engine

▼ Feature	▼ Advantage
 Optimised choice of materials and manufacturing process 	► Extended service life
► Extended maintenance intervals – 1400 operating hours	► Extended service life, less maintenance expenditure, reduction of operating costs
► High-torque	► High torque ensures good pulling and holding power
► Optimised in-engine combustion	► Substantially reduced AdBlue® consumption
► Cold start capability down to -15 °C, optionally down to -26 °C [Z0A]	► Problem-free engine starting at low temperatures
 BlueTec 6 technology compliant with Euro VI, plus: Diesel particulate filter Camshaft adjustment 	 Additional advantages of engines compliant with the Euro VI standard: Future-proof through compliance with Euro VI standard Reduction of particulate emission
► The engine air filter is flame-retardant as standard.	 Should the filter medium ignite due to embers (e.g. from a forest fire) getting into the air filter via the intake port, the flames will be extinguished automatically within a few seconds thanks to the impregnated fire retardant. Fire service Operations involving grinding and welding work

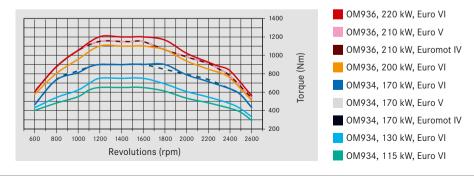


Engine air filter

Engine air filter can be accessed without tools for easy servicing.



The engine air filter is flame-retardant as standard.



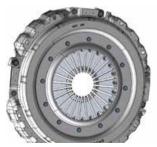
Engine Technical Handbook

Drive clutch

▼ Feature	▼ Advantage
► Single-plate dry clutch	► Easy to regulate
 Organic, asbestos-free clutch linings 	► Environmentally compatible
► Clutch diameter 395 mm on all engines	► Long service life
► Hydraulic central clutch release bearing	► No lubrication of moving parts necessary
► Pneumatic clutch pressure booster	► Low pedal force (approx. 150 N)
► Position sensor	► Wear detectable without disassembly
► Wear compensation	► Secure frictional connection
► Aluminium clutch housing	► Weight optimisation







Clutch pressure plate



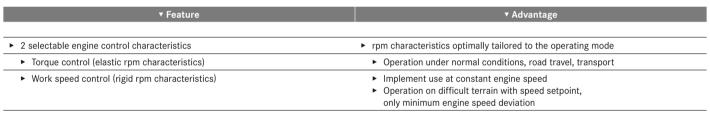
Clutch housing

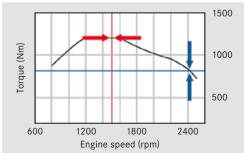
Technical Handbook Engine

High-performance engine brake

▼ Feature	▼ Advantage
► 2-stage decompression brake	► Wear-free auxiliary brake
► Output up to 300 kW for 6-cylinder engine (up to 178 kW for 4-cylinder engine)	 High brake power, very good deceleration Reduces heating and wear of the service brake In these engine power classes, the braking performance of the high-performance engine brake is unrivalled.

Engine control





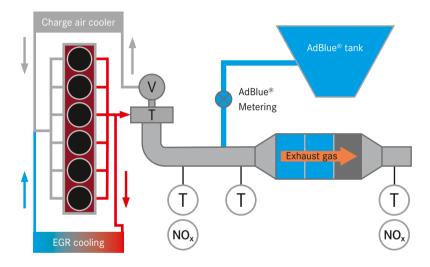
Torque and working rpm control:

- Engine speed control for implement operation
- Torque control for driving mode

Engine speed/torque control

Engine Technical Handbook

Exhaust gas aftertreatment - Euro V/Euromot IV



Exhaust gas recirculation (EGR)

+

Selective Catalytic Reduction (SCR)

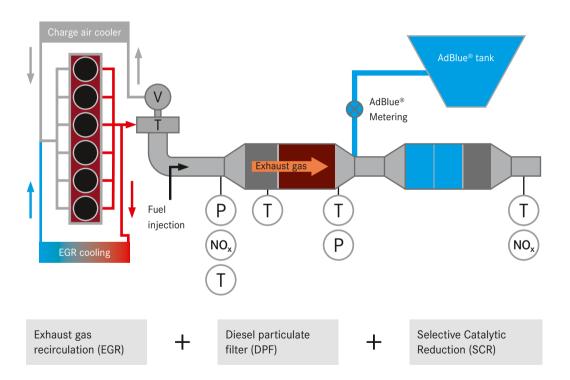
(T) Temperature sensor





Regeneration only required for Euro VI, not required for Euromot IV and Euro V as these systems do not have a diesel particulate filter. Technical Handbook Engine

Exhaust gas aftertreatment - BlueTec 6/Stage V



P Pressure sensor

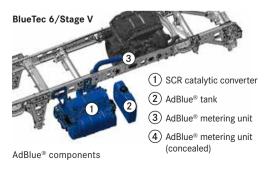
(NO_x) NO_x sensor

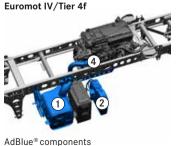
T Temperature sensor

Engine Technical Handbook

Euro V/Euromot IV/Euro VI/Stage V

▼ Feature	▼ Advantage
➤ Newly developed Mercedes-Benz engines and exhaust box with BlueTec® diesel technology	 Compliance with Euro VI standard Proven technology of the Mercedes-Benz large-scale series production, optimised space-saving design for implement carriers
► Exhaust gas recirculation	► Low NO _x emission
► Diesel particulate filter	► Reduces particulates in the exhaust gas flow by 90%
► SCR catalytic converter	► Converts NO _x into harmless nitrogen and water vapour with the addition of AdBlue®
► Optimised AdBlue® injection	► Less AdBlue® consumption
► Passive regeneration of the particulate filter during the journey	► Longer filter exchange intervals and long filter service life
► Active regeneration of the particulate filter through diesel injection with Inhibit switch to suppress the process	 Regeneration of the particulate filter possible when exhaust gas temperatures are too low
► Upward tailpipe	 No exhaust gases in the operating area Exhaust gases do not swirl up any dust No hot exhaust gases in the floor area







Euromot IV/Tier 4f

For agricultural use in Germany, the Unimog implement carrier model variant 405.105/110/202 is available in the following versions:

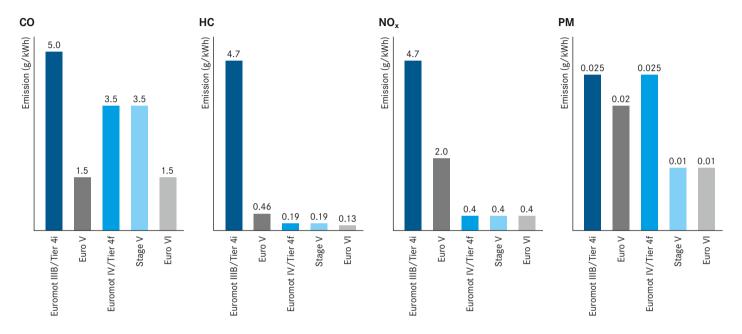
- ► Agricultural or forestry. Tractor unit/agricultural tractor [VH3]
- ► Agricultural or forestry. Tractor unit/agricultural tractor [VH3]

 ► Agricultural or forestry. Tractor unit/implement carrier [VH4]
- Agricultural or forestry. Tractor unit/implement carrier or ex-factory platform [VH7]
- ► Self-propelled work machine

The relevant equipment variants must be taken into account for registration. For model designations 405.125/222, long wheelbases and tractor unit configurations, the platform must be provided via the body manufacturer. Stage V is met with BlueTec 6.

Technical Handbook Engine

Exhaust gas emission - limit values



Engine Technical Handbook

Regeneration with BlueTec 6

Soot from diesel combustion continuously accumulates in the closed diesel particulate filter. To guarantee longer filter change intervals and a long filter service life, regular regeneration of the diesel particulate filter is necessary.

Soot is removed in a targeted manner through high exhaust gas temperatures. As the exhaust gas temperatures are not always sufficient to produce continual soot reduction (passive regeneration), there is an automatic triggering of active regeneration, which is dependent on the operational profile of the vehicle. If necessary the driver is asked to initiate a manual regeneration at a standstill. Here the idle speed is raised to approx. 1400 rpm in order to reach optimum exhaust gas temperatures.

The percentage of passive or active regeneration is dependent on the engine load and the vehicle's usage profile.



- 1) Inhibit function (block/enable regeneration)
- (2) Initiation of regeneration at standstill

Special application/emergency

The Inhibit function serves exclusively to suppress the regeneration in the short term in exceptional situations and must then be manually enabled again. Permanent use of the Inhibit function will lead to premature filter loading which cannot be reduced. The consequence is unscheduled exchange of the filter.

Passive regeneration

- Continuously, at exhaust gas temperatures > 250 °C
- Without additional diesel injection into the exhaust gas flow
- Occurs unnoticed by the driver during the journey

Active regeneration

- Occurs depending on the given operating conditions
- Automatic initiation with information in the instrument cluster, no driver action required
- Additional diesel injection into the exhaust gas flow to increase the exhaust gas temperature
- Can be disabled in hazardous situations or in special applications via Inhibit function
- A manual regeneration at a standstill can be initiated when there is an appropriate message in the instrument cluster



Notes field "blocked regeneration"



Notes field "overdue regeneration"



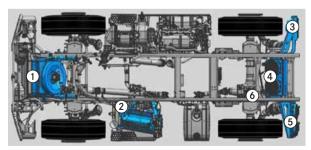
Notes fields in the display show the active Inhibit function and where applicable indicate that regeneration is overdue.

DPF regeneration switch

Technical Handbook Engine

Radiator system

▼ Feature	▼ Advantage
► Charge air cooler in vehicle front, mounted at an angle (approx. 45°)	► High cooling output, dirt falls down
► Radiator on left-hand side under the cab	 Space for a windscreen that extends far down to provide optimum view of the work area Low noise levels in the cab
► Large radiator, designed for high outside temperatures and low vehicle speeds	► High operational safety
► Demand-based radiator control	► Fuel savings
► All radiators designed for dirt-intensive applications	► Long cleaning intervals
► Mounted at an angle, radiator grille can be folded up without tools	► Excellent accessibility for cleaning
► Radiator grille for trapping coarse dirt particles	► Increased radiator efficiency, fuel savings
► Located on left, in direction of travel	► Low-dirt area
► Hydrostatic fan drive	► High cooling output across entire rpm range
➤ Variable displacement pump for fan drive	 Optimum cooling output in any driving situation, minimum energy requirement, low noise emissions



Locations of radiator components (figure shows BlueTec 6)

- 1 Charge air and fan hydraulics
- $\widehat{\mbox{\em (2)}}$ Coolant and air conditioning system
- 3 Additional radiator
- 4 Power hydraulics
- 5 Hydromat or torque converter clutch
- 6 Hydromat oil filter (concealed)



Radiator and A/C condenser

Engine Technical Handbook

Special equipment - engine

	▼ Feature	▼ Advantage
[M54]	Engine preheating via power grid	
	 Power supply with connecting cable from the local power grid Heating element electric output 1000 W Temperature control: shut-off/switch-on 85 °C/69 °C The connecting cable is available through Parts and must be installed at the workshop in accordance with VDE guidelines. 	 Reliable engine starting at extremely low outside temperatures Reduction of wear related to cold starts through faster attainment of operating temperature Faster cab heating immediately after departure Reduced environmental impact
[M55]	Fuel preheating with water separator	
	 System comprises a prefilter with heated water separator and water storage tank (0.5 I) 	 Particle and water-free fuel, even with poor quality fuels Prevention of damage to injection pumps Fuel flow properties are maintained even at extremely low temperatures
[Z0A]	Cold climate package	
	 Enhanced cold-start capability down to an ambient temperature of -30 °C Use of cold-resistant service products Includes [E33], [E44], [D6N], [M54], [M55], [F6B], [EL4] 	 ▶ Enhanced reliability and availability of the vehicles ▶ Increased economy when operating under extreme conditions.

Technical Handbook Engine

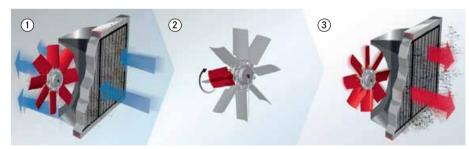
▼ Feature
 ▼ Advantage
 [M74] Clean-Fix fast radiator cleaning system
 ► Effective cleaning of the dirty radiator by rotating the fan blades about their own axis and increasing the rotational speed
 ► The process is activated while driving or working via a push-button on the centre console
 ► Possible to select operation at intervals with automatic start-up (every 10 minutes)
 ► No work interruption due to manual radiator cleaning

[L60] Entrance lights in step area, incl. compressed-air connection

- Steps illuminated when the door is opened
- ► Code includes compressed-air connection with hose extension (5.5 m long) and compressed-air gun
- ► More safety when getting in and out in the dark
- ► Efficient cleaning of the radiators at the work site

1) Cooling

SwitchingCleaning



[M74] - Clean-Fix fast radiator cleaning system



[L60] – Entrance lights in step area, incl. compressed-air connection

Mercedes-Benz Special Trucks

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Engine management

▼ Feature	▼ Advantage
► Operation via multifunction lever	► Convenient arrangement of shift elements and controls
► Automatic determination of the correct subsequent gear, indication on display	► Optimal gear pre-selection
► Depress clutch for gear change, changeover occurs automatically	 Protection of engine, clutch and transmission Leaves one hand free (e.g. for operating implements)
► No mechanical/hydraulic connection between selector lever and gearbox	► No transmission of vibrations to cab
 Minimal physical effort required of driver, fast shifting work performed by pneumatic cylinder 	 Only brief interruption to tractive force Allows drivers to relax and concentrate on driving
► Neutral switch with detent position in multifunction lever	► Direct shifting to neutral from any gear





Multifunction lever

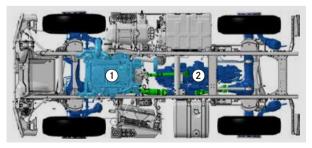
The multifunction lever is used for selecting the direction of travel and the gears, for switching between automatic and manual driving mode and for operating the engine brake.

Gear selection indicator in instrument cluster

Technical Handbook Transmission

Main transmission

▼ Feature	▼ Advantage
 Fully synchronised manual transmission with 8 forward and 6 reverse gears, optionally with 8 reverse gears 	Optimum speeds for work applications and transport
► Small gear-ratio steps in the lower gears	► Speed can be adapted to individual work applications
 Synchronised reversing group (EQR) for direct changeover between forward and reverse gears 	► Fast turning, rocking free
► Discrete design	► Minimal transmission of engine vibrations
► Low mounting	► Vehicle's low centre of gravity
► Can be optionally extended by 6 or 16 gears	 Ideal gear-step ratio for any application profile Long service life
► Double-cone synchronisation	► Short shift times



1 Engine

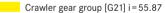
2 Transmission

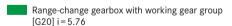
Modular design of engine and gearbox

Overview

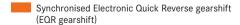
Fully synchronised 8-speed manual transmission with synchronised reversing group (EQR)



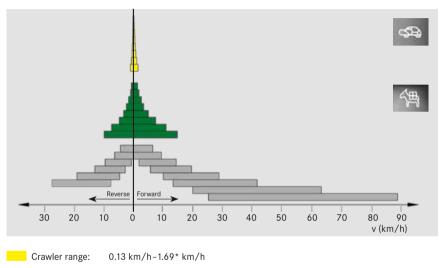








Transfer case with permanent all-wheel drive and inter-axle differential lock



Work range: 1.26 km/h-16.38* km/h

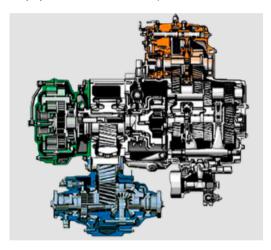
Road range: 7.2 km/h-94.3*,** km/h

^{*} The speeds depend on the selected tyres and the engine speed. The values given above refer to the U 400 with standard tyres 315/80 R22.5 at engine speed 2200 rpm.

^{**} Governed at 90 km/h.

Technical Handbook Transmission

Fully synchronised Daimler 8-speed EPS manual transmission

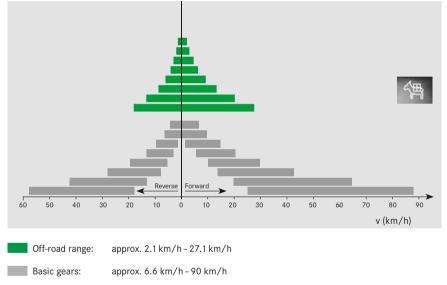






Synchronised Electronic Quick Reverse gearshift (EQR gearshift)

Transfer case



Electronic Quick Reverse (EQR)

▼ Feature	▼ Advantage
➤ Direct changeover between the forward and reverse gears in all working gears and up to 3rd gear of the road range	 Reliable and fast changeover, high adaptability through rapid changes between gears
► Preselection of forward/reverse gear via multifunction lever, additional steering-column switch [DG1] or via arrow button on hydraulics joystick	 Highly reliable shifting Reduced driver workload, better handling, better response during turning (e.g. clearing junctions) Increased snow clearing performance on car parks/junctions



EQR gearshift on multifunction lever



Unimog snow clearing with EQR gearshift



Useful supplement to the EQR gearshift offers:

[DG1] - Additional steering column switch, left (see special equipment - cab, interior)



[DG1] - Additional steering column switch, left

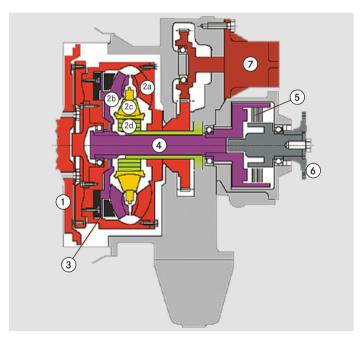
Technical Handbook Transmission



Special equipment - transmission

[G31] Torque converter clutch

The torque converter clutch is a combination of a hydrodynamic torque converter with lock-up clutch and an oil-hydraulic multi-disc clutch.



- 1 Engine flywheel
- 2 Torque converter
 - 2a Impeller
 - (2b) Turbine wheel
 - (2c) Stator
 - (2d) Stator freewheel
- 3 Torque converter lock-up clutch
- (4) Turbine shaft
- (5) Shift clutch, automatic clutch operation
- 6 Output flange to the manual transmission
- 7 Oil pump

Technical Handbook Transmission

	▼ Feature	▼ Advantage
[G31]	Torque converter clutch	
	► Shift clutch with hydrodynamic torque converter	 Starting off with heavy loads without clutch wear Smooth start-off Protection of the drivetrain
	 Boosting of starting torque up to twice the engine torque 	► Fewer gearshifts, starting off possible in 1 to 2 gears higher
	► From a certain rpm ratio, the lock-up clutch creates a direct connection between engine and manual transmission (lock-up)	 No hydraulic losses in the converter Fuel savings compared with permanent converter operation Engine brake fully effective Crane operation possible with [N16]
	► Kick-down switch for opening the lock-up clutch	► Defined, direct activation of converter for fast torque increase
	► Automatic clutch actuation with engine rpm adaptation	► Reliable shifting at the right moment, no operating errors



Road/rail use with torque converter clutch



Use of torque converter clutch possible with: front PTO shaft, power take-offs, engine power take-off

The torque converter clutch is designed for an engine power output of up to 170 kW and for a torque of 900 Nm.

The converter provides the high start-off torque and the multi-disc clutch performs the shift function. The operation of the lock-up clutch and shift clutch is automatically controlled by the engine management system. For this reason, there is no clutch pedal if the torque converter clutch is installed.

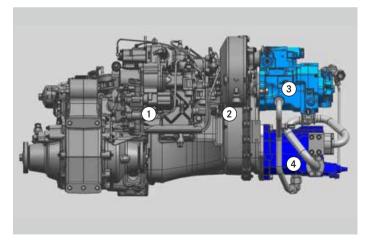
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Special equipment - transmission

[G34] EasyDrive (hydrostatic traction drive)

Overview

The new higher output hydrostatic traction drive consists of an intermediate transmission flanged onto the main transmission, a hydrostatic variable displacement pump and a hydrostatic variable motor. The system allows fully hydrostatic driving up to 50 km/h. Switchover to manual drive is possible at any time. The increase in output is achieved by increasing the system pressure to 500 bar. For this purpose, special maintenance-free high-pressure pipes were developed.



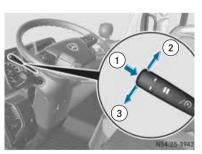
- 1 Manual transmission
- 2 Intermediate transmission
- 3 Variable displacement pump
- (4) Variable motor

Technical Handbook Transmission

	▼ Feature	▼ Advantage
[G34]	EasyDrive (hydrostatic traction drive)	
	➤ Speed range: 0-50 km/h ➤ 1st to 6th gear available	 Continuously variable adaptation of working speed at constant engine and power take-off shaft speeds
	 Braking effect tailored to application Full brake application with ABS is possible 	► Increased driving safety
	▶ 2 drive modes ("Work" and "Drive") available	 Easing of strain on driver/operator, enabling better concentration on the work in hand
	► Low speeds possible	► Can replace the driving speeds of the working gear group [G20]
	► Shifting possible while driving	 Individualised adaptation to the particular type of application In hydrostatic operation the target speeds can be changed while on the move.
	► Hydrostatic variable displacement pump and variable motor	 Starting off and turning without clutch wear Increased tractive force in low gears







[DG1] - Additional steering column switch, left



[DG1] – Additional steering column switch, left is standard equipment with [G34] – EasyDrive (hydrostatic traction drive). The hydrostatic traction drive enables uphill and downhill gradients of up to 25% to be tackled.

Special equipment - transmission

▼ "Work" driving mode ▼ "Drive" driving mode EasyDrive (hydrostatic traction drive) [G34] "Work" driving mode "Drive" driving mode Working with attached implement ► Automotive driving ► Constant engine rpm, irrespective of the vehicle speed ► Variable engine speed, dependent on the vehicle speed ► Driving in hydrostatic mode, 1st to 6th gear, up to 50 km/h and accelerator pedal position ► Working speed limiter from 0.1 km/h to 25 km/h ▶ Driving in hydrostatic mode, 1st to 6th gear, up to 50 km/h ► Manual shifting (M Work) ► Automatic shifting (A Drive) ► Manual shifting (M Drive)



Multifunction lever

Drive mode change

The drive mode is changed via the A/M mode button on the multifunction lever:

- ► A Drive
- M Drive
- ► M Work

The set values of the modes are saved before the change.



Working speed limiter

Working speed limiter

The working speed limiter is available in "Work" mode and is operated via the [DG1] – Additional steering column switch, left. The engine rpm remains constant, vehicle speed can be adjusted slightly with the accelerator and brake, the set speed is maintained. The maximum speed is 25 km/h.

Technical Handbook Transmission

	▼ Feature	▼ Advantage
[G48]	Automatic Shift (EAS*)	
	▶ 2 drive programs, "A" and "M", selectable on the multifunction lever	► Relieves driver workload especially in all shift-intensive applications
	► Automated clutch operation and gearshifting	► Driver's full concentration remains on traffic and work operations or terrain
	 Automatic torque control during clutch operation Manual gear changes are also possible in automatic mode "A", operation is via the multifunction lever 	► Reduced clutch wear
	► 2-pedal system, fold-out 3rd pedal	 Fold-out clutch pedal for manual clutch operation (in "M" mode only) Driver has full clutch control when clutch pedal is folded out

^{*} EAS: Electronic Automated Gearshift.



A Automatic gear change

Automatic shifting according to load condition, accelerator pedal position, engine mode, uphill/downhill gradient and engine brake.

M Manual gear change

Manual gear selection on the multifunction lever. The driver determines the gear, clutch operation occurs automatically. Selected gear is maintained when driving uphill or downhill.



Folding clutch pedal



The clutch pedal can be folded out in difficult driving situations, such as manoeuvring, mounting an implement or driving off-road, to allow sensitive control.

When folded in, driving with automatic clutch operation makes work easier, for example when clearing snow, mowing or sweeping.

Special equipment - transmission

	▼ Feature	▼ Advantage
[G03]	Reverse gear 7+8 for road range	
	► In the basic range, the 7th and 8th reverse gears are available.	► High speeds are possible, even in reverse (only for road/rail use).
[G20]	Range-change gearbox with working gear group	
	 Additional range group to provide reduction ratios for the 8 forward and reverse gears Reduced gear ratio step: 1.2 to 16 km/h* Reduction ratio relative to road range: i = 5.76 	 Advance speed reduced appropriate to requirements Ideal for operations such as mowing, sweeping, etc. For difficult off-road driving The working gear group can be operated at full load for increased tractive force.
[G21]	Range-change gearbox with working and crawler gear grou	р
	 Working gear group as for [G20] 8 crawler gears 0.13 to 1.69 km/h* for speed reduction Overall reduction ratio relative to road range: i = 55.87 Not suitable for increasing tractive force 	 Advance speeds as low as 130 m/h Ideal for operations such as snow cutting, asphalt milling, joint cutting, etc.

^{*}The speeds depend on the selected tyres and the engine speed. Shown here by way of example is the U 400 with standard tyres 315/80 R22.5 at engine speed of 2200 rpm.

Technical Handbook Transmission

	▼ Feature	▼ Advantage
[G22]	Range-change gearbox with off-road gear range	
	 Additional group with eight forward and reverse gears behind the main gearbox Reduced gear-ratio step, approx. 2.2 to 27 km/h Reduction ratio relative to road range i = 3.19 	 Low operating speed Increased tractive force with close gear spacing, e.g. trailer operation, off-road driving Improved off-road manoeuvrability
[G28]	Preparation for working/crawler/off-road gear range	
	► Technical pre-installation on the main transmission for subsequent retrofitting of a range-change gearbox with working gear group [G20] or a range-change gearbox with working gear and crawler gear group [G21]	 Allows retrofit installation of the range-change gearbox [G20] and [G21] at a qualified specialist workshop Low basic price for the Unimog: flexible retrofitting as required Higher resale value
[G50]	Transmission oil cooling	
	 Standard equipment for all 6-cylinder engines Available for 4-cylinder engines as a CTT item [UG50] 	► Ensures the necessary cooling capacity even in special operating conditions



The transmission oil cooler is included in the standard specification on vehicles with the OM936 6-cylinder engine. For vehicles with the OM934 4-cylinder engine, this is available as a CTT code [UG50].



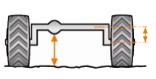


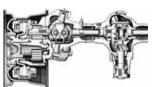
Axles, brakes and steering

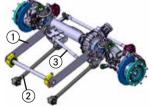
Portal axles	72
Suspension	73
Track width	73
Drive system	74
Single tyres	75
Special equipment - axles	76
Low-pressure braking system	80
Global ABS (4-channel ABS)	81
Special equipment - brakes	82
Power steering	83
Special equipment - steering	84

Portal axles

▼ Feature	▼ Advantage
Axle tube and differential lie above the wheel centre.	► High ground clearance but with a low centre of gravity
➤ Differential to left of axle centre (in direction of travel)	► Safe driving over obstacles
► Gear ratio step in hub reduction gear	► Slimline drivetrain, small axle housing
► High front axle load relative to gross weight	 High payload, attachment of heavy front-mounted implements possible Maximum utilisation of the vehicle through appropriately configured implement combinations
► Front and rear axle link-located	 Comfortable, directionally stable handling of vehicle Good cornering characteristics even when fully laden
► Trailing arms also function as stabilisers (stabiliser links).	 Little roll and pitch movement Reduced self-steering effect No track offset during spring compression and rebound









- ① Upper control link (stabiliser)
- 2 Lower control link (trailing arm)
- 3 Transverse control arm

Portal axle with hub reduction gear

Differential

Front axle located by links

Rear axle located by links

Technical Handbook Axles, brakes and steering

Suspension

▼ Feature	▼ Advantage
► Shock absorbers with long spring travel and high degree of axle articulation	► All wheels in contact with the ground, even on very uneven terrain
► Longitudinal and transverse control links with coil springs and progressive spring rate	► Excellent adjustment of the suspension to all load conditions

Track width

▼ Feature	▼ Advantage
► Same track width front and rear	 Rear wheels run in the track of the front wheels, avoiding the power-sapping need to form their own track
► Narrow vehicle with maximum possible track width	 Good track overlap Rear wheels do not run out of the cleared area in corners, uncleared snow is not compacted



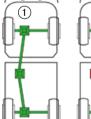


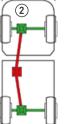
Identical track width front and rear thanks to identical axle flange dimension and same wheel offset.

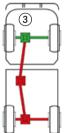
Coil springs Same track width front and rear

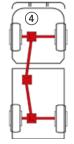
Drivetrain

▼ Feature	▼ Advantage
➤ Permanent mechanical all-wheel drive, torque split 50:50	► High degree of handling and directional stability, high level of safety
► Inter-axle differential lock between front and rear	► Increased traction off-road, also advantageous on-road (e.g. in winter service operations)
► Rear differential lock	Synchronisation of the rear wheelsMaximum traction on poor tracks
► 100% locking effect at both axles through positive connection (dog clutch units)	► Slip-free power transmission to all 4 wheels
► Differential locks engageable and disengageable while on the move	 No need to stop No interruption in tractive force Use of differential locks across the entire speed range
► Electro-pneumatic operation by rotary switch on the instrument cluster	► Convenient engagement











Optimal adaptation off-road through permanent allwheel drive and locking of the relevant differentials.

- 1 Permanent all-wheel drive
- (2) Inter-axle differential locked
- 3 Inter-axle and rear-axle differential locked
- 4 Inter-axle, rear-axle and front-axle differential locked*

Permanent all-wheel drive and differential locks

^{* [}A1W] - Front-axle differential lock.

Technical Handbook Axles, brakes and steering

Single tyres

▼ Feature	▼ Advantage
➤ Broad spectrum of tyre types, such as MPT and traction tyres with high-cleat tread as well as conventional truck tyres with on-road tread	► Specific equipment for different operating conditions
► 4 tyres of identical size and width	► Low rolling resistance, identical snow chains on all wheels
► Rear wheels follow in the tracks already compacted by the front wheels.	► High traction through multi-pass effect
► Large-footprint MPT low-pressure tyres available	 Low standing pressure High traction Reduced track in off-road use Good self-cleaning













Single tyres

MPT treads

High-cleat tread

Narrow track width for road/rail use

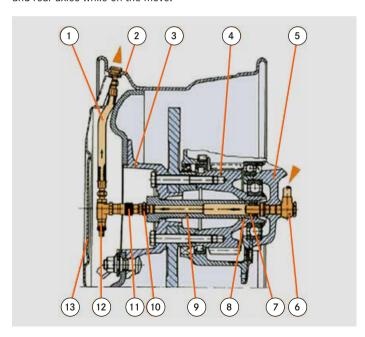
Wide track width for agricultural use

Special equipment - axles

[A30] Tirecontrol plus tyre pressure regulation system

Overview

The tyre pressure control system is an electro-pneumatic system installed in the vehicle for automatic tyre inflation and deflation at the front and rear axles while on the move.



- 1 Hose line to the wheel rim
- 2 Rim
- (3) Wheel hub
- (4) Drive gear
- (5) Axle tube
- (6) Compressed air line
- (7) Shaft seals
- 8 O-ring
- (9) Sleeve
- (10) Fitting
- (11) Quick-release coupling
- (12) Test and filling valve
- (13) Wheel nut cover

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Technical Handbook Axles, brakes and steering

	▼ Feature	▼ Advantage
[A30]	Tirecontrol plus tyre pressure regulation system	
	► Adjustment of tyre pressure while driving	 Quick, flexible adjustment to road surface and ground conditions Harmonisation of the actual rolling circumferences of the front and rear wheels Compensates for pressure loss, vehicle can be driven to the next workshop in the event of tyre damage.
	 Tyre pressure at front and rear axles individually adjustable on basis of 4 pre-programmed pressure levels Activated via switch in the centre console Operated with the help of steering wheel buttons and intuitive menu navigation 	 Safe, user-friendly control using preprogrammed tyre pressures Allowance made for different axle loads
	 Tyre pressure is shown in the display Upper and lower limits set for tyre pressure Emergency function for manual pressure control 	 Settings can be checked and pressure loss detected Prevents tyre damage



Tyre pressure pre-selection on the display



Switch for tyre pressure control system

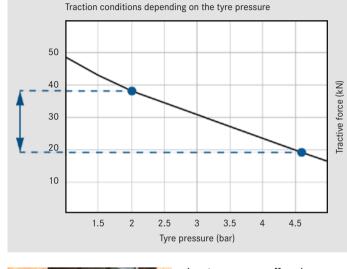


Left: air supply to the valve (no wheel cover) Right: condition for driving; valve and line protected under the wheel cover



[A30] Tirecontrol plus tyre pressure regulation system

Halving the tyre pressure in off-road terrain doubles the ground contact surface and the tractive force.





High tyre pressure on the road

- ► Low contact area
- ► Low tyre wear
- ► Low fuel consumption
- High load-bearing capability at high speed
- Great tracking safety and steering stability



Low tyre pressure off-road

- ► Large contact area
- Low ground pressure, less ground disturbance
- ► Less slipping
- ► High traction
- ► Good self-cleaning (tread)
- Low compaction of ground, fewer ruts
- ► No getting-stuck in the mud

Technical Handbook Axles, brakes and steering

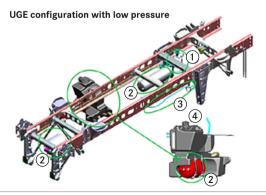
	▼ Feature	▼ Advantage
[A1W]	Front-axle differential lock	
	➤ Synchronisation of the front wheels	 Maximum traction on any ground Power can be transmitted by just one wheel Reduces slip
	 Can be activated and deactivated while driving Engagement and disengagement by means of a claw-type lock 	 No need to stop No interruption of tractive force when differential lock is activated Can be engaged from any speed
	► Can be engaged independently of the rear axle	► Better cornering radius with front axle not locked
[A54]	Pre-installation for rear-axle auxiliary steering	
	► Steerable rear axle	 Reduction in turning circle by approx. 1 m Increased manoeuvrability as a result of all-wheel steering, crab steering or manual control of the rear axle
	► Double-action hydraulic steering cylinder with mechanical locking	No reduction in top speed when driving with normal steering. Above a speed of 30 km/h, the system automatically switches to straight axle running, meaning that only the usual steering system is still working.
	 Compressed air connection for releasing the locked steering cylinder The vehicle is supplied in running order, the rear axle is locked in the "straight-ahead position" meaning that it is not steerable initially. 	



Further retrofitting work must be carried out to create a fully functional rear-axle auxiliary steering system. This can be carried out ex factory under CTT code [UAHZ] – Control system for rear-axle auxiliary steering.

Low-pressure braking system

▼ Feature	▼ Advantage
► Pneumatic 13 bar low-pressure disc brakes on all wheels	 Uniform braking effect No overheating even under continuous stress High degree of functionality, future-proof, maintenance and repair-friendly Superb reliability thanks to use of central EAPU from the A model series In conjunction with tyre pressure control system, omission of one air tank, otherwise same number of air tanks as the proven high-pressure system Packaging advantages resulting in simplified conversion possibilities for bodybuilders e.g. sweeper unit, crane, road-rail use, etc.
Brake wear indicatorSpring-loaded parking brake on rear axle	 Timely indication when maintenance is due Secures vehicle against rolling away in the event of pressure loss
► Air dryer, heated	 Greater operating safety and road safety in cold and wet conditions and in the event of long downtimes Prevents moisture in the valves and lines from freezing



- 1 Electronic Air Processing Unit (EAPU)
- ② Low-pressure compressed-air reservoir, one additional compressed-air reservoir (10 I) required for brake circuit 1
- 3 Compressed-air pipe/brake lines
- 4 Hydraulic oil tank

Technical Handbook Axles, brakes and steering

Global ABS (4-channel ABS)

▼ Feature	▼ Advantage
► In case of a locking tendency, the pressure of the wheel cylinder is corrected according to the road surface condition and load condition.	 Safe handling characteristics during braking Driving stability and steerability are preserved. Reduced risk of accidents
► Global ABS (4-channel ABS) in all model designations	 High level of safety through separate actuation of each individual wheel on the front and rear axles Global ABS will be installed for all Daimler commercial vehicles worldwide. Reduced complexity due to trucks common parts strategy
► ABS can be switched to off-road mode	 At vehicle speeds < 15 km/h, wheels can lock in order to build up a wedge of earth to shorten braking distances when operating off-road, for example.
► Electronic Brake Force Limitation Function (EBLF) on the rear axle, for U 300 to U 500, depending on load status	 Discontinuation of ALB (automatic load-dependent brake pressure control) with introduction of Global ABS and low-pressure braking system Discontinuation of mechanical components and component adjustment The brake force on the rear axle is calculated electronically by the EBLF, enabling more precise control.



Switch to change ABS mode (off-road)



Up to 15 km/h: locking 15-40 km/h: brief locking Over 40 km/h: no locking

The ALB will continue to be installed in the U 200, as it is not possible to dispense with it on account of this vehicle's short wheelbase.



UGE without ALB controller with relay valve (configuration for U 300 to U 500)



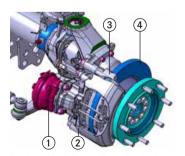
UGE with ALB controller (configuration for U 200)

Special equipment - brakes

	▼ Feature	▼ Advantage
[B5B]	Trailer brake, 2-line	
	► Pressurised supply line (fill line, red coupling head)	► Compliance with the legal regulations for trailers in accordance with the German Motor Vehicle Construction and Use Regulations (StVZO), § 41, ECE 13
	► Depressurised brake line (yellow coupling head)	► Towing of high-speed trailers is possible
	 Braking effect through ventilation of the brake line The trailer is braked automatically if the supply line is interrupted 	

[B1V] Holding brake on front axle

- Service and parking brake are combined into a holding brake electropneumatically
- Spring-loaded parking brake acts on the rear wheels, while the service brake additionally acts on the front wheels with reduced pressure
- ► Only when the engine is running and the parking brake is activated
- High stability possible in cable winch operations without additional aids such as slope supports
- ► The vehicle's entire weight force acts as a retaining force that braces the winch's tensile force, depending on the surface's coefficient of friction.



Design of a sliding-calliper disc brake

- 1) Diaphragm cylinder
- Brake calliper
- (3) Brake carrier
- (4) Brake disc



Safe braking with full load

Electronic Brake Force Limitation Function (EBLF) for U 300 to U 500 or automatic load-dependent brake pressure control (ALB) for U 200 ensure safe, uniform braking in all load conditions. Technical Handbook Axles, brakes and steering

Power steering

▼ Feature	▼ Advantage
► Mechanical recirculating-ball steering	 Mechanical part of the steering system remains functional, should hydraulic steering assistance fail
► High mechanical, progressive gear ratio	► Small steering wheel for all model designations (450 mm)
► Uprated steering, hydraulically assisted	► Easy steering even with high front axle loads
► Steering gear rotated, omission of intermediate bearing and universal joint	► Friction-optimised shaft assembly, less wear
► Large line cross-section	► Low circulation pressure, no power steering fluid cooler required, fuel savings



- 1 Steering shaft
- 2 Drag link
- 3 Steering gear



By rotating the steering gear, it has been possible to dispense with the intermediate bearing and the universal joint, compared with the preceding model series.

Steering gear

Special equipment - steering

▼ Feature **▼** Advantage VarioPilot (RHD/LHD transferable steering) [C50] ► Changing of the steering wheel position including instrument panel ► Optimum seating position for every job ► Supports one-person operation and improves efficiency, especially in operations and pedals in under 30 s like mowing and sweeping ▶ On multi-lane roads (central reservation), it is always possible to work in the direction of the traffic flow. ► Much better view of the right-side working area • Exiting the vehicle on the side furthest away from the traffic, safety for driver ► Engine starter lockout when steering position is not engaged ▶ Protection against incorrect movement of the steering column ► Centrally positioned control console ► Controls equally easy to reach from the left and right ▶ Both steering wheel positions provide a good view of the left and right areas Additional kerb-view mirror on left immediately next to the cab Multifunction steering wheel as standard ▶ Discontinuation of height and inclination adjustment





Vehicles with [C50] – VarioPilot (RHD/LHD transferable steering) have kerb mirrors on both right and left.

Transferable steering

Technical Handbook Axles, brakes and steering

	▼ Feature	▼ Advantage
[Z01]	Vehicle with left-hand drive	
	 Steering wheel and pedals arranged on left-hand side Centre console is situated to the left of centre Height-adjustable steering wheel 	► Control of the vehicle on the left side
[Z03]	Vehicle with right-hand drive	
	 Steering wheel and pedals arranged on right-hand side Centre console is situated to the right of centre No steering wheel height adjustment 	► Steering of the vehicle on the right side for operations on the right side of the road (sweeper)
[Z5Y]	Vehicle for right-hand traffic	
	 Headlamps for right-hand traffic Tail lights and rear fog lamps for right-hand traffic Mirror for right-hand traffic 	► Deployment in countries with right-hand traffic (e.g. Germany)
[Z5Z]	Vehicle for left-hand traffic	
	 Left-hand traffic headlamps with modified light pattern Tail lights with modified positions of the rear fog lamps Mirror holders for right and left side of vehicles as requirement for modified mirror position 	► Deployment in countries with left-hand traffic (e.g. UK)





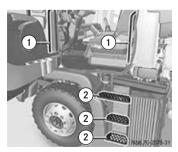
Cab exterior

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Cab exterior Technical Handbook

Cab concept

▼ Feature	▼ Advantage
► Heat-insulating tinted glass all-round	► Reduction of heat build-up in cab
► Laminated windscreen	► Protection against injuries in accidents
► 4-point cab suspension with 4 dampers and 2 spring struts	► Reduced exposure to jolts from the road
► Seating position behind the front axle, seat in the low-vibration area	 Less strain on the back both on and off-road Generously spacious
► Entry behind the front axle, large door-opening angle	► Safe and convenient entry/exit via 3 steps
► Underfloor with heat and noise insulation	► Enhanced ride comfort
► Two-seater bench on the co-driver's side, available as option	► Space for 2 accompanying persons
► Cab tilting mechanism, mechanical/hydraulic operation, with automatic lock, operated via dual-action hand pump with lift cylinder	 Provides easier access to engine compartment for repairs, even when not in the workshop Safe tilting of the cab



Cab can be exited without having to change grip. Grab handles and steps ensure safe entry and exit and reduce the risk of accidents at work.

- 1 Grab handle
- 2 Step



Cab with large panoramic windscreen

Exit without changing grip

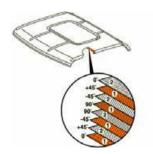
Technical Handbook Cab exterior

Material

▼ Feature	▼ Advantage
► Cab made from state-of-the-art fibre composite comprising several high-strength layers of fibre	 Corrosion-free Weight-optimised High strength and visual stability Long life, 100% resistant to salt
► Integrated insulation layers	► Good noise and thermal insulation
► Use of water-soluble paints	► Environmentally friendly
► All plastic parts > 100 g are marked according to ISO/VDA regulations.	 Environmentally compatible due to low waste (< 5%) Environmentally safe disposal



The corrosion-free cab does not require cavity sealing or underfloor protection.



The material of the cab consists

of several layers of glass fibres and/or carbon fibres.

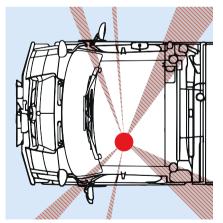
Schematic diagram of roof cut-out

Fibre composite cab shell

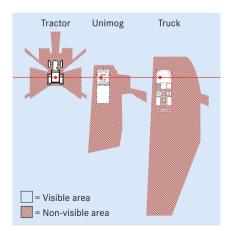
Cab exterior Technical Handbook

Visibility

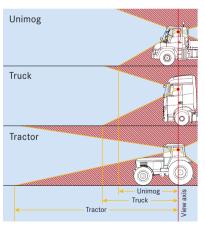
▼ Feature	▼ Advantage
► Panoramic cab	► Excellent all-round visibility with small blind spot areas
➤ Windscreen extends far down, low side windows ➤ Large rear wall windows	► Excellent view of the working area at the front, side and rear
► The field of view can be extended with the camera system which includes a monitor, front camera, rear camera and implement camera.	► Possible to further reduce the blind spot areas
► The field of view can be extended with the VarioPilot (RHD/LHD transferable steering) [C50] to suit the job in hand (see "Special equipment – steering").	 Optimum view of the work area With correct mirror adjustment, both the right and left seating positions are permitted for operation on public roads.



Excellent all-round visibility of the panoramic cab



Areas directly visible from the cab (without rear mirrors)



In comparison, the Unimog offers the best forward visibility

Technical Handbook Cab exterior

Windscreen wiper system

▼ Feature	▼ Advantage
➤ Windscreen wipers mounted on cab roof	► Very robust design
► Wiping motion from above	 Snow pushed to the side and water flows off to the edges of the windscreen No wedge of snow under the wiper blades Low forces, low motor wear, no flexing of wiper blades Good visibility in snowfall
► Large wiper blades, 900 mm/1000 mm	► Large swept area
► 2 park positions possible (top and side)	 Wiper blades not in field of view, good forward visibility



At the upper end position, the roof-mounted windscreen wiper moves onto a small lip and is raised slightly. Water accumulating on the windscreen wiper can run down and is carried away by the next wiper blade sweep.



Alternative parking position for windscreen wipers (side)

Parking position of windscreen wipers (top)

Cab exterior Technical Handbook

Special equipment - tractor registration, Europe

▼ Feature ▼ Advantage

[VT1] Tractor registration, Europe

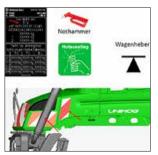
- Provides the framework for tractor registration in Europe in accordance with EU Directive 167/2013, vehicle class T1b (tractor unit on wheels with a maximum design speed of more than 40 km/h)
- ► [VT1] *Tractor registration*, Europe, only in conjunction with [FP4] *Roll cage pre-installation*, cab
- ► In Germany, the national small series [VH3-VH7] also continues to be valid, i.e. codes [VT1] and [FP4] are not required in Germany for registration as a tractor (agricultural or forestry).
- Local authorities, contractors and farmers can register the Unimog in Europe as a tractor unit/agricultural tractor. This has a number of advantages when deploying and using the vehicles. More detailed information is given in the PIT code description.

[FP4] Pre-installation for cab roll cage

- When equipped with the roll cage pre-installation "Left/right 4-step access" as well as additional adhesive labels, emergency hammer and extended identification plate, the Unimog meets the approval requirements of EU Directive 167/2013 for vehicle class T1b.
- ► [FP4] Pre-installation for cab roll cage only in conjunction with [VT1] Tractor registration, Europe
- Local authorities, contractors and farmers can register the Unimog in Europe as a tractor unit/agricultural tractor. This has a number of advantages when deploying and using the vehicles. Further details are given in the PIT code description.



UGE with roll cage and additional lamps



Additional items with [FP4]



4-step access on left, in accordance with tractor standard

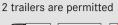


4-step access on right, in accordance with tractor standard

Technical Handbook Cab exterior









Exempt from Sunday driving ban



Class T driving licence from age 16/18



Reimbursement of diesel tax



Larger permissible transport width possible (exemption approval)



Front-mounted implements are permitted



Exemption from EC tachograph/ driver's card



Toll charge advantages



Higher permissible axle loads are allowed



Exempt from restrictions on entry into low emission zones



Exempt from professional driver qualifications



The roll cage can be ordered separately via CTT with code [UFPK] - Cab roll cage. Codes [VT1] and [FP4] can currently be ordered for U 300 to U 500.



The registration as a tractor provides local authorities, farmers and contractors with the opportunity to make use of incentives. The examples shown apply to Germany. The particular incentives differ from country to country and must be clarified with the relevant authorities.







Vehicle with [VT1] - Registration as tractor, Europe, [FP4] - Pre-installation of cab roll cage and [UFPK] - Cab roll cage

Cab exterior Technical Handbook

Safety standards

▼ Feature	▼ Advantage
► All cabs tested as per ECE-R 29/02 regulation on crash safety	 High safety standard High chance of survival in accidents
► Rollover test according to OECD Code 6 for [VH3]/[VH4]	 Suitable for use in agricultural and forestry applications (agriculture/forestry approval)
► Burn resistance test to FMVSS 571.302	 Proven low flammability of materials, including for the interior fittings Flame resistant
► Rounded, soft cab contours	► Passive pedestrian protection

ECE-R: Regulations of the United Nations

Economic Commission for Europe

ECE-R-29: Protection of cab occupants

OECD: Organisation for Economic

Cooperation and Development

FMVSS: Federal Motor Vehicle Safety Standards





Regulation ECE-R 29/02 is an internationally recognised standard which confirms the stability of the survival space for all occupants in the cabs of commercial vehicles.

Survival spaces for occupants

Technical Handbook Cab exterior

Special equipment - cab exterior

▼ Feature ▼ Advantage [EM5] Monitor for camera system ► Clearly visible monitor in the rear-view mirror area Monitor easily visible for driver and co-driver ► Monitor with 4 inputs Possible to connect several cameras ► Split-screen display allows simultaneous display of up to 4 camera images Omission of centre sunblind ► Monitor, can be pivoted and turned [EF2] Front camera Attached to the front of the vehicle, connected to the monitor ► Fast, safe installation of front-mounted implements in the cab, in conjunction with [EM5] ► Optimum view of front-mounted implements ► Green guide lines on the monitor display [EM5] to assist ► Protected position, even when driving off-road ► Long service life thanks to protection level IP 69K with implement mounting ▶ Integrated heating prevents the lens from icing or misting up Rear-view camera [EF3] ► Attached to the rear of the vehicle, connected to the monitor ► Good view of concealed spots in the work area ► Assists in maintaining ergonomic sitting position in the cab, in conjunction with [EM5] Automatic switchover from front to rear-view camera (no need to twist body to see work area) when reverse gear is engaged



Front camera



Monitor, can be pivoted and turned



Green guide lines on the monitor display to assist with implement mounting

Cab exterior Technical Handbook

Special equipment - cab exterior

▼ Feature ▼ Advantage Loose additional camera, for attached implements [EF4] Can be positioned as required on the vehicle, e.g. on implement arms ► Full view of the work area on the implement, enhanced safety ► Connected to the monitor in the cab, in conjunction with [EM5] Can be switched over via button in the centre console [F12] Mowing door, right and cab preparation for mowing seat ► Enlarged, side panoramic window made of laminated safety glass ► Specially developed for mowing applications and clear cutting work ► Main field of view 90° transverse to the direction of travel. • Extended field of view onto the work area to the side, upwards. further fields of vision upwards, forwards and to the rear to the front and to the rear ► Large footwell for operator sitting transverse to the direction of travel ▶ Plenty of space, high level of comfort for implement operator ► Parallel windscreen wipers with windscreen washer system. ► Good visibility, even in rain and high air humidity electric window heating Cab preparation for mowing door/mowing seat [F16] ► Allows retrofitting at a qualified workshop ► Technical preparation for retrofitting



[DB6]/[F12]

Mowing door with additional mirror

2-person mowing operation

The implement operator sits in the [DB6] – Seat, swivelling, right (mowing seat) transverse to the direction of travel and has a full view of the working area thanks to [F12] – Mowing door, right and cab preparation for mowing seat.



[F12] also requires the following additional items:

[DB6] - Seat, swivelling, right (mowing seat)

(see "Special equipment - cab interior")

[FS7] - Additional mirror, front right (for mowing door) (see "Special equipment - cab exterior")

[USPM] - Impact protection for mower seat

Technical Handbook Cab exterior

	▼ Feature	▼ Advantage
[F6B]	Windscreen, non-tinted, heated	
	 Heat-insulating windscreen with electric heating for defrosting Can be switched on separately for driver's and co-driver's sides Operated via push-button with indicator lamp 	 ► Quick de-icing of the windscreen ► No icing-up of the windscreen while driving ► Windscreen is kept free of fogging
[F5L]	Sun visor, exterior, transparent	
	 ► PMMA plastic, grey-transparent ► Transparency to DIN 5036 (90%) ► Can be retrofitted on existing vehicles 	 Increased traffic safety thanks to glare protection Transparent design allows traffic signals and signs (traffic lights etc.) to be seen easily Ensures glare-free view of working areas when the sun is shining Reduces heating of the cab
[FS7]	Additional mirror, front right (for mowing door)	
	► Additional mirror on the right side of vehicle	
	► Fitted to bumper and the A-pillar by means of 3 struts	► Ensures the driver has a view to the rear even when the co-driver is seated transverse to the direction of travel





Cab interior

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and ventilation system	101
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Cab interior Technical Handbook

Space

▼ Feature	▼ Advantage
➤ Spacious ➤ High cab roof	 Great freedom of movement Large freedom of movement and headroom
 2-seat or 3-seat version available Multifunction steering wheel with height and angle adjustment 	 Variable seating arrangement, depending on the application Many functions can be conveniently controlled via the steering wheel
➤ Centre console with switches arranged in blocks ➤ Instrument cluster	 Easy operation through logical switch arrangement Clearly arranged display of all important data
 Stowage box behind the seats Several stowage compartments, bottle and cup holders 	► Generous stowage facilities for individual items
 Diagnostic socket Cable ducts sealed with flaps 24 V on-board power socket, optional 12 V 	 Electrical connection with C3 signals for implement operation Simplifies the connection of implements, no installation work









Centre console

Stowage box and stowage compartment with net

100

Technical Handbook Cab interior

Air conditioning, heating and ventilation system

▼ Feature	▼ Advantage
 Combined air conditioning, heating and ventilation system 4-stage blower 	 Individual control of the interior climate Fast de-icing of windows
► Hot water heater with residual heat utilisation	► Fuel savings and environmental protection
► Integrated air conditioning	 Maintains a pleasant temperature in the cab, improves concentration of driver and co-driver
► Pollen filter with coarse dirt grill	 Suitable for dust and dirt-intensive applications Clean and pure air in the passenger compartment, health protection for driver and co-driver Readily accessible, simple cleaning
► Control panel in the centre console	► Within driver's reach





[D6F] – Air conditioning system is standard equipment on U 300, U 400 and U 500. [D6F] – Air conditioning system optional on U 200.

Standard integrated air conditioning system, air intake and heat exchanger

Technical Handbook Cab interior

Standard controls

All controls for the main driving functions are arranged around the steering column and pedals. Other functions for operating implements, e.g. working hydraulics, are controlled from the centre console. The switch panel above the windscreen is used for operating functions such as the rotating beacon and the additional headlamps or adjusting the position of the windscreen wipers.



Instrument cluster Displays information on

- Overall vehicle
- ► Engine condition
- ▶ Hydraulic power



Multifunction steering wheel

With height and angle adjustment for LHD vehicles.

Operation of

- ▶ Radio
- ▶ Telephone
- ► Instrument cluster
- ► CRUISE CONTROL



Multifunction lever

Operation of

- Gear selection (forward/reverse)
- ► Gear selection (up/down)
- Mode selection
- ► Engine brake



Centre console Accommodates

- ► Joystick
- Operating panel for hydraulics
- ► Operating panel for heating/ air conditioning
- Parking brake
- ▶ 12/24 V socket
- ► On/off switches for many functions
- Joystick and hydraulics operating panel can be replaced without tools
- ► Stowage compartment



Switch panel in headliner Operation of, e.g.

- ► Heated windscreen
- ► Alternative wiper position
- ► Rotating beacon
- ► Additional headlamps
- ► Floodlight

Technical Handbook Cab interior

Special equipment – cab interior

	▼ Feature	▼ Advantage
[DG1]	Additional steering column switch, left	
	► Additional control	 ► Additional operation of EQR gearshift, cruise control, limiter and gearshift for manual transmission and hydrostatic traction drive (EasyDrive) ► Easier operation ► Ergonomic layout
	► Positioned on left of steering wheel	► One hand free for operating hydraulics



Additional steering column switch on multifunction steering wheel

Operation of EQR gearshift The direction of travel (forwards

or backwards) is pre-selected.

Operation of CRUISE CONTROL

Activation/deactivation of CRUISE CONTROL. Increase and reduce speed.

Operation of limiter

Activation/deactivation of limiter. Increase and reduce maximum speed.

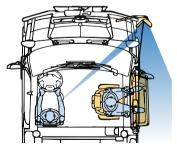
Preselection of gears

In driving mode, the next gear is pre-selected by the driver.

Cab interior Technical Handbook

Special equipment – cab interior

	▼ Feature	▼ Advantage
[DB6]	Seat, swivelling, right (mowing seat)	
	 Can be swivelled by up to 90°, with intermediate positions (every 10°) Air-sprung 	 Convenient operation of implements with maximum productivity and optimum view of the right-hand working area
	► Longitudinal tilt adjustable	► Fatigue-free working thanks to direct view of working area without having to turn head
	► 3-point seat belt, lap belt in mowing position	 High level of safety in work mode afforded by additional lap belt and side cushion, including in event of rear-end collision
	► Laterally adjustable	► Efficient use of implements in 2-person operation
	► Fully-fledged driver's seat	► No driving speed restriction, including when no front-mounted attachments are installed



Seat, swivelling, right (mowing seat)

2-person mowing operation

The implement operator sits in the [DB6] – Seat, swivelling, right (mowing seat) transverse to the direction of travel and has a full view of the working area thanks to [F12] – Mowing door, right and cab preparation for mowing seat. The driver has a view of the rear area with [FS7] – Additional mirror, front right (with mowing door).



Special equipment [DB6] also requires the following:

[F12] - Mowing door, right and cab preparation for mowing seat

[FS7] - Additional mirror, front right (for mowing door) (see "Special equipment - cab exterior")

[USPM] - Impact protection for mower seat

Technical Handbook Cab interior

	▼ Feature	▼ Advantage
[DF1]	Suspension seat, air-sprung, driver	
	 Tapered backrest and integrated head restraint Integral 3-point inertia-reel seat belt Air-sprung suspension system, adjustable damper Automatic weight adjustment from 50 to 150 kg, suspension range +/- 40 mm, bellows 200 mm fore/aft adjustment, in increments of 10 mm 100 mm height adjustment, pneumatically assisted Inclination adjustment 16° (from -5° to +11°), finely incremented Backrest adjustment in increments of 2° (from -12° to +40°) Backrest folds onto seat part 	 Non-tiring driving Fits the contours of the back well Easily and quickly adjustable to different body sizes and weights Effective cushioning even on rough surfaces Better seat climate thanks to fluted upholstery Very high level of seating comfort thanks to the wider seat cushion and numerous individual adjustment options Good access to the stowage space Easier to get in and out Driver-friendly ergonomics and easy adjustment
[DF3]	Suspension seat, air-sprung with seat heating, driver	
	 Corresponding to [DF1]; additionally: Seat heating 24 V 2-chamber lumbar support Horizontal springing +/−15 mm Adjustable armrest inclination 	 Pleasant warmth in cold weather Helps maintain a healthy spine, back and kidney area Damping of horizontal impacts
[DB1]	Suspension seat, air-sprung, co-driver	
	► Corresponding to [DF1]	
	 Corresponding to [DF1]; additionally: Seat heating 24 V 2-chamber lumbar support Horizontal springing +/−15 mm Adjustable armrest inclination Suspension seat, air-sprung, co-driver	► Helps maintain a healthy spine, back and kidney area

Mercedes-Benz Special Trucks 105

[DB3]

► Corresponding to [DF3]

Suspension seat, air-sprung, with seat heating, co-driver

Cab interior Technical Handbook

Special equipment - cab interior

	▼ Feature	▼ Advantage
[DB5]	Twin co-driver's seat	
	 ► Two-seater bench on the co-driver's side with separate head restraints ► 200 mm fore/aft adjustment, in increments of 10 mm ► 2 integrated 3-point inertia-reel seat belts 	 2 fully-fledged co-driver's seats, high level of safety Space for 2 accompanying persons
[D6N]	Auxiliary heating with engine pre-heating	
	 Auxiliary heater for heating the engine coolant and the cab, from WEBASTO Heating start time can be pre-selected up to 7 days in advance 3 power-on times can be programmed. Preselection of temperature Operating time from 10 to 120 min Remaining time from 1 to 120 min Can be switched on while driving The heating output is 1.8 to 7.6 kW. Fuel consumption between 0.2 and 0.9 l/h 	 Preheated cab and clear visibility when setting off on a trip Preheated engine, trouble-free and gentle engine starting even at extremely low outside temperatures Increase in heating output in the cab Warm engine immediately from the moment of starting up, saves fuel Easy starting of the engine, conserves the battery
[F8E]	Locking system, with central locking	
	► The vehicle is fitted ex factory with a central locking system	► Convenient, fast opening and closing of the vehicle

- with remote control.
- ► The vehicle doors can still be locked or unlocked with the vehicle key.
- ► In the event of unintentional unlocking via the remote control, the vehicle automatically locks again after 25 seconds.
- ▶ When opening the vehicle from outside, only the driver's door is unlocked initially, then repeat operation of the remote control unlocks the co-driver's door.

- ► Increased security for driver/vehicle/cargo in cab, as vehicle is fully locked at the press of a button
- ► Increased security for the driver/vehicle/cargo since only the driver's door is unlocked first, thereby preventing unauthorised persons from entering via the co-driver's door
- ► Increased convenience in application with a co-driver
- ► Compact remote control

Technical Handbook Cab interior

	▼ Feature	▼ Advantage
[J2A]	CD radio	
	 FM tuner with RDS-EON, AM tuner with MW, LW, SW and 2 x 6 station presets Single CD player (MP3- and WMA-compatible) USB connection: Mini USB socket 1.1. at front AUX connection, e.g. for MP3 player at front and rear Telephone mute function Sound control: Low, High, Balance 2 x 20 W output Display, 1-line with 8 LCD segments Electronic theft protection with CAN polling Active aerial 2 broadband loudspeakers (each 160 mm) in the doors and 1 centre speaker above the windscreen 	 High level of operating comfort High levels of functionality, reception quality and sound quality There is no possibility of faults as a result of cabling errors Antenna and speakers included in the scope of delivery Good workmanship, ergonomic and adapted to the interior appointments Time- and cost-saving thanks to factory installation Ergonomic operation tailored to the needs of the driver Time and cost-saving solution compared with retrofit
[J2B]	CD radio with Bluetooth® corresponding to [J2A], plus:	
	 Bluetooth® interface with hands-free facility Integrated microphone on the front (MIC) 	 Mobile phone can be used while on the move via Bluetooth® (approved hands-free system) Radio loudspeakers and microphone ensure excellent intelligibility (volume control)
[J1C]	Instrument cluster, 12.7 cm, with video function	
	Full-colour TFT display, screen size 12.7 cmVideo input	 Good, glare-free legibility with additional information avoids misinterpretations Increased working safety and enhanced comfort thanks to possibility of connecting a camera



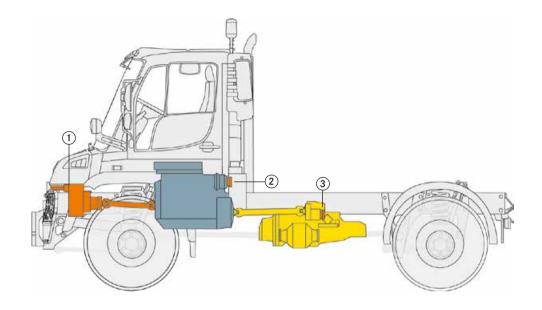


PTOs

Position	1	1(
Special equipment - power take-offs	1	1

PTOS Technical Handbook

Position

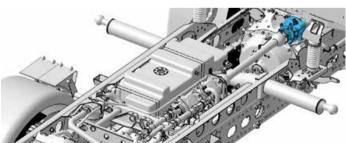


- (1) [N08] Engine PTO outlet including front PTO shaft
- 2 [N05] Engine PTO to rear, with 6-hole flange
- (3) [N13] Transmission PTO, high speed, with 6 hole flange
 - [N16] Transmission PTO, high speed, with 4-hole connection
 - [N19] Transmission PTO, very high speed, 6 hole flange

Technical Handbook

Special equipment: power take-offs

	▼ Feature	▼ Advantage
[N05]	Engine PTO to rear, with 6-hole flange	
	Standardised 6-hole flange (ISO 7646)Drives the power hydraulics	 Connection of prop shafts or commercially available components such as hydraulic pumps
	► Alternative to direct drive of body assemblies with high power requirement, i = 0.933	► Simple connection for swap bodies
	 Independent of manual transmission Electropneumatically actuated dog clutch Can be activated by push-button in the centre console, with indicator lamp 	 No power interruption across the full speed range Convenient switching on an off
	 Activation only when engine stopped, deactivation possible at any time 	► Can be used independently of the engaged gear or the drive clutch









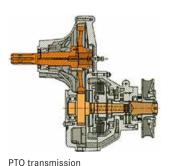


The engine power take-off can be activated only with the engine switched off, to prevent incorrect operation.

PTOs Technical Handbook

Special equipment: power take-offs

	▼ Feature	▼ Advantage
[N08]	Engine PTO outlet including front PTO shaft	
	 Direct, mechanical drive from the crankshaft Up to 160 kW can be transmitted 	 Engine PTO shaft power flow not interrupted during gear changes Suitable for implements with high power consumption (e.g. snow cutter)
	 ▶ Single-stage mechanical gear: i = 2.139 ▶ PTO stub shaft with 44.4 mm (1¾-inch) diameter 6-spline shaft to SAE J499a/EN 15431 	 High efficiency, smooth running and long service life Suitable for high torque transmission
	 Electrically operated, oil-hydraulic multi-plate clutch Engine starter lockout when power take-off shaft engaged PTO shaft speeds of up to 1000 rpm are available 	 Engageable under load, independently of the drive clutch Safeguards against unintentional start-up of implement Drives most PTO shaft-driven front-mounted implements
	► PTO shaft speed adjustment via multifunction steering wheel or accelerator	► Easy, precise setting of any PTO shaft speed
	 Digital indication of the actual PTO shaft speed on the display Operation via safety switch 	 Reliable detection and where necessary changing of the current operating condition









Always switch on power take-off shaft at idle speed, even with heavy implements. This reduces clutch wear and stress on the implements.



Safety switch

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Technical Handbook PTOs

	▼ Feature	▼ Advantage
[N16]	Transmission PTO, high speed, with 4-hole connection	
	➤ Standardised flange on manual gearbox (DIN 5480, 4-hole flange, number of teeth 14, i = 1)	► Use of commercially available hydraulic pumps
	 Rotational direction anticlockwise as seen in direction of travel 	 Output speed and rotational direction identical to engine rpm and rotational direction
	► Electropneumatically actuated dog clutch	► Can be switched on/off with vehicle stationary and clutch actuated, preventing incorrect operation
	 Remote control of the clutch with Automatic Shift [G48], signal picked up via implement socket [E87] 	► For implement control from outside the vehicle
	 Operated by push-button in the centre console Programming of maximum rpm 	► Convenient, defined activation and deactivation ► Permitted top speed not exceeded

[N13] Transmission PTO, high speed, with 6 hole flange

► Corresponding to [N16] with 6 hole flange (ISO 7646)



[N16] – Transmission PTO, high speed, with 4-hole connection



[N13] - Transmission PTO, high speed, with 6 hole flange



Crane operation via power take-off



Operation of elevating work platform via power take-off

PTOs Technical Handbook

Special equipment: power take-offs

	▼ Feature	▼ Advantage
[N19]	Transmission PTO, very high speed, 6 hole flange	
	 Standardised 6-hole flange (ISO 7646) for mechanical drives, e.g. pumps Rotational direction clockwise in direction of travel 	► Operation of commercially available drive units (e.g. fire brigade pumps)
	 ▶ Ratio: i = 0.61 ▶ Electropneumatically actuated dog clutch 	 Output speed 3606 rpm at engine speed of 2200 rpm Incorrect operation prevented thanks to activation and deactivation with vehicle stationary and drive clutch actuated
	Remote control of the clutch with AutomaticShift [G48], signal picked up via implement socket [E87]	► For implement control from outside the vehicle
	 Operated with clutch actuated via push-button with indicator lamp located in centre console 	► Convenient, defined activation and deactivation
	► Programming of maximum rpm	► Permitted top speed not exceeded



[N19] - Transmission PTO, very high speed, 6 hole flange



Fire-fighting vehicle with [N19] for water pump



Push-button for transmission PTO

Technical Handbook

PTOs

	▼ Feature	▼ Advantage
[N00]	Pre-installation for front PTO shaft	
	 Preparation for electrics, air ducting, charge air cooling, cover plates, mount and bracket for engine PTO with PTO shaft at front 	 Allows retrofit of the engine PTO [N08] Low basic price for the Unimog, retrofitting when required
[N09]	PTO shaft rpm limiter	
	 Button in centre console for limiting PTO shaft speed to 540 rpm or 1000 rpm 	▶ Protection against overspeeding of implements designed for 540 rpm or 1000 rpm
[N18]	Preparation for transmission PTO	
	► Technical preparation for retrofitting of [N13]/[N16]/[N19]	 Allows retrofitting at a qualified workshop Low basic price for the Unimog, retrofitting when required
	Modified output shaft installed in gearboxFlange cover	





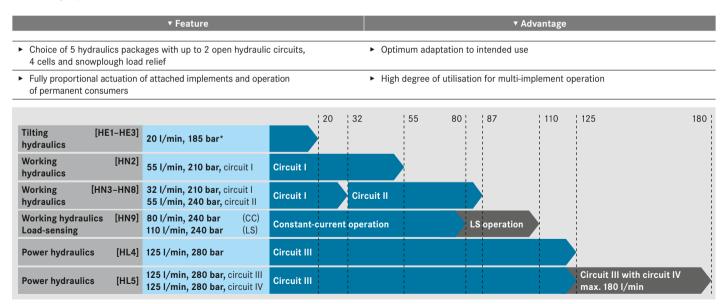
Hydraulics

Hydraulics for tilting mechanism	
[HE1] to [HE3]	118
Working hydraulics [HN2] to [HN8]	118
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Hydraulics for tilting mechanism [HE1] to [HE3]

▼ Feature	▼ Advantage
► Actuation of tilt mechanism on vehicle and trailer based on fan hydraulics	► Inexpensive alternative to working hydraulics with exclusive use of the tilt mechanism

Working hydraulics [HN2] to [HN8]



^{*} Cannot be used for permanent consumers.

(CC) = Constant current; (LS) = Load-sensing

Load-sensing working hydraulics [HN9]

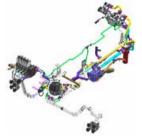
▼ Feature	▼ Advantage
► Fully proportional actuation of attached implements and operation of permanent	► High degree of utilisation for multi-implement operation
consumers through on-demand fluid supply	Flexible distribution of fluid quantities
► Hydraulic connections similar to working hydraulics [HN8], plus LS signal line	► Operation of consumers with and without LS signal

Power hydraulics [HL4] to [HL5]

▼ Feature	▼ Advantage
 Selection of 2 power hydraulics packages with up to 2 additional open hydraulic circuits for operation of permanent consumers 	 Operation of consumers with very high power requirements Optimum adaptation to intended use
 Modular hydraulic system, if required can be removed from the vehicle's platform subframe 	 Payload can be increased by removal of power hydraulics module No corrosion damage incurred in winter service operation



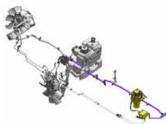
VarioPower power hydraulics [HL5]



Load-sensing hydraulic system [HN9]



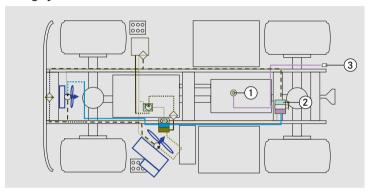
Hydraulic system, single-circuit, 2-cell, fully proportional [HN2]

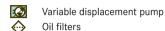


Tilting hydraulics [HE1]

Overview

Tilting hydraulics







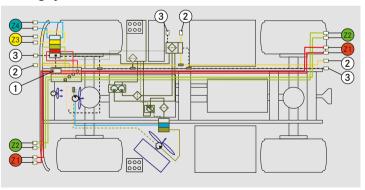
Valve block for fan actuation with shuttle valve for tilting hydraulics



Valve block for tilting hydraulics

- Tipping cylinder for vehicle platform [HE1]
- 1 2 Connection for additional hydraulic consumers [HE2]
- Connection for trailer tipping cylinder [HE3]

Working hydraulics





Tandem pump (constant current)

Oil filters

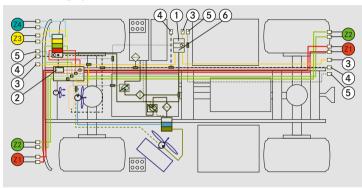
Circuit I

- Cell 1 (connection 1+2)
- Cell 2 (connection 3+4)
- Cell 3 (connection 5+6) Cell 4 (connection 7+8)
- Snowplough load relief (function on cell 1)

Circuit II

- Pressure fitting for permanent consumers
- Return line

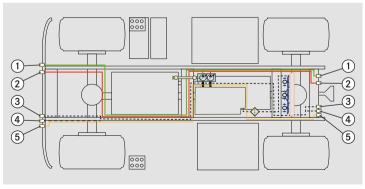
Load-sensing hydraulics



- Variable displacement pump
 Oil filters
- Shuttle valve function (for LS operation)
 - LS proportional valve for connection of permanent consumers
 - 2 Snowplough load relief (function on cell 1)
 - 3 Pressure fitting for permanent consumers
 - (4) Return line

- 5 Load sensing (hydr. signal line)
- Block for switching between constantcurrent and loadsensing operation
- Cell 1 (connection 1+2)
- Cell 2 (connection 3+4)
- Cell 3 (connection 5+6)
- Cell 4 (connection 7+8)

Power hydraulics



- Variable displacement pump
- Oil filters
- Propeller shaft
 - (5) Leak-oil connection

Circuit III

- 1 Pressure fitting
- (3) Return line

Circuit IV

- Pressure fitting
- A) Return line

Snowplough load relief and automatic snowplough raising

▼ Feature	▼ Advantage
► [HN3]/[HN6]/[HN8]/[HN9] "Special equipment - hydraulics"	
➤ Continuously variable adjustment of pressure level in the snowplough lift cylinder	 Easy, quick transfer of part of the snowplough's weight to the front axle Reduced wear on the blades Protection of road surface Reduced noise High level of driving safety thanks to improved steering and lateral guidance properties Increased traction on the front axle Reduced fuel consumption
► Also available for other implements	► Wide variety of uses (e.g. front sweepers)
 Automatic raising of snowplough when reverse gear is engaged, can be selected via instrument cluster 	► Allows quick and easy clearing at junctions



Snowplough load relief in %

100% Implement fully raised, no weight on road
20% Implement partially raised/relieved

0% Implement not raised, full weight on the road

 $5\ \text{to}\ 20\%$ is recommended, depending on the weight of the implement.

The selected level of relief is shown in the display.

Memory function

When the snowplough load relief function is re-activated, it automatically resumes its last setting.







Hydraulics control panel without [HN9]

Joystick

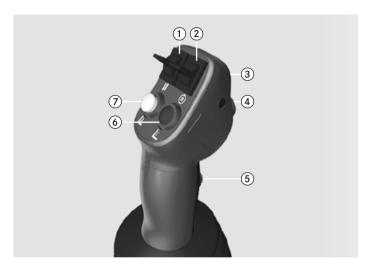
- 1 Rocker switch Execute EQR function
- 2 Rocker switch Regulate working speed
- 3 Button Control text menu
- 4 Button Set (save) values/ control text menu

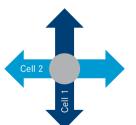
(5) Button
Activate float position Control snowplough load relief

6 Button

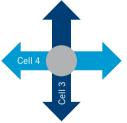
Free for assignment by body manufacturer, allowing control of a 3rd level

ButtonControl level 2 (cell 3+4)





Level 1 operation (cell 1/2)



Level 2 operation (cell 3/4)

Operation of joystick as per EN 15431.

Vertically: raise/lower.

Horizontally: swivel to left/right.

- The joystick is part of the working/load-sensing/power hydraulics.
 The joystick is not a component of the hydraulics for the tilt mechanism.
- On vehicles with tilt and working/load-sensing hydraulics, the joystick is used for proportional tilting of the platform.
- Allocation of the cell to the joystick assignment can be changed as part of the workshop parameter setting process. Cell actuation can be parameterised.

Plug connections

▼ Feature	▼ Advantage
► Plug connections are marked by colour and number.	 Unique assignment of the vehicle/implement connections, safety when connecting implement
► Flat-sealing hydraulic couplings as per ISO 16028	 Prevents escape of oil Prevents ingress of dirt into the hydraulic system Convenient plug insertion and removal Easy cleaning
► Emergency off switch; all valves go to locked position	 Greater operational safety through quick-stop of all positioning movements and hydraulic motors
► Connectors for pressure lines, sleeves for return lines on power hydraulic and permanent consumer connections, circuit II	► Cannot be mixed up



Plug connections, front left and right



Plug connections, rear right

Special equipment: hydraulics

	▼ Feature	▼ Advantage
[HE1]	Hydraulics for tilting mechanism	
	 Supply via fan hydraulics adjustable pump Oil tank capacity: approx. 45 l Pump displacement volume: 28 cc per revolution Working pressure: 185 bar Flow rate at engine speed 2200 rpm: 20 l/min Reference output: 6.6 kW Available without working hydraulics 	 No working hydraulics necessary for tilting the load surface Easy operation, full tilting functionality Attractive alternative for pure tipping function When combined with working hydraulics, the tipping cylinder can be actuated proportionally
[HE2]	2] Pre-installation, connection of additional hydraulic consumers	
	 Extended tilting hydraulics with additional hydraulic connection on valve block Supply via fan hydraulics adjustable pump Oil tank capacity: approx. 45 l Pump displacement volume: 28 cc per revolution Working pressure: 185 bar Flow rate at engine speed 2200 rpm: 20 l/min Reference output: 6.6 kW Available without working hydraulics 	 ► Easy operation ► Cost-effective ► Bodybuilder can use the pre-installation for body, e.g. rail gear

Special equipment: hydraulics

	▼ Feature	▼ Advantage
[HE3]	Tipping connection for trailer, single-action, rear	
	 Extended tilting hydraulics with additional hydraulic connection on valve block Activation switch and button for tipping function Supply via fan hydraulics adjustable pump Oil tank capacity: approx. 45 I Pump displacement volume: 28 cc per revolution Working pressure: 185 bar Flow rate at engine speed 2200 rpm: 20 I/min Reference output: 6.6 kW Available without working hydraulics 	 No working hydraulics necessary for tilting the trailer Easy operation via push-button in the cab for changing between the vehicle and trailer tipping function Attractive alternative for pure tipping function
[HN2]	Hydraulic system, single-circuit, 2-cell, fully proportional	
	► Hydraulic system with one open hydraulic circuit for implement adjustment movements or permanent consumers	 Components integrated and tuned ex factory for optimum operational and spare parts reliability
	 2 dual-action control units (circuit I) Constant-flow gear pump with 55 I/min delivery volume at 210 bar system pressure and 2200 rpm engine speed Reference output: 22 kW 	 Pressure level of marketable implements Suitable for single or dual-action cylinders
	► Temperature controlled oil cooler with electrically driven fan	► Protection of pumps and motors
	► 4 connections for 2 dual-action cylinders	► Up to 4 implement positioning movements for operations such as raising and lowering implements, driving oil motor, or external control
	► Permanent current on connection 1 or 3	► Drive for hydraulic consumers in the output range up to approx. 22 kW
	► Float position individually activatable for each valve	 Individual activation of the float position for ground-operated implements or implement load relief for installation and removal
	▶ 2 positioning movements can be activated simultaneously	► Raise and pivot implement simultaneously (e.g. snowplough)

	▼ Feature	▼ Advantage
[HN3]	Hydraulic system, dual-circuit, 2-cell, fully proportional, sn	owplough load relief
	 Dual-circuit hydraulic system with one fixed displacement gear pump per hydraulic circuit 2 dual-action control units (circuit I) 	 Affordable entry-level hydraulics, e.g. for winter service operations 2 independent hydraulic circuits Integrated ex factory to ensure operational reliability and supply of spare parts
	► Fully proportional control	► Highly precise execution of adjustment movements thanks to proportional control
	► Circuit II for operating a permanent consumer	► For simultaneous driving of hydraulic motors (snowplough and gritter)
	► Pressure and return lines for circuit II at front	 Alternative connection option for hydraulic motors at front and centre or additional, external control units
	 Flow rate of constant pump, circuit I: approx. 32 I/min at 210 bar working pressure and engine speed of 2200 rpm, output approx. 12.6 kW Flow rate of constant pump, circuit II: approx. 55 I/min at 240 bar working pressure and engine speed of 2200 rpm, output approx. 22 kW Changeover valve (X) for switching the flow rates of circuit I and circuit II Valve (Y) for flow summation of both circuits at circuit II or circuit I outputs (approx. 87 I/min at 240 bar, reference output approx. 34.6 kW) 	 Flexible use, e.g. for fast raising of snowplough when clearing junctions and car parks Drive for hydraulic consumers in the following output ranges: Circuit I: up to approx. 12.6 kW, circuit II: up to approx. 22 kW Y = Flow summation, circuit I and II: up to approx. 34.6 kW
	► 4 connections for 2 dual-action cylinders	► Up to 4 implement positioning movements for operations such as raising and lowering implements, driving or external control of oil motors
	 2 positioning movements can be activated simultaneously Snowplough load relief on cell 1 	 Simultaneous positioning movements, e.g. raise and pivot for snowplough Snowplough load relief to protect blades

Special equipment: hydraulics

	▼ Feature	▼ Advantage
[HN4]	Hydraulic system, dual-circuit, 3-cell, fully proportional	
	 Dual-circuit hydraulic system with one fixed displacement gear pump per hydraulic circuit 3 dual-action control units (circuit I) 	 2 independent hydraulic circuits Integrated ex factory to ensure operational reliability and supply of spare parts
	► Fully proportional control	► Highly precise execution of adjustment movements thanks to proportional control
	► Circuit II for operating a permanent consumer	► For simultaneous driving of hydraulic motors (snowplough and gritter)
	 Pressure and return lines, circuit II, centre of chassis on right-hand side Additional pressure and return lines for circuit II at front 	 Alternative connection option for hydraulic motors at front and centre or additional, external control units
	► Switchover valve (X) for switching the flow rates of circuit I and circuit II	 Flexible use, e.g. for fast raising of snowplough when clearing junctions and car parks
	Valve (Y) for flow summation of both circuits at circuit II or circuit I outputs, including with [HN6], [HN7] and [HN8] (approx. 87 I/min at 240 bar, reference output approx. 34.6 kW)	Drive for hydraulic consumers in the following output ranges: Circuit I => up to approx. 12.6 kW, circuit II => up to approx. 22 kW, Y = Flow summation of circuits I and II => up to approx. 34.6 kW, e.g. for pump tank truck
	► 6 connections for 3 dual-action cylinders	► Up to 6 implement positioning movements for operations such as raising and lowering implements, driving or external control of oil motor
	► 2 positioning movements can be activated simultaneously	► Simultaneous positioning movements, e.g. raising and pivoting on snowploughs, front loaders, etc.
	► Flow rate of constant pump, circuit I: approx. 32 I/min at 210 bar working pressure and engine speed of 2200 rpm, output approx. 12.6 kW	
	► Flow rate of constant pump, circuit II: approx. 55 I/min at 240 bar working pressure and engine speed of 2200 rpm, output approx. 22 kW	

[HN6] Hydraulic system, dual-circuit, 3-cell, fully proportional, snowplough load relief

► Corresponding to [HN4] + snowplough load relief

► Snowplough load relief to protect blades

	▼ Feature	▼ Advantage
HN7]	Hydraulic system, dual-circuit, 4-cell, fully proportional	
	 Dual-circuit hydraulic system with one fixed displacement gear pump per hydraulic circuit 4 dual-action control units (circuit I) 	 2 independent hydraulic circuits Integrated ex factory to ensure operational reliability and supply of spare parts
	 Fully proportional control Circuit II for operating a permanent consumer Pressure and return lines, circuit II, centre of chassis on right-hand side 	 Highly precise execution of adjustment movements thanks to proportional control For simultaneous driving of hydraulic motors (snowplough and gritter)
	► Additional pressure and return lines for circuit II at front	► Alternative connection option for hydraulic motors at front and centre or additional, external control units
	 Switchover valve (X) for switching the flow rates of circuit I and circuit II 	► Flexible use, e.g. for fast raising of snowplough when clearing junctions and car parks
	 Valve (Y) for flow summation of both circuits at circuit II or circuit I outputs (approx. 87 I/min at 240 bar, reference output approx. 34.6 kW) 	► Drive for hydraulic consumers in the following output ranges: Circuit I => up to approx. 12.6 kW, circuit II => up to approx. 22 kW, Y = Cumulation of circuits I and II => up to approx. 34.6 kW, e.g. for pump tank truck
	▶ 8 connections for 4 dual-action cylinders	► Up to 8 implement positioning movements for operations such as raising and lowering implements, driving oil motor, or external control
	► 2 positioning movements can be activated simultaneously	► Simultaneous positioning movements, e.g. raising and pivoting on snowploughs, front loaders, etc.
	► Flow rate of constant pump, circuit I: approx. 32 I/min at 210 bar working pressure and engine speed of 2200 rpm, output approx. 12.6 kW	
	► Flow rate of constant pump, circuit II: approx. 55 I/min at 240 bar working pressure and engine speed of 2200 rpm, output approx. 22 kW	

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► Snowplough load relief to protect blades

► Corresponding to [HN7] + snowplough load relief

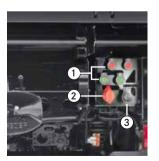
Special equipment: hydraulics

	▼ Feature	▼ Advantage
[HN9]	Load-sensing hydraulic system, 4-cell, with separate conne	ection for permanent consumers and snowplough load relief
	► Hydraulic system with LS axial piston adjustable pump	 Integrated ex factory to ensure operational reliability and supply of spare parts Energy-saving as pump at 0 delivery when no consumers are being operated
	► 4 dual-action control units with 8 connections	 Up to 8 implement positioning movements for operations such as raising and lowering implements, driving oil motor, or external control Flexible deployment of implements
	► Fully proportional control	 Highly precise control of all adjustment movements For simultaneously driving hydraulic motors (snowplough and gritter)
	 ▶ Connections for operating permanent consumers: ▶ Pressure and return lines located behind cab, centre right ▶ Additional pressure and return lines, front 	 Alternative connection option for hydraulic motors at front and centre or additional, external control units (load-sensing and/or constant current, including in parallel operation) Flexible oil quantity distribution, e.g. for fast raising of snowplough when clearing junctions and car parks
	► Flow rate 110 I/min at system pressure 240 bar and engine speed of 2200 rpm	 Drive for hydraulic consumers in the output range up to 44 kW Hydraulic system for high power consumption
	➤ Switchover valve for alternative operation of load-sensing (LS) and/or constant current (CC) attached implements, e.g. parallel operation of LS implement at front and CC implement at rear	► Raise and pivot implement simultaneously (e.g. snowplough)
	► Snowplough load relief on cell 1	► Snowplough load relief to protect blades

	▼ Feature	▼ Advantage
[H55]	Hydr. plug connection, rear, set of 4, cell 1+2	
	► 4 additional connections at rear to cells 1 and 2 (red/green)	► Enables operation of rear-mounted implements
	 Dual-action for positioning movements or continuous oil flow (can also be used in single-action mode) Front-mounted and rear-mounted implements must not be connected to the same cell Flat-sealing plug connections as per ISO 16028 Plug connections: 4 connections, size 12.5 	 Available ex works, ensuring optimum component coordination and availability of spare parts
[HJO]	Oil level warning display, working hydraulics	
	 Installation of a sensor which indicates oil loss in the working hydraulics at an early stage If hydraulic fluid is removed (tipping of a trailer), the indicator lamp also lights up when the level drops below the "minimum" When the trailer platform is lowered (i.e. during oil return feed) the display goes out 	 ▶ Sensor detects when oil level is below "minimum" ▶ Improved environmental protection through early display of oil loss ▶ The driver is able to detect a leak at an early stage and can counteract it. ▶ Prevention of damage to the hydraulic system

Special equipment: hydraulics

	▼ Feature	▼ Advantage
[H58]	Pressure line, rear, 2nd hydraulic circuit	
	► Pressure line circuit II on right at rear of vehicle	► For the hydraulic driving of rear-end implements, e.g. permanent consumers such as salt and dung spreaders
	 Flat-sealing quick-connect coupling, connector size 19 In conjunction with [HN9], a load-sensing control line connection is also installed. 	 Direct connection to the vehicle rear end ensures short hose lengths and reduces the risk of damage Permanent consumers can still be supplied via the circuit II pressure line connection in the vehicle centre, which is included as standard with dual-circuit hydraulics (from Code HN4 to HN8).
[H59]	Separate return line, rear	
	► Additional circuit I + II return line on the right at the rear of the vehicle	 Additional connection for oil return when operating permanent consumers Short hose distances when connecting the return line of attached/mounted implements



Hydraulic connections, rear

- (1) [H55] Hydr. plug connection, rear, set of 4, cell 1+2
- (2) [H58] Pressure line, rear, 2nd hydraulic circuit
- (3) [H59] Separate return line, rear



[HL4], remove, time required for removal approx. 1–2 hours

	▼ Feature	▼ Advantage
[HL4]	VarioPower power hydraulics, open circuit (III), 63 cc, 125 l	
	 Open circuit with direct oil intake from the oil tank, for driving a permanent consumer Volume flow-controlled adjustable axial piston pump: max. 63 cc/rev. 	► Fast removal of large quantities of oil at high pressure
	 Delivery: 0-125 l/min at system pressure 280 bar and engine speed 1900 rpm Reference output: 58 kW Oil tank capacity: 55 l, max. removable 5 l Oil cooler with temperature-controlled electric fan drive, cooling output approx. 15 kW Filtered oil return to the oil tank 	▶ Driving of permanent consumers that require hydraulic power up to 58 kW, saving the need for hydraulic pumps or auxiliary power units on the implement
	► Pressure, return and leak oil line at rear	► Variable connection of rear implements
	▶ Pressure connection as connector HS 20, return as sleeve HS 20, leak oil as sleeve HS 10	 Avoids mix-ups with the work hydraulics Standardised couplings for implement connection
	 Electronic fill level sensor in oil tank Circuit in addition to working hydraulics (circuit III) 	► Audible and visual warnings if too low
	► Removable, platform subframe and tipping cylinder remain in vehicle	 Fast, easy removal of power hydraulics, approx. 1–2 hours Removable, therefore no corrosion during winter service operation Higher payload when power hydraulics are removed

[HL5] VarioPower power hydraulics, 2 open circuits (III+IV), 63 cc, 125 I

► Corresponding to [HL4] + additional circuit IV*

^{*}When running circuit III + circuit IV in parallel, continuous delivery rates of 180 I/min are achievable. Of this total, a max. of 125 I/min can be used by one consumer. The difference between 180 I/min and the volumetric flow rate used by the first consumer is then available to a second consumer in the other circuit. For higher power requirements, an additional hydraulic oil cooler must be installed; the development department's approval must also be obtained.

Special equipment: hydraulics

[H96] Pressure and return lines, front, 3rd and 4th hydraulics circuit

► Corresponding to [H93] + connections for circuit IV

With the two open circuits, the entire hydraulic volumetric flow can be taken at the front of the vehicle.



Vehicle with [HN8] + [HL5] for trio mower



Plug connections, front













Electrics

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Electrics Technical Handbook

Lighting

▼ Feature	▼ Advantage
► Lighting, front:	
► Bi-halogen headlamps	► Good illumination
 Dipped beam and main beam in a single module 	► Compact size thanks to integration of two modules
► Located in bumper	(main beam and dipped beam)
 Headlamp mount and tubular bracket decoupled 	 Well protected by wrap-around tubular bracket
 Daytime running lights with LED position lighting 	 Headlamp does not become misaligned if it comes into contact
	with the tubular bracket
	► Powerful daytime running lights
► Lighting, rear:	
► 6-section tail lamp	► Compact size
	 Proven parts from volume production series
 Reversing warning system with night deactivation 	► Safety when reversing
	 Does not cause disturbance in municipal operations
► Daytime running lights	► Clearly recognisable in daylight









Lighting, front

Lighting, rear

Technical Handbook Electrics

Special equipment - lighting

	▼ Feature	▼ Advantage
[L47]	Additional headlamps for front-mounted attachments	
	► Full replication of lighting system (main and dipped-beam headlamps and turn signal lamps)	 High degree of road safety for municipal vehicles with front-mounted implements Legal requirement in line with § 50 Sections 2 and 3 of the StVZO (German Road Traffic Act) when using front-mounted implements which conceal the lower headlamps
[L60]	Entrance lights at steps to cab	
	 Steps illuminated when the door is opened Code includes compressed-air connection with hose extension and compressed-air gun Hose length 5.5 m 	 More safety when getting in and out in the dark Makes it easier for other road users to notice and see you when the doors are open Efficient cleaning of the radiators at the work site
[L3Z]	Headlamp cleaning system	
	 ► The high-pressure headlamp cleaning system cleans the headlamps whilst driving Cleaning takes place: ► The first time the windscreen cleaning function is activated (under 1 s) after vehicle start ► After each fifth windscreen cleaning cycle ► In addition, the headlamp cleaning can be triggered at any time using a button in the overhead control panel 	 Enhances on-road safety Ensures maximum light output Clean headlamps during dirt-intensive work Compliance with legal regulations in combination with xenon and bi-xenon headlamps
	Note: The headlamp cleaning system is a legal requirement for all vehicles with xenon or bi-xenon headlamps.	

Electrics Technical Handbook

Special equipment - lighting

	▼ Feature	▼ Advantage
[L1H]	Fog lamps, halogen	
	► Lamps: H3 halogen bulbs 24 V/70 W	
	► Special lens directs the light cone downwards and to the side	 Enhanced traffic safety in poor visibility thanks to greater illumination of the roadway, including the edges of the road.
	► Service life: approx. 1200 hours	
[LD4]	Additional LED main-beam headlamps, with roof bar	
	 Additional LED main-beam headlamps mounted on roof bar Main beam activated with the main beam of the standard headlamps Additional LED main beam activated with the main beam of the standard headlamps 	 Improved illumination of the road in poor visibility Long service life thanks to LED technology Compact design, only slight increase in vehicle height Can be combined with sunblind Also illuminate when headlamp flasher is operated
[L9C]	Pre-installation for additional headlamps, roof	
	 Pre-installation of wiring and changeover switch on overhead control panel for retrofitting of additional lights on roof Lights with dipped beam, main beam and parking light functions can be connected directly and operated via the steering column switch. The lighting manufacturer is responsible for the wiring from the interface in the roof to the lights 	 Simplified connection of retrofitted headlamps in the roof area by wiring up to the power distributor Cables and switches are already installed and parameters selected ready for retrofitting additional headlamps on the roof.

Technical Handbook Electrics

	▼ Feature	▼ Advantage
[EV3]	Power supply, 24 V, switchable, in roof	
	 24 V power supply, 15 A fuse Switch integrated into overhead control panel The cable from the switch to the roof is readily accessible from close to the upper DIN slots (location for tachograph). 	 Allows retrofitting of 24 V electrical auxiliary consumers on the cab roof Ex-works fuse protection and wiring ensure safe operation of accessories Ergonomic operation courtesy of switches integrated into the overhead control panel
[LB3]	Rotating beacon, LED, strobe, left	
	 Operating voltage: 10-32 V Power consumption: max. 30 W Total power consumption: 0.45-2.5 A Approval: GGVSE/ADR 20 long-life High Power LEDs Height adjustable via telescopic bar 	 20 long-life high-power LEDs, no rotating/moving parts making it maintenance-free and very cost-effective to maintain Energy-efficient, ideal for continuous use
	► Protection rating IP 67	► Water and dust-tight, resistant to alkalis and salt
	 Light has brightness sensor, 2.3-times brighter during the day than at night 	► Automatic brightness control, day/night
	► Low installation height	► The light's compact dimensions mean that a lower vehicle clearance height can be achieved.
[LB4]	Rotating beacon, LED, strobe, left and right	
	► For description, see [LB3]	► Right and left lights



If rotating beacons are installed, warning stripes [SC4] are required by law for municipal applications. Compliance with legal regulations on identification of heavy transport vehicles or transport vehicles which exceed the legal maximum width/length.

Electrics Technical Handbook

Special equipment - lighting

▼ Feature ▼ Advantage

[LL8] Additional headlamps, height-adjustable, A-pillar

- ► Activation by means of rocker switch in the overhead control panel
- ► Headlamp offering excellent illumination
- ▶ Low beam halogen H7
- Main beam halogen H3 (can be combined with [LD4] Additional LED main beam, with roof bar)
- ▶ Rigid and approx. 100 mm higher attachment on cab than previously
- ► Defined grid for height adjustment using holes
- The bar for height adjustment on the A-pillar is included in the scope of delivery [LL8]

- ► High level of traffic safety for vehicles with front-mounted implements
- ▶ Height adjustability allows adaptation to various front-mounted implements
- ► Easy adaptation thanks to clamping bolts and slider carriages
- ▶ No expensive retrofitting by bodybuilder/workshop necessary
- ▶ Narrower silhouette and closer on cab, i.e. less visibility impairment
- ► Side branch protection thanks to pillar

[L3C] Floodlight, cab rear wall, top

- ► Illumination of implements at the rear
- ▶ Illumination of working areas when working is stationary position
- Safe working thanks to good illumination in poor light conditions (dusk, dawn, darkness, fog etc.)
- ► Full preservation of corrosion protection through delivery ex-works since this eliminates the need for retrofitting and drilling holes



Vehicle with [LD4]/[LL8]/[L47]



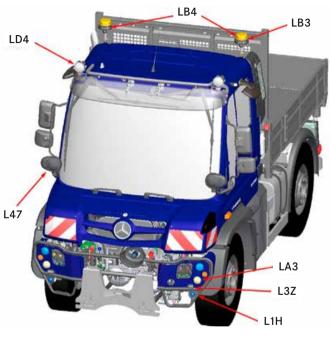
Vehicle with [LL8]/[LB4]/[LD4]



Vehicle with [L3C]/[LB4]

Technical Handbook Electrics





Electrics Technical Handbook

Electronic networking

▼ Feature	▼ Advantage
► Electronics instead of mechanically controlled systems	 Precise control with short response times Functions which can no longer be implemented mechanically (e.g. frugal engine by means of software control)
► CAN bus: networking of electronic systems in the vehicle	 Very fast bidirectional data exchange between different control units in the vehicle
► ODB diagnostic socket	► Calibration and readout of relevant vehicle data (Star diagnosis)
► The assistance and safety systems communicate in the vehicle via CAN bus	 The strain on the driver is reduced in critical driving situations Compensation for driving faults Vehicle's operating state conditions are displayed immediately
► Central interface between cab and chassis	 Easy separation of the electrics from the cab (e.g. during diagnosis or repair) Electrical connections in optimised, protected location



Central interface



All operating conditions are electronically collected, evaluated and forwarded to the engine control accordingly. This ensures that, for e.g., the economically optimum gear is determined and engaged.



Ex factory, the Unimog model series fulfil regulation 72/245/EEC 'Electromagnetic Compatibility' in the version 2009/19/EC.

Technical Handbook Electrics

Special equipment – electrics

	▼ Feature	▼ Advantage
[E33]	Battery main switch on battery box	
	 ► Facilitates manual disconnection of the vehicle electrical system from the battery power supply ► Switch location: on battery box at front ► The switch head (red) is removable: Protection from unintentional switching on or off 	 Deliberate disconnection of all consumers from the battery to protect against battery discharge, leakage current etc. Minimises fire risk in the event of an accident
	► The power supply to the tachograph is maintained.	► Certain power consumers (e.g. equipment socket, radio etc.) can be provided with uninterrupted power supply via a workshop solution
[ED2]	Permanent power sockets 12 V (C3), 12 V and 24 V in cent	re console
	 12 V permanent power socket on top of the centre console 24 V permanent power socket on front of centre console 12 V socket behind driver's seat, including C3 speed signal and earth, DIN EN 15431 compliant Apart from this: 24 V socket on top of the centre console (standard) Allows connection of suitable accessories such as a charger, coolbox, etc. (up to 180 W) 	 Flexible, for connection of 12 V or 24 V auxiliary consumers such as a charger, cool box etc. or control unit Easily accessible, without cables getting in way of driver or co-driver C3 signal for transmission of speed signal to control units in attachments/implements (12 V)
[E40]	ABS trailer socket, 24 V, additional	
	 Located on end crossmember, on right-hand side next to tow coupling Pin assignment compliant with ISO 7638-1 	 ABS is required by law if towing a trailer Trailers with a gross axle load of 10 t and above must be equipped with ABS

Electrics Technical Handbook

Special equipment – electrics

	▼ Feature	▼ Advantage
[E24]	Trailer socket, 12 V, 13-pin, additional	
	 ▶ 13-pin 12 V power socket for trailer operation, earth connected to pin 3 ▶ Power supply via 24 V/12 V voltage transformer (24 V on-board electrical system) 	 Allows towing trailers with 12 V lights (standard 24 V trailer power socket) Trailers with 12 V or 24 V on-board voltage can be used alternately or even in parallel.
[E44]	Socket for jump starting	
	 Fixed-installation socket for jump-starting (NATO socket), protected against polarity reversal 	► Plug connection protected against polarity reversal prevents short circuits
	 Starting assistance with a standardised connecting cable from vehicle to vehicle 	► Simple and safe jump-starting
	► Connection of an external power supply/battery charger possible	► Ensures the vehicle remains operable even after long downtimes
[E45]	Front plug-in socket, 24 V, 7-pin	
	 7-pin 24 V Supplies power to turn signal, position and licence plate lamps at the front implement mounting area Design complies with ISO 1185, pin assignment to DIN EN 15431 	 ▶ Power supply for the lighting equipment of front-mounted implements ▶ Easily accessible connection
[EL4]	Alternator, 28 V/150 A	
	► Output 4200 W	 Reliable, uprated alternator which ensures the power supply for the entire vehicle electrical system, all electrical loads and the batteries Offers power reserves for additional electrical loads

Technical Handbook Electrics

	▼ Feature	▼ Advantage
[ED6]	On-board socket, 24 V/25 A, in cab, with C3 signal	
	 Electrical power for implements with C3 signal for speed-dependent control 3-pin 	 For consumers such as 24 V spreader C3 vehicle speed signal
	► Behind the driver's seat, on the cab rear wall	► Positioning of socket in the direct vicinity of the cable duct on the cab rear wall
	 Openings to cable duct sealed with plugs in the cab Corresponds to DIN EN 15431 	► Easily accessible, no hindrance of the driver/co-driver by surrounding cables
[ES6]	Universal electrical interface to EN16330	
	 1 socket, 11-pin, on vehicle, front right of chassis, 24 V power supply + 7 vacant lines* (item 5.2.1 on illustration) 1 socket, 11-pin, on vehicle, behind cab on left, 24 V power supply + 7 vacant lines* (item 5.2.2 on illustration) 1 socket, 9-pin, on vehicle, centre console at top, C3 signal + earth + 7 vacant lines* (item 5.4 on illustration) 1 socket, 9-pin, on vehicle, centre console at bottom, 	 Available ex factory. No additional retrofit work by bodybuilder (for mowers, gritters or sweepers) necessary No sealing problems on cab, due to prepared wiring harness bushings All electrical line pre-installations are routed via the cab's pivot point, which means the cab can be tilted without any problems. Plug & Work: reduced equipment times when changing seasonal attached/mounted implements



* Including a 4-pin CAN bus line.

C3 signal + earth + 7 vacant lines* (item 5.6 on illustration)

Illustration: location of sockets on vehicle [ES6]



Socket, 11-pin, front right [ES6]



► Standardised interface to EN 16330

Socket, 11-pin, behind cab on left [ES6]

Electrics Technical Handbook

Special equipment - electrics

▼ Feature ▼ Advantage

[E87] Equipment socket, 32-pin

- ▶ Power supply for implements up to max. 40 A
- ► Speed and distance signals C3/C4
- ► Activation/deactivation of PTOs (in conjunction with code [G48])
- Interface for connecting an external (implement-side) engine remote control for start/stop, speed change
- Actuation of transmission for crane body or waste disposal vehicles (e.g. speed limitation, immobiliser)
- ▶ 8 free lines routed into the cab for use as required by the bodybuilder
- Signals for activated rotating beacon and reversing lights
- ► Actuation of 3 free indicator lamps

- ► Line routing via wiring harness with defined and clear assignment
- ► High level of operational reliability between vehicle and implement and during operation of the whole system





The relevant connector for [E87] – *Equipment socket* is available via Mercedes-Benz Parts:

A 043 545 15 28 - connector housing, HB-K. 16th STS-GR.1.21

A 000 545 21 63 – Crimp contact, HE/HA-C-Sti.Ag. 2.5 \mbox{mm}^{2}

A 000 545 22 63 - Crimp contact, HE/HA-C-Sti.Ag. 1.5 mm²

A 051 545 60 28 - Plug insert, HEE 32 Sti.C

[E87] - Equipment socket, 32-pin

Technical Handbook Electrics





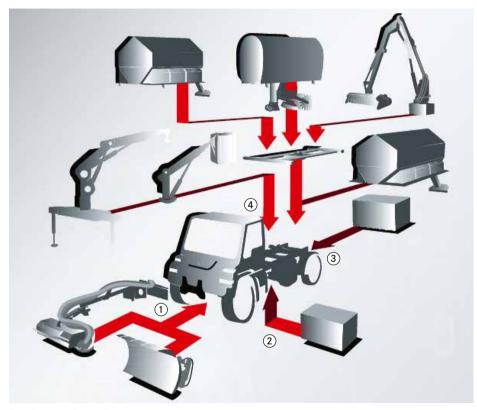


Attachments and bodies

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Attachments and bodies Technical Handbook

4 attachment and mounting areas



Attachment and mounting areas

- 1) Front mounting area:
 - Snowplough
 - Verge mower
- (2) Mounting area between the axles:
 - Asphalt mill
 - Broom
- (3) Rear mounting area:
 - Excavator
 - Loading crane
- 4 Top mounting area:
 - a) On platform
 - Spreader
 - Water tank
 - b) On platform subframe
 - Spreader
 - Sweeper
 - Mower
 - c) On longitudinal frame member
 - Implement frame with crane
 - Elevating work platform
 - Box body

Technical Handbook Attachments and bodies

▼ Feature	▼ Advantage
 Implement mounting points mounting areas constructively developed ex factory with implement manufacturers Front mounting area Mounting area between the axles Rear mounting area Top mounting area 	 Simultaneous mounting of several implements High economy Simple, standardised mounting devices for fast implement changes Room for compact sweeper body Loading cranes can be mounted at rear Fast, simple changes (securing with lashing eyelets)
 ▶ For 1. Standardised implement mounting plate (for fast implement changes) ▶ For 2. Sweeper ▶ For 3. Attachments secured to frame or three-point mounting (for fast implement changes) ▶ For 4. ▶ Using platform [P code] ▶ Using the ball points of the platform subframe [P60] ▶ Directly using the straight longitudinal frame member ▶ Between cab and platform 	 Payload gain from omission of body-mounting connections Payload gain from omission of platform Payload gain from omission of platform and platform subframe Payload gain from modular, removable power hydraulics [HL4] and [HL5] Low overall centre of gravity, better driving stability Compact attachment of mounted implements between cab and platform (e.g. crane)



Unimog with mower

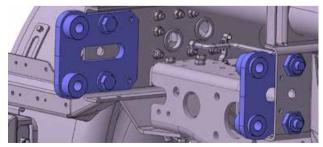


Unimog with crane body

Attachments and bodies Technical Handbook

Mounting points

▼ Feature	▼ Advantage
 Specified hole patterns Integrated fastening points with detachable parts for accommodating attachments and bodies 	 No aftermarket drilling, easy mounting Defined and simple assembly Defined transmission of forces Prevention of overloading Basis for threaded connection Prevention of lateral movement



[CA4] - Attachment brackets, rear



The mounting points (special equipment item) allow body manufacturers to install bodies as per Daimler-standard.

Technical Handbook Attachments and bodies

Special equipment - mounting points

	▼ Feature	▼ Advantage
[CA3]	Attachment brackets, centre	
	 In the middle of the frame On left and right frame longitudinal members Fit-up 25H11 	 For implement mounting near the centre of the vehicle Application of static and dynamic forces at defined points High stability and favourable weight
[CA4]	Attachment brackets, rear	
	 On rear of vehicle Integrated in the left and right longitudinal frame members 	 Can be used for implements and attachments on the rear frame end Quick-change option thanks to bolted connection
[CA9]	Mounting brackets, for heavy implements/crane bodies	
	► Mounting points for an external implement support frame for heavy implements	 Implement supporting frame is joined to the vehicle frame Can be changed quickly, reduces installation times High strength for heavy bodies
[CD2]	Mounting parts, for gritting machines on platform	
	► Additional strong mounting parts with lashing points for mounting heavy implements onto platform	► Can be used for mounting heavy implements on the platform
	► 4 lashing eyelets, rotating and swivelling: 2 two on the platform at the front and 2 on the frame end in the attachment brackets	► Particularly suitable for spreaders
	► Permissible lashing force: 3000 daN	► Safe and non-slip transport of the mounted implement
[CD6]	Mounting parts, between axles	
	 Inter-axle mounting points for implements Mounted to the rear axle bearing bracket 	 For frame trusses and rear supports Deliberate diversion of tractive and compressive forces into the frame

Attachments and bodies Technical Handbook

Special equipment – mounting points

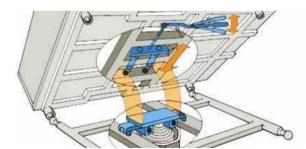
	▼ Feature	▼ Advantage
[CP3]	Front mounting plate DIN 76060, type B, size 3	
	► Pockets for attaching front-mounted implements	
	► To DIN 76060, type B, size 3	► Old standard, compatible with existing implements
	► Vertically adjustable by +/- 60 mm	► Adaptation to tyre sizes, attached implements
	 With integrated towing jaw (max. pulling force 7.5 kN) Implements can be attached using pivot bolts and collar bolts 	
[CP5]	Front mounting plate EN 15432-1, type F1/C	
	► Pockets for attaching front-mounted implements	
	► To EN 15432-1:2011, appendix B F1/C*	► New standard, European-wide standardised version
	► Vertically adjustable by +/- 60 mm	► Adaptation to tyre sizes, attached implements
	 With integrated towing jaw (max. pulling force 7.5 kN) Implement attachment possible with swivelling and collar bolts 	

^{*} C = compact

Technical Handbook Attachments and bodies

Platforms

▼ Feature	▼ Advantage
► 3-sided tipper platforms	► Can be tilted by moving non-interchangeable pins
► Aluminium dropsides	► Low weight with high stability, payload gain
► Dropside latches	► Improved lever arm kinematics, reduced effort when opening and closing
► Stanchions bolted	► Easy and simple removal and exchange (e.g. for spreader mounting)
► Removable dropsides	► Easy mounting of implements
► Swinging tailboard at rear	► Easier distribution of bulk materials (e.g. sand)
► Lashing eyelets in the platform floor	► Easier load securing
► Lightweight construction through use of higher-strength steel	► Weight savings (approx. 80 kg)



Mechanism for platform quick-release system [P01]



The platform is tipped to the desired side by changing the pins.

[P01] – *Platform quick-release system* detaches the platform from the tipping cylinder.

After removal of the pins, the platform can be removed from the vehicle.



Tipping mechanism switch with [HE1]

Attachments and bodies Technical Handbook

Special equipment - platforms

	▼ Feature	▼ Advantage
[P01]	Platform quick-release system	
	► Quick-action lock for tipping cylinder	 Platform can be detached from the tipping cylinder with just one hand Platform can be removed quickly
[P60]	Platform subframe	
	 Suitable for add-on equipment of platforms and implements Subframe mounted on longitudinal frame members by means of cup springs and mounting plates Diameter of ball pivots: 73 mm 	 ▶ Add-on equipment can be easily installed on ball point positions ▶ Reduced installation times ▶ Can be changed quickly
[P72]	Platform front panel, taller	
	 ▶ Dropside extension made of steel ▶ Areas between the tube sections latticed with robust steel mesh ▶ Thickness 74 mm 	 Additional protection for vehicle occupants and cab Simplified and safe transport of longer objects





The permitted front-axle loads may not be exceeded when loading. When using the taller platform front wall in conjunction with the spotlights [L3C], illumination of the work area may be impaired.

Platform headboard, taller

Technical Handbook Attachments and bodies

	▼ Feature	▼ Advantage
[PB5]	Platform, internal dimensions 2200 x 2075 x 400	
	 Internal dimensions 2200 x 2075 x 400 mm Steel floor and aluminium side boards Corrosion-resistant platform floor Removable stanchions (screwed) 8 lashing points to DIN EN 12640, 1000 daN, in the floor Floor panel, 2.5 mm Rear tailboard with contour marking (yellow) 	 Low weight with high stability, payload gain Simple to remove (exchangeable) Can be quickly removed in conjunction with [P01] Stanchions removable with vehicle tool kit Standard platform for U 200
[PB6]	Platform, internal dimensions 2385 x 2075 x 400	
	 Corresponding to [PB5] Internal dimensions 2385 x 2075 x 400 mm 8 lashing points to DIN EN 12640, 2000 daN, in the floor 	► Standard platform for U 300/U 400, short
[PB7]	Platform, internal dimensions 2650 x 2200 x 400	
	➤ Corresponding to [PB6] ➤ Internal dimensions 2650 x 2200 x 400 mm	► Standard platform for U 500, short
[PB8]	Platform, internal dimensions 2900 x 2075 x 400	
	➤ Corresponding to [PB6] ➤ Internal dimensions 2900 x 2075 x 400 mm	► Standard platform for U 400, long
[PB9]	Platform, internal dimensions 3430 x 2200 x 400	
	➤ Corresponding to [PB6] ➤ Internal dimensions 3430 x 2200 x 400 mm	► Standard platform for U 500, long





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Engine Technical Handbook

Engine

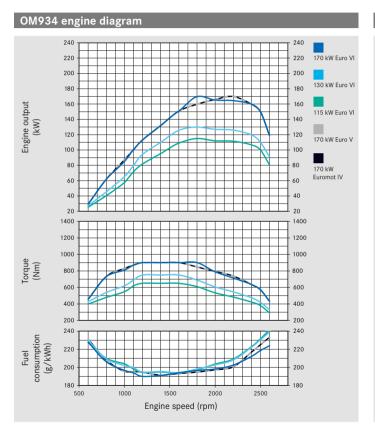
OM934 engine data						
Model		OM934	OM934	OM934	OM934	OM934
Model variant		934.978	934.971	934.971	934.972	934.976
Number of cylinders/ arrangement		4, vertical in-line				
Operating principle		4-stroke diesel direct injection				
Output according to DIN	(kW/hp)	170 /231	115 /156	130 /177	170 /231	170 /231
Rated torque	(Nm)	900	650	750	900	900
Rated speed	(rpm)	2200	1800	1800	1800	2200
Idle speed	(rpm)	720	720	720	720	720
Bore/stroke	(mm)	110/135	110/135	110/135	110/135	110/135
Total displacement	(cc)	5132	5132	5132	5132	5132
Dry weight	(kg)	500	495	495	510	500
Injection pressure	(bar)	to 2400				
Compression ratio		17.6 : 1	17.6 : 1	17.6 : 1	17.6 : 1	17.6 : 1
Injection nozzle		10-hole injection nozzles				
Valve arrangement		2 intake/2 exhaust valves				
Crankshaft bearing		5	5	5	5	5
Fan drive		Hydrostatic	Hydrostatic	Hydrostatic	Hydrostatic	Hydrostatic
Cold-start capability/[Z0A]	(°C)	-15/-30	-15/-30	-15/-30	-15/-30	-15/-30
Engine oil and filter	(1)	17.5 max.				
Radiator with heating	(1)	32	32	32	32	32
Emissions standard		Euromot IV	Euro VI	Euro VI	Euro VI	Euro V

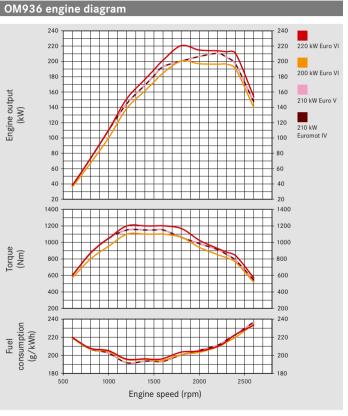
Technical Handbook Engine

OM936 engine data					
Model		OM936	OM936	OM936	OM936
Model variant		936.971	936.971	936.975	936.977
Number of cylinders/ arrangement		6, vertical in-line	6, vertical in-line	6, vertical in-line	6, vertical in-line
Operating principle		4-stroke diesel direct injection	4-stroke diesel direct injection	4-stroke diesel direct injection	4-stroke diesel direct injection
Output according to DIN	(kW/hp)	200 /272	220 /299	210 /286	210 /286
Rated torque	(Nm)	1100	1200	1150	1150
Rated speed	(rpm)	1800	1800	2200	2200
Idle speed	(rpm)	720	720	720	720
Bore/stroke	(mm)	110/135	110/135	110/135	110/135
Total displacement	(cc)	7698	7698	7698	7698
Dry weight	(kg)	652	652	652	652
Injection pressure	(bar)	to 2400	to 2400	to 2400	to 2400
Compression ratio		17.6 : 1	17.6 : 1	17.6 : 1	17.6 : 1
Injection nozzle		10-hole injection nozzles	10-hole injection nozzles	10-hole injection nozzles	10-hole injection nozzles
Valve arrangement		2 intake/2 exhaust valves	2 intake/2 exhaust valves	2 intake/2 exhaust valves	2 intake/2 exhaust valves
Crankshaft bearing		7x	7x	7x	7x
Fan drive		Hydrostatic	Hydrostatic	Hydrostatic	Hydrostatic
Cold-start capability/[Z0A]	(°C)	-15/-30	-15/-30	-15/-30	-15/-30
Engine oil and filter	(I)	27 max.	27 max.	27 max.	27 max.
Radiator with heating	(I)	35	35	35	35
Emissions standard		Euro VI	Euro VI	Euro V	Euromot IV

Engine Technical Handbook

Engine





Technical Handbook Engine

Tank capacities

	Vehicle							
		U 200	U 300	U 400			U 500	
Tank		405.090	405.104	405.105	405.110	405.125	405.202	405.222
Fuel*, standard/enlarged	(I)	145/-	145/200	145/200	200/250	200/250	200/250	200/250
AdBlue®	(I)	16	25	25	25	25	25	25

^{*} The figure stated is the gross volume; the usable volume is the tank volume minus 10 l.

Engine brake	
Variant	2-stage decompression brake
Power max.	178 kW for OM934 300 kW for OM936
Operation	Multifunction lever

Engine Technical Handbook

Compressed-air generation	
Operating pressure	12.5 bar
Operating pressure for auxiliary consumers	8.3 bar
Air compressor	OM934: 1-stage compression (393 cc) OM936: 2-stage compression (400 cc)
Air processing	Electronic air treatment system, heated version
Delivery	OM934: 380 I/min at engine speed 2200 rpm OM936: 600 I/min at engine speed 2200 rpm
Pressure tank	Total 52 I
Compressed-air connection	Tyre inflating valve at test connection of the reservoir

Technical Handbook Transmission

Transmission

Main transmission	
Model	UG 100-8/9.57-0.74 GPA, Model designation: G 718.840
Туре	Fully synchronised 8-speed manual transmission with reversing group
Torque split	50:50

Clutch	
Туре	Single-plate dry clutch
Diameter	395 mm
Lining	Organic, asbestos-free
Clutch actuation	Hydraulic central clutch release bearing with pneumatic assistance to reduce pedal effort included in basic specification for all Unimog U 200 to U 500 models

Transmission Technical Handbook

U 200/U 300 vehicle speeds

	Gear ratio	Vehicle speed (km/h)	Vehicle speed (km/h)				
Gear	Forwards/reverse	Basic range Forwards/reverse	Working range (x 5.757) [G20] Forwards/reverse	Crawler range (x 55.874) [G21] Forwards/reverse	Off-road gears (x 3.1875) [G22] Forwards/reverse		
U 200							
1	9.570/14.569	5.9/3.9	1.03/0.68	0.11/0.07	1.86/1.22		
2	6.635/10.101	8.6/5.6	1.49/0.98	0.15/0.10	2.69/1.77		
3	4.375/6.660	13.0/8.5	2.26/1.48	0.23/0.15	4.08/2.68		
4	3.219/4.900	17.7/11.6	3.07/ 2.02	0.31/0.21	5.54/3.64		
5	2.188/3.330	26.0/17.1	4.51/2.97	0.47/0.31	8.15/5.36		
6	1.517/2.309	37.5/24.6	6.51/4.28	0.67/0.44	11.76/7.72		
7	1.000/1.522	56.8/-	9.87/6.49	1.02/0.67	17.83/11.71		
8	0.736/1.120	77.3/-	13.42/8.82	1.38/0.91	24.24/15.92		
U 300							
1	9.570/14.569	7.1/4.7	1.23/0.81	0.13/0.08	2.22/1.46		
2	6.635/10.101	10.2/6.7	1.77/1.17	0.18/0.12	3.20/2.11		
3	4.375/6.660	15.5/10.2	2.69/1.77	0.28/0.18	4.86/3.19		
4	3.219/4.900	21.1/13.8	3.66/2.40	0.38/0.25	6.61/4.34		
5	2.188/3.330	31.0/20.4	5.38/3.54	0.55/0.36	9.72/6.39		
6	1.517/2.309	44.7/29.4	7.76/5.10	0.80/0.53	14.02/9.21		
7	1.000/1.522	67.8/-	11.77/7.73	1.21/0.80	21.26/13.97		
8	0.736/1.120	92.1*/-	16.00/10.51	1.65/1.08	28.90/18.99		

Engine speed: 2200 rpm $*$ Speed limiter at 90 km/h. Final drive ratio: i = 6.53

Final drive ratio: i = 6.53 U 200 tyres: 295/60 R22.5 U 300 tyres: 315/80 R22.5

For conversion factors for vehicle speeds with different tyres, see "Vehicle speed conversion factor" chart.

Technical Handbook Transmission

U 400/U 500 vehicle speeds

	Gear ratio	Vehicle speed (km/h)	Vehicle speed (km/h)				
Gear	Forwards/reverse	Basic range Forwards/reverser	Working range (x 5.757) [G20] Forwards/reverse	Crawler range (x 55.874) [G21] Forwards/reverse	Off-road gears (x 3.1875) [G22] Forwards/reverse		
U 400							
1	9.570/14.569	7.2/4.8	1.26/0.82	0.13/0.09	2.27/1.49		
2	6.635/10.101	10.5/6.9	1.82/1.19	0.19/0.12	3.28/2.15		
3	4.375/6.660	15.9/10.4	2.75/1.81	0.28/0.19	4.97/3.27		
4	3.219/4.900	21.6/14.2	3.74/2.46	0.39/0.25	6.76/4.44		
5	2.188/3.330	31.7/20.8	5.51/3.62	0.57/0.37	9.95/6.54		
6	1.517/2.309	45.7/30.0	7.95/5.22	0.82/0.54	14.35/9.43		
7	1.000/1.522	69.4/45.6*	12.05/7.92	1.24/0.82	21.76/14.30		
8	0.736/1.120	94.3*/61.9**	16.38/10.76	1.69/1.11	29.58/19.43		
U 500							
1	9.570/14.569	7.1/4.6	1.23/0.81	0.13/0.08	2.22/1.46		
2	6.635/10.101	10.2/6.7	1.77/1.16	0.18/0.12	3.20/2.10		
3	4.375/6.660	15.4/10.1	2.68/1.76	0.28/0.18	4.85/3.18		
4	3.219/4.900	21.0/13.8	3.65/2.40	0.38/0.25	6.59/4.33		
5	2.188/3.330	30.9/20.3	5.37/3.53	0.55/0.36	9.69/6.37		
6	1.517/2.309	44.6/29.3	7.74/5.09	0.80/0.52	13.98/9.18		
7	1.000/1.522	67.6/-	11.74/7.71	1.21/0.79	21.21/13.93		
8	0.736/1.120	91.9**/-	15.96/10.48	1.64/1.08	28.82/18.93		

Engine speed: 2200 rpmFinal drive ratio: i = 6.38 * Speed limiter at 90 km/h.
** Only in road-rail mode.

For conversion factors for vehicle speeds with different tyres, see "Vehicle speed conversion factor" chart.

U 400 tyres: 315/80 R22.5 U 500 tyres: 385/65 R22.5

Transmission Technical Handbook

Vehicle spee	d conversion factor										
Tyre size	DESIGNATION	U 200	U 300	U 400	U 500	Tyre size	DESIGNATION	U 200	U 300	U 400	U 500
275/90 R22.5	Mitas SRT2	-	-	0.986	-	405/70 R20	Michelin XM47	1.130	0.977	-	-
295/60 R22.5	Goodyear KMAX D	Standard	0.864	-	-	405/70 R20	Dunlop SP T9	1.130	0.977	0.977	-
315/80 R22.5	Goodyear KMAX D	1.157	Standard	Standard	-	405/70 R24	Dunlop SP T9	1.237	1.069	-	-
335/80 R20	Continental MPT81	1.092	0.943	-	-	405/70 R24	Mitas AC70G	1.235	1.067	-	-
335/80 R20	Dunlop SP T9	1.092	0.943	-	-	425/65 R22.5	Michelin XZY3	-	-	1.046	1.059
335/80 R20	Michelin X Force ZL	1.106	0.956	-	-	425/65 R22.5	Conti HTC	-	-	1.030	1.043
365/80 R20	Continental MPT81	1.146	0.990	0.990	-	425/75 R20	Michelin XM47	1.200	1.037	-	-
365/80 R20	Michelin XZL	1.165	1.007	1.007	-	445/65 R22.5	Michelin XZL	-	-	1.073	1.087
365/85 R20	Michelin XZL	-	-	1.046	1.059	445/65 R22.5	Mitas AC70+	-	-	1.061	1.074
375/75 R22.5	Mitas MPT23	-	-	1.043	1.056	445/70 R24	Michelin XM47	-	-	1.117	1.131
385/65 R22.5	Continental HTC	-	-	0.982	0.994	455/70 R24	Dunlop SP T9	-	-	-	1.146
385/65 R22.5	Continental HSW2	-	-	0.988	Standard	495/70 R24	Michelin XM47	-	-	-	1.199
385/65 R22.5	Continental HDC	-	-	0.991	1.003	495/70 R24	Mitas AC70G	-	-	-	1. 196
395/85 R20	Michelin XML	-	-	-	1.099						
395/85 R20	Michelin XZL	-	-	-	1.103						

The vehicle speed conversion factor allows determination of the vehicle speed with use of the given tyres, by reference to the standard tyres.

Technical Handbook Axles

Axles

Suspension	
Туре	Portal axles at trailing arms and transverse control arms, hub reduction gear
Differential lock	Inter-axle differential lock, Rear differential lock, Front differential lock [A1W]
Suspension	Progressively acting coil springs
Stabiliser bars	Integrated into trailing arm

Technical data on axles

	Axle model Front axle	Axle model Rear axle	Axle flange dimension (mm)	Wheel stud hole circle (mm)	Number of wheel studs	Axle ratio
U 200/U 300	737.572	747.572	2024	275	8	6.53
U 400 / U 400 with RA aux. steering	737.583 737.583	747.583 747.584	2056 2056	335 335	10 10	6.38 6.38
U 500 / U 500 with RA aux. steering	737.592 737.592	747.592 737.593	2150 2150	335 335	10 10	6.38 6.38

Axles Technical Handbook

Technical data on rims – U 200/U 300					
Rim, 8-hole	Code	Hole circle ∅ (mm)	Track width (mm)	Rim offset (mm)	Tyre size
Drop centre rims 11 x 20	[RT2]	275	1794	115	335/80 R20 365/80 R20 405/70 R20
Steep-shoulder rims 22.5 x 9.00	[RR6]	275	1784	120	295/60 R22.5 315/80 R22.5
Semi-drop centre rim 11.00-20 SDC	[RH2]	275	1824	100	425/75 R20
Drop centre rims 13 x 24	[RN3]	275	1824	100	405/70 R24

Technical Handbook

Axles

Technical data on U 400 rims					
Rim, 10-hole	Code	Hole circle ∅ (mm)	Track width (mm)	Rim offset (mm)	Tyre size
Steep-shoulder rims, 22.5 x 8.25	[R18]	335	1574	241	275/90 R22.5
Steep-shoulder rims, 22.5 x 9.00	[R40]	335	1734	161	315/80 R22.5
Semi-drop centre rim 11.00-20 SDC	[R30]	335	1726	165	365/80 R20 405/70 R20
Flat-base rims 10.00 V-20	[R32]	335	1734	161	365/85 R20
Steep-shoulder rims, 22.5 x 11.75	[R41]	335	1816	120	375/75 R22.5 385/65 R22.5
Aluminium wheels 22.5 x 11.75*	[R2T]	335	1816	120	375/75 R22.5 385/65 R22.5
Steep-shoulder rims, 22.5 x 14.00	[R42]	335	1788	134	425/65 R22.5 445/65 R22.5
Drop centre rims 13 x 24	[R96]	335	1800	128	445/70 R24
Drop centre rims 13 x 24 ET 128	[R96]	335	1800	128	445/70 R24

^{*} A wheel/tyre combination with aluminium wheels offers weight savings for the vehicle as a whole of approx. 120 kg, compared to a wheel/tyre combination with steel wheels.

Axles Technical Handbook

Technical data on U 500 rims					
Rim, 10-hole	Code	Hole circle ∅ (mm)	Track width (mm)	Rim offset (mm)	Tyre size
Steep-shoulder rims, 22.5 x 11.75	[R41]	335	1910	120	375/75 R22.5 385/65 R22.5
Steep-shoulder rims 22.5 x 11.75	[RN6]	335	1880	135	375/75 R22.5 385/65 R22.5
Aluminium wheels 22.5 x 11.75*	[R2T]	335	1910	120	375/75 R22.5 385/65 R22.5
Aluminium rims, 22.5 x 11.75, front axle, Speedline	[R6M]	335	1880	135	375/75 R22.5 385/65 R22.5
Flat-base rims 10.00 V-20	[R32]	335	1828	161	365/85 R20 395/85 R20
Steep-shoulder rims, 22.5 x 14.00	[R43]	335	1842	154	425/65 R22.5 445/65 R22.5
Drop centre rims 13 x 24	[R97]	335	1842	154	445/70 R24 455/70 R24
Drop centre rims 13 x 24 ET 154	[R97]	335	1842	154	445/70 R24 455/70 R24
Drop centre rims DW 15L x 24	[R98]	335	1930	110	495/70 R24

^{*} A wheel/tyre combination with aluminium wheels offers weight savings for the vehicle as a whole of approx. 120 kg, compared to a wheel/tyre combination with steel wheels.

Technical Handbook Brakes

Brakes

Braking system	
System	Dual-circuit disc brake system, Air dryer, heated
Safety	Global ABS (4-channel ABS) in all model designations. Electronic Brake Force Limiting Function (EBLF) on the rear axle, for U 300 to U 500, depending on the load status. Automatic load-dependent brake on U 200
Parking brake	Spring braking system
Holding brake on front axle	Optional [B1V], via spring-loaded actuator on rear axle, service brake on front axle. Only when the engine is running

Cab exterior Technical Handbook

Cab exterior

Exterior	
Structure	Steel tube supporting frame, 4-point vibration damped, Fibre composite material, corrosion-free, Tilting
Glazing	Heat-insulating glass, Laminated low panoramic windscreen, Low-view windows in doors, Large rear wall window
Mirrors	Heated exterior mirror on both sides, electrically adjustable, Wide-angle rear-view mirror heated on both sides, Kerb mirror on right, on both sides with mowing door [F12]
Doors	Fibre composite material, corrosion-free, Power windows on both sides, Optional mowing door [F12] with parallel wipers and window washing system, Electric window heating
Safety	Tested to: ECE-R-29/2*, OECD Code 6**, FMVSS 571.302***

^{*} ECE-R: Regulations of the Economic Commission for Europe of the United Nations. ** OECD: Organisation for Economic Cooperation and Development.

^{***} FMVSS: Federal Motor Vehicle Safety Standards.

Technical Handbook Cab interior

Cab interior

Interior	
Interior equipment	Interior lights, LED reading lamp on both sides, 3 sun visors (no centre sun visor with [EM5])
Seats	Fitted backrest and integrated head restraints on both sides, Integrated 3-point inertia-reel seat belts on both sides, Height, fore/aft and angle adjustment on both sides
Centre console	Next to driver's seat, Central controls, 2 separately usable DIN installation slots
Stowage compartments	Stowage box on cab rear wall, Compartments with bottle and can holder in the doors, 2 cup holders in the dash support, Large stowage compartment under the dash support, for LHD and transferable steering models behind driver's seat, Stowage compartment with net and stowage space, Stowage compartment in centre console
Air conditioning system	Heating/ventilation system with integrated air conditioning, 4-speed rotary switch for blower, Air recirculation switch, additional mixed-air switch, Defroster vents for windscreen and side windows, Footwell vents on both sides
Display	Instrument cluster with display
Safety	Safety locks in the doors, Combined steering and starter lock on the steering column

PTOs Technical Handbook

PTOs

[N05] Engine PTO, to rear	
Variant	Driven by engine crankshaft via intermediate gears, Flange output at the rear of the engine (on the right at approx. 1 o'clock position as viewed in direction of travel), Activated via electropneumatically actuated dog clutch, Can only be engaged with engine off and ignition on, For driving hydraulic pumps or water pumps, output assigned if [HL4]/[HL5] installed
Gear ratios	i = 0.933 (step-up)
Rotational speed at engine speed 2200 rpm	2358 rpm
Direction of rotation	Clockwise (in direction of travel)
Maximum torque	600 Nm (continuous) 720 Nm (short-term)
Maximum continuous output	148 kW
Connection	6-hole flange (ISO 7646)

Technical Handbook

[N08] Engine PTO outlet incl. front PTO shaft						
Variant	Driven by single-stage gear at front end of engine crankshaft, Electrically operated oil-hydraulic multi-disc clutch with integrated stub brake, Can be switched under load when the vehicle is stationary or being driven, Engine starter lockout when PTO shaft activated, Engine torque limitation, independent oil supply with oil filter					
Position	As per DIN EN 15432-1					
Gear ratio	i = 2139 (reduction)					
Standard rpm	1000 rpm, speed can be steplessly adjusted via electronic manual throttle					
PTO shaft speed at engine speed	Power take-off shaft: 540 rpm at engine speed: 1160 rpm Power take-off shaft: 1000 rpm at engine speed: 2139 rpm Power take-off shaft: 1029 rpm at engine speed: 2200 rpm					
Direction of rotation	Clockwise (in direction of travel)					
Maximum continuous output	160 kW					
Maximum torque of PTO shaft	1531 Nm (with limiting of engine torque to 850 Nm)					
PTO shaft profile	6-spline shaft to SAE J499a/EN 15431, 1¾ inch (44.4 mm) Stub can be turned approx. 50° by hand when stationary					
PTO shaft transmission oil capacity	41					
Oil cooling	Via heat exchanger and engine cooling					

PTOs

PTOs Technical Handbook

[N13]/[N16]/[N19] Transmission PTO				
Designation		[N13] – Transmission PTO, high speed, with 6 hole flange	[N16] – Transmission PTO, high speed, with 4-hole connection	[N19] – Transmission PTO, very high speed, 6 hole flange
Gear ratios		i = 1.0	i = 1.0	i = 0.61
Rotational speed at engine speed 2200 rpm	(rpm)	2200	2200	3606
Rotational direction (in direction of travel)		left	left	right
Maximum torque	(Nm)	650	650	320
Maximum continuous output	(kW)	150	150	120
Connection		6-hole flange (ISO 7646)	4-hole connection (DIN 5480)	6-hole flange (ISO 7646)

Technical Handbook Hydraulics

Hydraulics

Technical data on working hydraulics/load-sensing hydraulics [HN2] [HN3] [HN4] [HN6] [HN7] [HN8] [HN9] System pressure, circuit I/II (bar) 240/-210/240 210/240 210/240 210/240 210/240 240 Delivery volume, circuit I/II (I/min) 55/-32/55 32/55 32/55 32/55 32/55 110 Pump displacement volume (cc) 19 11/19 11/19 11/19 11/19 11/19 45 Reference output (kW) 22 12.6/22 12.6/22 12.6/22 12.6/22 12.6/22 44 Control valves, dual-acting (cells) 2 3 3 Connections, circuit I 6 6 Oil reservoir Volume (I) 62 62 62 62 62 62 62 Capacity (I) 45 45 45 45 45 45 45 max. possible 25-30 25-30 25-30 25-30 25-30 25-30 25-30 consumption quantity (I) Snowplough load relief* Χ Χ Χ Χ

^{*} On hydraulic systems with snowplough load relief feature, it is possible to activate the automatic snowplough raising function via the driver's display. This function can be activated only if the snowplough load relief function is switched on and makes snow clearing at junctions and intersections easier. The snowplough is raised automatically as soon as reverse gear is engaged. The driver controls subsequent lowering of the snowplough via the multifunction joystick.

Hydraulics Technical Handbook

Technical data on	Technical data on power hydraulics						
		[HL4]	[HL5]*				
System pressure (bar)	System pressure (bar)		280				
Delivery volume, circuit	Delivery volume, circuit III/IV (I/min)		125/90*				
Pump displacement vol	Pump displacement volume (cc)		63/63				
Reference output (kW)		58	58/42*				
Oil reservoir	Volume (I)	65	65				
	Capacity (I)	55	55				
	max. possible consumption quantity (I)	5	5				
Hydraulic system		Open	Open/open				

^{*}With continuous parallel operation of both pumps max. 90 l/min + 90 l/min = 180 l/min total delivery volume, at 42 kW + 42 kW = 84 kW reference output.

Technical Handbook Electrics

Electrics

On-board electrics	
On-board electrical system	24 V
Starter power	5.5 kW
Alternator output	2800 W (28 V-100 A) (special equipment code [EL4] - Alternator, 28 V/150 A)
Battery	2 x 12 V/140 Ah
Trailer socket	24 V, 15-pin, with electronic trailer recognition, LED-capable 12 V, 13-pin, with voltage converter for 2 trailers [E42]
Socket	24 V socket on top of centre console (standard) With code [ED2]: ► 12 V permanent power socket on top of centre console ► 24 V permanent power socket on front of centre console ► 12 V socket behind driver's seat, incl. C3 speed signal and earth, DIN EN 15431 compliant
Diagnosis	Electronic vehicle management system with diagnostic interface and on-board diagnosis

Lights	
Headlamps	Bi-halogen headlamps, dipped-beam, main beam, parking lamps, daytime running lamps Headlamp range adjustment, optional foglamps [L1H], optional bi-xenon headlamps, with LED daytime running lamps [LA3] and headlamp cleaning system [L3Z]
Tail light	6-chamber tail lamps, clearance, turn indicator, brake, tail and rear fog lamps on both sides, Reflectors, reversing lamps on both sides
Turn signal indicator	On both sides front and rear, additional side indicator on both sides
Lights	Clearance lamps, licence plate illumination, hazard warning lamps

Weights Technical Handbook

Weights

Weight variants for U 200 model designation 405.090

Tyres	Load rating (Li)	Tyre designation	Tyre code	Rim code	Perm. GVW (t)	Perm. front axle load (t)	Perm. rear axle load (t)	Identification plate/ amending notice code
405/70 R20	136G	Michelin XM47	979G67-/80	[RT2]	7.49	4.4	4.4	[TA1]
405/70 R20	136G	Michelin XM47	979G67-/80	[RT2]	8.5	4.4	4.4	[TD3]/[WD3]*
295/60 R22.5	150K	Goodyear KMAX D TL	V58K77-/90	[RR6]				
315/80 R22.5	156L	Goodyear KMAX D	F18L77-/90	[RR6]				
	147K	Conti MPT 81	971K36-/10	[RT2]			4.8 4.8 4.8	[TA2] [TD5] [TD6]/[WD6]*
335/80 R20	149K	Dunlop SPT 9	971K56-/20	[RT2]				
	150K	Michelin X Force ZL	Q12-K56-/80	[RT2]	7.49	4.4		
24E /00 D20	152K	Conti MPT 81	984K36-/10	[RT2]	7.99 8.5	4.8 4.8		
365/80 R20	152K	Michelin XZL	984K56-/80	[RT2]	10.0	5.2	5.5	[TG3]/[WG3]*
405/70 R20	152J	Dunlop SPT 9	979J58-/20	[RT2]	10.0		0.0	[160]/[1460]
405 /70 D04	149G	Mitas AC70G	T34G57-/12	[RN3]				
405/70 R24	152J	Dunlop SPT 9	983J57-/20	[RN3]				
425/75 R20	148G	Michelin XM47	X22G67-/80	[RH2]				

*W codes = Additional weight variant, Germany.

¹ Only viable for Japan.

Technical Handbook Weights

Weight variants for U 300 model designation 405.104

Tyres	Load rating (Li)	Tyre designation	Tyre code	Rim code	Perm. GVW (t)	Perm. front axle load (t)	Perm. rear axle load (t)	Identification plate/ amending notice code
405/70 R20	136G	Michelin XM47	979G67-/80	[RT2]	7.49	4.4	4.4	[TA1]
405/70 R20	136G	Michelin XM47	979G67-/80	[RT2]	8.5	4.4	4.4	[TD3]/[WD3]*
295/60 R22.5	150K	Goodyear KMAX D TL	V58K77-/90	[RR6]				
315/80 R22.5	156L	Goodyear KMAX D	F18L77-/90	[RR6]				
	147K	Conti MPT 81	971K36-/10	[RT2]				
335/80 R20	149K	Dunlop SPT 9	971K56-/20	[RT2]				
	150K	Michelin X Force ZL	Q12-K56-/80	[RT2]	7.49	4.4	4.8	[TA2]
245 /00 D20	152K	Conti MPT 81	984K36-/10	[RT2]	8.5	4.8	4.8	[TD6]/[WD6]*
365/80 R20	152K	Michelin XZL	984K56-/80	[RT2]	11	5.5	6	[TJ1]/[WJ1]*
405/70 R20	152J	Dunlop SPT 9	979J58-/20	[RT2]				
405 /70 D04	149G	Mitas AC70G	T34G57-/12	[RN3]				
405/70 R24	152J	Dunlop SPT 9	983J57-/20	[RN3]				
425/75 R20	148G	Michelin XM47	X22G67-/80	[RH2]				

^{*}W codes = Additional weight variant, Germany.

Weights Technical Handbook

Weight variants of U 400, model designation 405.105, 405.110 and 405.125									
Tyres	Load rating (Li)	Tyre designation	Tyre code	Rim code	Perm. GVW (t)	Perm. front axle load (t)	Perm. rear axle load (t)	Identification plate/ amending notice code	
275/90 R22.5	153G	Mitas SRT2	D98G76-/12	[R18]		6.1	6.1	[TM7] ¹	
315/80 R22.5	156L	Goodyear KMAX D	F18L77-/90	[R40]					
365/80 R20	152K	Conti MPT 81	984K36-/10	[R30]					
303/ 60 K20	152K	Michelin XZL	984K56-/80	[R30]				[тм8]	
365/85 R20	164G	Michelin XZL	985G56-/80	[R32]			7.0		
375/75 R22.5	165G	Mitas MPT23	S28G36-/12	[R41]/[R2T]					
	160K	Conti HTC	W48K26-/10	[R41]/[R2T]					
385/65 R22.5	160K	ContiHSW2Scan	W48K77-/10	[R41]/[R2T]	12.1	6.8			
	164J	Conti HDC	W48J29-/10	[R41]/[R2T]					
405/70 R20	152J	Dunlop SPT 9	979J58-/20	[R30]					
425/65 R22.5	165K	Michelin XZY3	X48K26-/80	[R42]					
425/05 RZZ.5	165K	Conti HTC	X48-K26 -/10	[R42]					
445/65 R22.5	160G	Mitas AC70+	P48G57-/12	[R42]					
440/00 RZZ.5	168G	Michelin XZL	P48G56-/80	[R42]					
445/70 R24	151G	Michelin XM47	972G67-/80	[R96]		5.5	6.9	[TM5]	

¹ Only for road-rail use.

Technical Handbook Weights

Weight variants of U 400, model designation 405.105, 405.110 and 405.125 Load rating Tyre designation Identification plate/ Tyres Tyre code Rim code Perm. Perm. front Perm. rear GVW (t) axle load (t) axle load (t) amending notice code 275/90 R22.5 D98G76-/12 [R18] 13.0 6.9 6.9 [TP2]1 153G Mitas SRT2 152K Conti MPT 81 984K36-/10 [R30] 365/80 R20 Michelin XZL [R30] 6.8 7.1 [TN7] 152K 984K56-/80 405/70 R20 Dunlop SPT 9 979158-/20 [R30] 12.7 1521 972G67-/80 [R96] 6.9 [8MT] 151G Michelin XM47 445/70 R24 5.8 151G Michelin XM47 972G67-/80 [R96] 7.1 [TN9]2 315/80 R22.5 156L Goodyear KMAX D F18L77-/90 [R40] 365/85 R20 985G56-/80 [R32] 164G Michelin XZL [R41]/[R2T] 375/75 R22.5 165G Mitas MPT23 S28G36-/12 160K W48K26-/10 [R41]/[R2T] Conti HTC 160K ContiHSW2Scan W48K77-/10 [R41]/[R2T] 385/65 R22.5 [TP4] 7.5 13.0 6.8 [R41]/[R2T] 164J Conti HDC W48J29-/10 165K Michelin XZY3 X48K26-/80 [R42] 425/65 R22.5 165K Conti HTC X48-K26 -/10 [R42] 160G Mitas AC70+ P48G57-/12 [R42] 445/65 R22.5

[R42]

P48G56-/80

Michelin XZL

168G

¹ Only for road-rail use. ² Only in conj. with speed 82 km/h [S5E].

Weights Technical Handbook

Weight variants of U 400, model designation 405.105, 405.110 and 405.125

Tyres	Load rating (Li)	Tyre designation	Tyre code	Rim code	Perm. GVW (t)	Perm. front axle load (t)	Perm. rear axle load (t)	Identification plate/ amending notice code
275/90 R22.5	153G	Mitas SRT2	D98G76-/12	[R18]	13.8	6.9	6.9	[TQ8] ¹
315/80 R22.5	156L	Goodyear KMAX D	F18L77-/90	[R40]	13.0	0.9	7.5	[TQ9]
365/85 R20	164G	Michelin XZL	985G56-/80	[R32]				
375/75 R22.5	165G	Mitas MPT23	S28G36-/12 ²	[R41]/[R2T]	40.0			[707]
	160K	Conti HTC	W48K26-/10	[R41]/[R2T]	13.8 14.0 ³	6.9 7.0	7.8 8.0	[TQ7] [TS2] ³
385/65 R22.5	160K	ContiHSW2Scan	W48K77-/10	[R41]/[R2T]	14.0	7.0	0.0	[102]
	164J	Conti HDC	W48J29-/10	[R41]/[R2T]				
425/65 R22.5	165K	Michelin XZY3	X48K26-/80	[R42]	40.0		7.0	[TO /]
425/05 RZZ.5	165K	Conti HTC	X48-K26 -/10	[R42]	13.8 14.0 ³	6.8 7.0	7.8 8.0	[TQ6] [TS2] ³
445/65 R22.5	168G	Michelin XZL	P48G56-/80	[R42]	14.0-	7.0	0.0	[102]
440/00 RZZ.5	160G	Mitas AC70+	P48G57-/12	[R42]	13.8	6.8	7.8	[TQ6]

¹ Not in combination with road-rail manoeuvring operations

² Available only on request.

 $^{^{\}scriptscriptstyle 3}$ 14.0 t only available with model designations 405.110 and 405.125.

Technical Handbook Weights

Weight variants of U 500, model designation 405.202 and 405.222

Tyres	Load rating (Li)	Tyre designation	Tyre code	Rim code	Perm. GVW (t)	Perm. front axle load (t)	Perm. rear axle load (t)	Identification plate/ amending notice code
365/85 R20	164G	Michelin XZL	985G56-/80	[R32]		<u>'</u>		
375/75 R22.5	165G	Mitas MPT23	S28G36-/12	[R41]/[R2T]/ [RN6]/[R6M]				
	160K	Conti HTC	W48K26-/10	[R41]/[R2T]/ [RN6]/[R6M]				
385/65 R22.5	160K	ContiHSW2Scan	W48K77-/10	[R41]/[R2T]/ [RN6]/[R6M]				[TM8]
	164J	Conti HDC	W48J29-/10	[R41]/[R2T]/ [RN6]/[R6M]	12.1	6.8	7.0	
395/85 R20	161G	Michelin XML	987G58-/80	[R32]				
393/63 RZU	168G	Michelin XZL	987G56-/80	[R32]				
425/65 R22.5	165K	Michelin XZY3	X48K26-/80	[R43]				
425/05 RZZ.5	165K	Conti HTC	X48-K26 -/10	[R43]				
44E /4E DOO E	160G	Mitas AC70+	P48G57-/12	[R43]				
445/65 R22.5	168G	Michelin XZL	P48G56-/80	[R43]				
445/70 R24	151G	Michelin XM47	972G67-/80	[R97]	12.1	5.5	4.0	[TME]
455/70 R24	154G	Dunlop SPT 9	974G56-/20	[R97]	12.1	5.5	6.9	[TM5]
40E /70 D24	155G	Michelin XM47	973G67-/80	[R98]	10.1	E 4	4 5	[TM44]
495/70 R24	155G	Mitas AC70G	U34G57-/12	[R98]	12.1	5.6	6.5	[TM6]

Weights Technical Handbook

Weight variants of U 500, model designation 405.202 and 405.222

Tyres	Load rating (Li)	Tyre designation	Tyre code	Rim code	Perm. GVW (t)	Perm. front axle load (t)	Perm. rear axle load (t)	Identification plate/ amending notice code
365/85 R20	164G	Michelin XZL	985G56-/80	[R32]	15.5	7.2	9.0	[TV3]
375/75 R22.5	165G	Mitas MPT23	S28G36-/12	[R41]/[R2T]/ [RN6]/[R6M]				
	160K	Conti HTC	W48K26-/10	[R41]/[R2T]/ [RN6]/[R6M]				
385/65 R22.5	160K	ContiHSW2Scan	W48K77-/10	[R41]/[R2T]/ [RN6]/[R6M]				
	164J	Conti HDC	W48J29-/10	[R41]/[R2T]/ [RN6]/[R6M]	16.5	7.5	9.0	[TX0]
395/85 R20	161G	Michelin XML	987G58-/80	[R32]				
393/63 KZU	168G	Michelin XZL	987G56-/80	[R32]				
425/65 R22.5	165K	Michelin XZY3	X48K26-/80	[R43]				
445/65 R22.5	160G	Mitas AC70+	P48G57-/12	[R43]				
443/03 KZZ.3	168G	Michelin XZL	P48G56-/80	[R43]				
445/70 R24	151G	Michelin XM47	972G67-/80	[R97]	12.7	5.8	6.9	[TN8]
443/70 K24	151G	Michelin XM47	972G67-/80	[R97]	12.7	5.0	7.1	[TN9] ¹
455/70 R24	154G	Dunlop SPT 9	974G56-/20	[R97]	13.0	5.5	7.5	[TP1]
	155G	Michelin XM47	973G67-/80	[R98]	13.5	6.0	7.7	[TP5]
495/70 R24	155G	Mitas AC70G	U34G57-/12	[R98]	13.3	0.0	7.7	[IFJ]
493/70 K24	155G	Michelin XM47	973G67-/80	[R98]	13.5	6.0	8.4	[TQ2]
	155G	Mitas AC70G	U34G57-/12	[R98]	13.3	0.0	0.4	[TUZ]
				(2.2.2)				
365/85 R20	164G	Michelin XZL	985G56-/80	[R32]				
375/75 R22.5	165G	Mitas MPT23	S28G36-/12	[RN6]/[R6M]				
385/65 R22.5	164J	Conti HDC	W48J29-/10	[RN6]/[R6M]	16.5	7.5	9.5	[TX3]
395/85 R20	168G	Michelin XZL	987G56-/80	[R32]				
425/65 R22.5	165K	Michelin XZY3	X48K26-/80	[R43]				
445/65 R22.5	168G	Michelin XZL	P48G56-/80	[R43]				

Technical Handbook Weights

Weight variants of U 400, model designations 405.105, 405.110 and 405.125 - with rear-axle auxiliary steering [A54] Tyres Load rating Tyre designation Tyre code Rim code Perm. Perm. front Perm. rear Identification plate/ GVW (t) axle load (t) axle load (t) amending notice code 984K36-/10 [R30] 152K Conti MPT 81 365/80 R20 984K56-/80 [R30] 152K Michelin XZL 365/85 R20 164G Michelin XZL 985G56-/80 [R32] 375/75 R22.5 165G Mitas MPT23 S28G36-/12 [R41] [8MT] 12.1 6.8 7.0 W48K26-/10 [R41] 160K Conti HTC 385/65 R22.5 160K ContiHSW2Scan W48K77-/10 [R41] 164J Conti HDC W48J29-/10 [R41] 405/70 R20 Dunlop SPT 9 152J 979J58-/20 [R30] Michelin XZL 985G56-/80 [R32] 365/85 R20 164G 375/75 R22.5 165G Mitas MPT23 S28G36-/12 [R41] 160K Conti HTC W48K26-/10 [R41] 6.8 7.5 [TP4] 13.0 385/65 R22.5 ContiHSW2Scan [R41] 160K W48K77-/10 1641 Conti HDC W48I29-/10 [R41] 315/80 R22.5 156 L Goodyear KMAX D F18L77-/90 [R40]¹ 315/80 R22.5 Goodyear KMAX D F18L77-/90 [R40]1 [TQ9] 156 L 13.8 6.9 7.5

¹ Weight variant tyre combination only available for model designations 405.110/125 and 405.125.

Weights Technical Handbook

Weight variants of U 500, model designations 405.202 and 405.222 – with rear-axle auxiliary steering [A54]

Tyres	Load rating (Li)	Tyre designation	Tyre code	Rim code	Perm. GVW (t)	Perm. front axle load (t)	Perm. rear axle load (t)	Identification plate/ amending notice code
365/85 R20	164G	Michelin XZL	985G56-/80	[R32]				
375/75 R22.5	165G	Mitas MPT23	S28G36-/12	[R41]				
	160K	Conti HTC	W48K26-/10	[R41]	15.5	7.2	8.5	[TV2]
385/65 R22.5	160K	ContiHSW2Scan	W48K77-/10	[R41]				
	164J	Conti HDC	W48J29-/10	[R41]				

Technical Handbook Trailer operation

Trailer operation

Trailer couplings												
Trailer coupling	Make	Test symbol	Jaw size (mm)	Pin diameter (mm)	Perm. tongue weight (kg)	D-value (kN)	DC-value (kN)	V-value (kN)	Hole pattern (mm)			
[Q94]	Ringfeder	e11-00-6292	360 x 200	38,5	1000	137	92	40	160 x 100			
[Q95]	Ringfeder	e11-00-6289	360 x 200	49	1000	200	135	75	160 x 100			
[Q96] top	Dinafodos	e11-00-5997	360 x 200	48,7	1000	200	135	75	160 x 100			
[Q96] bottom	Ringfeder	e11-00-3997	200 x 100	38,5	1000	85	85	35	100 X 100			

^{*} Only available following release. Individual enquiry required.

^{**} Only in Germany.

Trailer operation Technical Handbook

Towing capaciti	valid from 01/2015						
Permissible	Permissible towi	ng capacities (kg)					Permissible
gross vehicle	Without brake	Inertia-	Continuous braki	ng system			gross combination
weight (kg)		activated brake	RDBT/CAT			ADT	weight (kg)
			ECM (standard)	Tongue weight			
Truck				,			
7490	750	3500	11,200	11,200	1000	11,200	18,700
8000	750	3500	12,000	12,000	1000	12,000	20,000
8500	750	3500	12,700	12,700	1000	12,700	21,200
10,000	750	3500	13,000	13,000	1000	15,000	23,000*/25,000
Tractor unit							
7490	750	3500	13,000	13,000	1000	24,000	31,500**
8000	750	3500	13,000	13,000	24,000	32,000**	
8500	750	3500	13,000	13,000	24,000	32,500**	
10,000	750	3500	13,000	13,000	1000	24,000	34,000**

Truck: minimum engine power 5 kW/t, max. towing capacity 1.5 x the tractor vehicle Tractor unit: minimum engine power 2.2 kW/t

ECM: end crossmember, RDBT/CAT: rigid draw-bar trailer/centre-axle trailer, ADT: articulated drawbar trailer

- * Reduction of gross combination weight for 115 kW engine output (minimum engine output of 5 kW/t).
- ** Permitted for uphill/downhill gradients ≤ 7%, provided that the towing vehicle is laden up to the maximum permissible rear axle load and the permissible gross vehicle weight is observed.

Technical Handbook Trailer operation

Towing capaciti	Towing capacities for U 300, model designation 405.104												
Permissible	Permissible towi	ng capacities (kg)					Permissible						
gross vehicle	Without brake	Inertia-	Continuous braki	ng system			gross combination						
weight (kg)		activated brake	RDBT/CAT		ADT	weight (kg)							
			ECM (standard)	ECM [Q33]	Tongue weight								
Truck													
7490	750	3500	11,200	11,200	1000	11,200	18,700						
8500	750	3500	12,700	12,700	1000	12,700	21,200						
11,000	750	3500	13,000	13,000	1000	16,500	27,500						
Tractor unit													
7490	750	3500	13,000	13,000	1000	24,000	31,500*						
8500	750	3500	13,000	13,000	1000	24,000	32,500*						
11,000	750	3500	13,000	13,000	1000	24,000	35,000*						

Truck: minimum engine power 5 kW/t, max. towing capacity 1.5 x the tractor vehicle Tractor unit: minimum engine power 2.2 kW/t

ECM: end crossmember, RDBT/CAT: rigid draw-bar trailer/centre-axle trailer, ADT: articulated drawbar trailer

^{*}Permitted for uphill/downhill gradients < 7%, provided that the towing vehicle is laden up to the maximum permissible rear axle load and the permissible gross vehicle weight is observed.

Trailer operation Technical Handbook

Towing capaciti	es for U 400	Towing capacities for U 400, model designation 405.105										
Permissible	Permissible	e towing capac	ities (kg)						Permissible			
gross vehicle	Without	Inertia-	Continuous	braking syster	n				gross combination			
weight (kg)	brake	activated	RDBT/CAT					ADT	weight (kg)			
		brake	ECM (standard)	ECM [Q33] (top)	ECM [Q33] (bottom)	ECM [QA1]	Tongue weight	(all ECMs)				
Truck												
12,100	750	3500	13,000	17,900	13,000	17,900	1000	17,900	29,890			
12,700	750	3500	13,000	17,600	12,700	19,000	1000	19,000	31,700			
12,900	750	3500	13,000	17,200	12,500	19,300	1000	19,300	32,200			
13,000	-	3500	13,000	17,000	12,400	19,500	1000	19,500	32,500			
13,800	-	3500	13,000	15,800	11,800	20,000	1000	20,700	34,500			
ractor unit												
12,100	750	3500	13,000	18,000	13,000	20,000	1000 2000**	27,900	40,000*			
12,700	750	3500	13,000	17,600	12,700	20,000	1000 2000**	27,300 27,200***	40,000* 39,900***			
12,900	750	3500	13,000	17,200	12,500	20,000	2000**	27,100 26,300***	40,000* 39,200***			
13,000	-	3500	13,000	17,000	12,400	20,000	1000 2000**	27,000 25,900***	40,000* 38,900***			
13,800	-	3500	13,000	15,800	11,800	20,000	1000 2000**	26,200 23,200***	40,000* 37,000***			

Truck: minimum engine power 5 kW/t, max. towing capacity 1.5 x the tractor vehicle Tractor unit: minimum engine power 2.2 kW/t

ECM: end crossmember, RDBT/CAT: rigid draw-bar trailer/centre-axle trailer, ADT: articulated drawbar trailer

- * Permitted for uphill/downhill gradients ≤ 10%, provided that the towing vehicle is laden up to the maximum permissible rear axle load and the permissible gross vehicle weight is observed.
- ** For agricultural and forestry approval (VH3/VH4), drawbar load of 2000 kg only with technical approval from TP/EVA, Vmax = 62 km/h (due to operation), required trailer coupling only via body manufacturer (e.g. Scharrmüller).

*** Reduced trailer load when combined with ECM [Q33] + [Q96], bottom.

Technical Handbook Trailer operation

Towing capacities for U 400, model designations 405,110 and 405,125 valid from 01/2015 Permissible Permissible towing capacities (kg) Permissible gross vehicle gross combination Without Continuous braking system Inertiaweight (kg) weight (kg) brake activated RDBT/CAT ADT brake ECM ECM [Q33] ECM [Q33] ECM [QA1] Tongue (all ECMs) (standard) (top) (bottom) weight Truck 12.100 750 3500 13,000 17,900 13.000 17,900 1000 17,900 29,890 12.700 750 3500 13,000 17,600 12,700 19,000 1000 19.000 31.700 12.900 750 3500 13.000 17.200 12,500 19,300 1000 19.300 32,200 13.000 3500 13.000 17,000 12,400 19,500 1000 19,500 32.500 13.800 3500 13,000 15.800 11.800 20,000 1000 20,700 34.500 14,000 3500 13.000 15.600 11.600 20.000 1000 21.000 35.000 Tractor unit 12,100 750 20.000 1000 40.000* 3500 13,000 18,000 13,000 27,900 2000** 20,000 40.000* 12.700 750 3500 13,000 17,600 12,700 1000 27,300 2000** 27.200 *** 39.900 *** 2000** 12.900 750 3500 13,000 17,200 12,500 20,000 27,100 40.900* 39,200*** 26.300*** 1000 27,000 40.000* 13.000 13,000 17,000 12,400 20,000 38.900*** 2000** 25.900*** 13.800 3500 13,000 15.800 11.800 20,000 1000 26,200 40.000* 2000 * * 23,200 *** 37,000 *** 14.000 3500 13.000 15,600 1000 40.000* 11,600 20,000 26,000 2000** 22.700*** 36.700***

Truck: minimum engine power 5 kW/t, max. towing capacity 1.5 x the tractor vehicle, tractor unit: minimum engine power 2.2 kW/t ECM: end crossmember. RDBT/CAT: rigid draw-bar trailer/centre-axle trailer. ADT: articulated drawbar trailer

^{*} Permitted for uphill/downhill gradients ≤ 10%, provided that the towing vehicle is laden up to the maximum permissible rear axle load and the permissible gross vehicle weight is observed.

^{**} For agricultural and forestry approval (VH3/VH4), drawbar load of 2000 kg only with technical approval from TP/EVA, Vmax = 62 km/h (due to operation), required trailer coupling only via body manufacturer (e.g. Scharrmüller).

^{***} Reduced trailer load when combined with ECM [Q33] + [Q96], bottom.

Trailer operation Technical Handbook

Towing capacities for U 500, model designations 405,202 and 405,222 valid from 01/2015 Permissible Permissible towing capacities (kg) Permissible gross combination gross vehicle Without Inertia-Continuous braking system weight (kg) weight (kg) brake activated RDBT/CAT ADT brake ECM ECM (all ECMs) ECM ECM ECM Tongue [Q34]**** (stand-[Q33] [033] [QA1] weight ard) (top) (bottom) Truck 12,100 750 3500 13.000 17,900 13.000 17,900 1000 17,900 29,890 12,700 750 13,000 18,000 13,000 19,000 19,000 31,700 3500 1000 13.000 750 3500 13.000 18,000 13.000 19,500 1000 19.500 32,500 15.500 3500 13.000 17,300 12,600 20.000 1000 23,200 38,700 19.600*** 35.100*** 16,500 3500 13.000 16,200 12,000 20,000 1000 23,500 40,000 18.200*** 34.700***

Truck: minimum engine power 5 kW/t, max. towing capacity 1.5x the tractor vehicle, tractor unit: minimum engine power 2.2 kW/t ECM: end crossmember, RDBT/CAT: rigid draw-bar trailer/centre-axle trailer, ADT: articulated drawbar trailer

- * Permitted for uphill/downhill gradients < 10%, provided that the towing vehicle is laden up to the maximum permissible rear axle load and the permissible gross vehicle weight is observed.
- ** For agricultural and forestry approval (VH3/VH4), drawbar load of 2000 kg only with technical approval from TP/EVA,
- Vmax = 62 km/h (due to operation), required trailer coupling only via body manufacturer (e.g. Scharrmüller).
- *** Reduced trailer load when combined with ECM [Q33] + [Q96], bottom.
- **** ECM [Q34] Reinforced end crossmember, for lowered TC, only for model designation 405.202

Technical Handbook Trailer operation

valid from 01/2015

40.000*

40.000*

40.000*

40.000*

40.000*

40 000*

34.700***

37.600 ***

35.100***

38.900 ***

39.200***

39 900***

3000****

1000

2000**

2000**

1000

2000**

2000 * *

1000

1000

2000**

3000****

2000**

3000****

3000****

3000****

3000****

3000****

20,000

20,000

20.000

20,000

20,000

20,000

27,900

27,300

27,300

27,100

27,100

27.000

27,000

26.500

26,500

24.500

24,500

23,500

23,500

27.200***

26.300***

25.900***

24.100***

19,600***

18,200***

Permissible Permissible towing capacities (kg) Permissible gross vehicle gross combination Without Inertia-Continuous braking system weight (kg) weight (kg) brake activated RDBT/CAT ADT brake ECM ECM ECM ECM ECM (all ECMs) **Tongue** (stand-[033] [033] [Q34]**** [QA1] weight ard) (top) (bottom) Tractor unit 12,100 750 3500 13.000 18,000 13.000 24,000 20.000 1000 27,900 40 000* 2000** 27,900

24,000

24,000

24,000

24,000

24,000

24,000

13,000

13.000

13,000

13,000

12,600

12,000

Truck: minimum engine power 5 kW/t, max. towing capacity 1.5x the tractor vehicle, tractor unit: minimum engine power 2.2 kW/t ECM: end crossmember, RDBT/CAT: rigid draw-bar trailer/centre-axle trailer, ADT: articulated drawbar trailer

18,000

18,000

18,000

18,000

17,300

16,200

* Permitted for uphill/downhill gradients ≤ 10%, provided that the towing vehicle is laden up to the maximum permissible rear axle load and the permissible gross vehicle weight is observed.

** For agricultural and forestry approval (VH3/VH4), drawbar load of 2000 kg only with technical approval from TP/EVA,

Vmax = 62 km/h (due to operation), required trailer coupling only via body manufacturer (e.g. Scharrmüller).

*** Reduced trailer load when combined with ECM [Q33] + [Q96], bottom.

12,700

12,900

13,000

13,500

15,500

16,500

750

750

750

750

3500

3500

3500

3500

3500

3500

13,000

13.000

13,000

13,000

13,000

13.000

Towing capacity for U 500, model designation 405,202 and 405,222

^{****} ECM [Q34] Reinforced end crossmember, for lowered TC, only for model designation 405.202

Wheels/tyres Technical Handbook

Wheels/tyres

Tyre availabilities							
Tyre size	Designation	Tyre code	U 200	U 300	U 400		U 500
			2800	3000	3000	3150/3600	3350/3900
275/90 R22.5	Mitas SRT 2	D98G76-/12	-	-	Χ	X	-
295/60 R22.5	Goodyear KMAX D TL	V58-K77-/90	Χ	Χ	-	-	-
315/80 R22.5	Goodyear KMAX D TL	F18-L77-/90	Χ	Χ	Χ	X	-
315/80 R22.5	Goodyear KMAX D	F18L77-/90	Χ	Χ	Χ	X	-
335/80 R20	Continental MPT81	971K36-/10	Χ	Χ	-	-	-
335/80 R20	Dunlop SP T9	971K56-/20	Χ	Χ	-	-	-
335/80R20	Michelin X Force ZL	Q12-K56-/80	Χ	Χ	-	-	-
365/80 R20	Continental MPT81	984K36-/10	Χ	Χ	Χ	X	-
365/80 R20	Michelin XZL	984K56-/80	Χ	Χ	Χ	Χ	-
365/85 R20	Michelin XZL	985G56-/80	-	-	Χ	X	Χ
375/75 R22.5	Mitas MPT23	S28G36-/12	-	-	Χ	X	Χ
385/65 R22.5	Continental HTC	W48K26-/10	-	-	Χ	X	Χ
385/65 R22.5	Continental HSW2	W48K77-/10	-	-	Χ	X	Χ
385/65 R22.5	Continental HDC	W48J29-/10	-	-	Χ	X	Χ
395/85 R20	Michelin XML	987G58-/80	-	-	-	-	Χ
395/85 R20	Michelin XZL	987G56-/80	-	-	-	-	Χ

Technical Handbook Wheels/tyres

Tyre availabilities Tyre size Designation Tyre code U 200 U 300 U 400 U 500 3000 2800 3000 3150/3600 3350/3900 405/70 R20 Michelin XM47 979G67-/80 Χ Χ Dunlop SP T9 979J58-/20 405/70 R20 Χ Χ Χ Χ 405/70 R24 Dunlop SP T9 983J57-/20 Χ 405/70 R24 Mitas AC70G T34G57-/12 Χ Χ 425/65 R22.5 Michelin XZY3 X48K26 -/80 Χ Conti HTC 425/65 R22.5 X48-K26 -/10 Χ Χ Χ X22G67-/80 425/75 R20 Michelin XM47 Χ 445/65 R22.5 Mitas AC70+ P48G57-/12 Χ Χ Χ 445/65 R22.5 P48G56-/80 Χ Michelin XZL Χ 445/70 R24 Michelin XM47 972G67-/80 Χ 455/70 R24 Dunlop SP T9 974G56-/20 Χ 495/70 R24 Michelin XM47 973G67-/80 Χ 495/70 R24 Mitas AC70G U34G57-/12 Χ

Wheels/tyres Technical Handbook

Tyres (technical data)

Designation	Tyre code	Tread	LI	V*	Rolling	Stat.	Width	External	Tyre labels				Marking to
					ference (mm)	(mm)	(mm)	(mm)	Fuel eff.	Wet grip	Noise (dBA)	Noise category	ECE-R117 3PMSF
Mitas SRT 2	D98G76-/12	Road/rail	153	G	3261	491	270	1076	F	В	72))	Exempt
Goodyear KMAX D TL	V58-K77-/90	On-road	150	K	2858	435	288	937	С	В	72)	Yes
Goodyear KMAX D TL	F18L77-/90	Road	156	L	3307	510	313	1094	D	С	77)))	Yes
Goodyear KMAX D	F18L77-/90	Road	156	L	3307	510	313	1094	D	С	71)	Yes
Continental MPT81	971K36-/10	On-road/ off-road	147	K	3120	480	320	1032	-	-	-	-	Exempt
Dunlop SP T9	971K56-/20	Off-road	149	K	3120	482	320	1035	-	-	-	-	No
Michelin X Force ZL	Q12-K56-/80	Off-road	150	K	3160	478	341	1037	-	-	-	-	Exempt
Continental MPT81	984K36-/10	On-road/ off-road	152	K	3275	502	380	1089	-	-	-	-	Exempt
Michelin XZL	984K56-/80	Off-road	152	K	3330	501	372	1096	-	-	-	-	Exempt
Michelin XZL	985G56-/80	Off-road	164	G	3460	520	368	1144	-	-	-	-	Exempt
	Mitas SRT 2 Goodyear KMAX D TL Goodyear KMAX D TL Goodyear KMAX D Continental MPT8 1 Dunlop SP T9 Michelin X Force ZL Continental MPT8 1 Michelin XZL	Mitas SRT 2 D98G76-/12 Goodyear KMAX D TL V58-K77-/90 Goodyear KMAX D TL F18L77-/90 Goodyear KMAX D F18L77-/90 Continental MPT81 971K36-/10 Dunlop SP T9 971K56-/20 Michelin X Force ZL Q12-K56-/80 Continental MPT81 984K36-/10 Michelin XZL 984K56-/80	Mitas SRT 2 D98G76-/12 Road/rail Goodyear KMAX D TL V58-K77-/90 On-road Goodyear KMAX D TL F18L77-/90 Road Goodyear KMAX D F18L77-/90 Road Continental MPT8 1 971K36-/10 On-road/off-road Dunlop SP T9 971K56-/20 Off-road Michelin X Force ZL Q12-K56-/80 Off-road Continental MPT8 1 984K36-/10 On-road/off-road Michelin XZL 984K56-/80 Off-road	Mitas SRT 2 D98G76-/12 Road/rail 153 Goodyear KMAX D TL V58-K77-/90 On-road 150 Goodyear KMAX D TL F18L77-/90 Road 156 Goodyear KMAX D F18L77-/90 Road 156 Continental MPT8 1 971K36-/10 On-road/off-road 147 Dunlop SP T9 971K56-/20 Off-road 149 Michelin X Force ZL Q12-K56-/80 Off-road 150 Continental MPT8 1 984K36-/10 On-road/off-road 152 Michelin XZL 984K56-/80 Off-road 152	Mitas SRT 2 D98G76-/12 Road/rail 153 G Goodyear KMAX D TL V58-K77-/90 On-road 150 K Goodyear KMAX D TL F18L77-/90 Road 156 L Goodyear KMAX D F18L77-/90 Road 156 L Continental MPT81 971K36-/10 On-road/off-road 147 K Dunlop SP T9 971K56-/20 Off-road 149 K Michelin X Force ZL Q12-K56-/80 Off-road 150 K Continental MPT81 984K36-/10 On-road/off-road 152 K Michelin XZL 984K56-/80 Off-road 152 K	Mitas SRT 2 D98G76-/12 Road/rail 153 G 3261 Goodyear KMAX D TL V58-K77-/90 On-road 150 K 2858 Goodyear KMAX D TL F18L77-/90 Road 156 L 3307 Goodyear KMAX D F18L77-/90 Road 156 L 3307 Continental MPT81 971K36-/10 On-road/ off-road 147 K 3120 Dunlop SP T9 971K56-/20 Off-road 149 K 3120 Michelin X Force ZL Q12-K56-/80 Off-road 150 K 3160 Continental MPT81 984K36-/10 On-road/ off-road 152 K 3275 Michelin XZL 984K56-/80 Off-road 152 K 3330	Mitas SRT 2 D98G76-/12 Road/rail 153 G 3261 491 Goodyear KMAX D TL V58-K77-/90 On-road 150 K 2858 435 Goodyear KMAX D TL F18L77-/90 Road 156 L 3307 510 Goodyear KMAX D F18L77-/90 Road 156 L 3307 510 Continental MPT81 971K36-/10 On-road/ off-road 147 K 3120 480 Dunlop SP T9 971K56-/20 Off-road 149 K 3120 482 Michelin X Force ZL Q12-K56-/80 Off-road 150 K 3160 478 Continental MPT81 984K36-/10 On-road/ off-road 152 K 3275 502 Michelin XZL 984K56-/80 Off-road 152 K 3330 501	Mitas SRT 2 D98G76-/12 Road/rail 153 G 3261 491 270 Goodyear KMAX D TL V58-K77-/90 On-road 150 K 2858 435 288 Goodyear KMAX D TL F18L77-/90 Road 156 L 3307 510 313 Goodyear KMAX D F18L77-/90 Road 156 L 3307 510 313 Continental MPT81 971K36-/10 On-road/ off-road 147 K 3120 480 320 Dunlop SP T9 971K56-/20 Off-road 149 K 3120 482 320 Michelin X Force ZL Q12-K56-/80 Off-road 150 K 3160 478 341 Continental MPT81 984K36-/10 On-road/ off-road 152 K 3275 502 380 Michelin XZL 984K56-/80 Off-road 152 K 3330 501 372	Mitas SRT 2 D98G76-/12 Road/rail 153 G 3261 491 270 1076 Goodyear KMAX D TL V58-K77-/90 On-road 150 K 2858 435 288 937 Goodyear KMAX D TL F18L77-/90 Road 156 L 3307 510 313 1094 Goodyear KMAX D F18L77-/90 Road 156 L 3307 510 313 1094 Continental MPT81 971K36-/10 On-road/ off-road 147 K 3120 480 320 1032 Dunlop SP T9 971K56-/20 Off-road 149 K 3120 482 320 1035 Michelin X Force ZL Q12-K56-/80 Off-road 150 K 3160 478 341 1037 Continental MPT81 984K36-/10 On-road/ off-road 152 K 3275 502 380 1089 Michelin XZL 984K56-/80 Off-road 152 K 3330 501	Mitas SRT 2 D98G76-/12 Road/rail 153 G 3261 491 270 1076 F	Mitas SRT 2 D98G76-/12 Road/rail 153 G 3261 491 270 1076 F B	Mitas SRT 2 D98G76-/12 Road/rail 153 G 3261 491 270 1076 F B 72	Mitas SRT 2 D98G76-/12 Road/rail 153 G 3261 491 270 1076 F B 72 72 72 72 72 72 73 73

* (km/h)

Additional tyre marking in accordance with UNECE R117

In line with new legislation, tyres manufactured from January 2018 and intended for use on any vehicle on public roads in wintry conditions must be marked with the 3PMSF symbol (3 Peak Mountain Snow Flake), in line with UNECE R117.



3PMSF (3 Peak Mountain Snow Flake) 0

For tyres with MPT (Multi-Purpose Tyre)/POR (Professional Off Road) marking which are exempt from the labelling requirement of ECE-R117, please refer to the table.

Technical Handbook Wheels/tyres

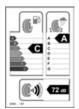
Tyres (technical data)

Tyre size	Designation	circum- ra ference (mm) (m	Tread	Li	V*		Stat.	Width	External diameter	Tyre I	Marking to			
			(mm)	(mm)	(mm)	Fuel eff.	Wet grip	Noise (dBA)	Noise category	ECE-R117 3PMSF				
375/75 R22.5	Mitas MPT23	S28G36-/12	Off-road	164	G	3449	516	375	1140	-	-	-	-	No
385/65 R22.5	Continental HTC	W48K26-/10	Road	160	K	3248	495	389	1072	D	С	73))	No
385/65 R22.5	Continental HSW2	W48K77-/10	Road	160	K	3267	497	378	1066	D	С	73))	Yes
385/65 R22.5	Continental HDC	W48J29-/10	Road	164	J	3276	496	379	1069	D	С	73))	Yes
395/85 R20	Michelin XML	987G58-/80	Off-road	161	G	3590	541	390	1187	-	-	-	-	Exempt
395/85 R20	Michelin XZL	987G56-/80	Off-road	168	G	3604	542	388	1189	-	-	-	-	Exempt

* (km/h)

Tyre labels

Since 1st November 2012 manufacturers of tyres for passenger cars and for light and heavy-duty commercial vehicles must produce tyre labels for their products. The tyre labels provide information on fuel consumption, wet adhesion and noise emissions of the tyres concerned and are included in the form of tags or stickers.





The labelling does not apply for "off-road professional tyres" (EC 661/2009).

Wheels/tyres Technical Handbook

Tyres (technical data)

Tyre size	Designation	Tyre code	re code Tread	Li	V*	Rolling circum-	Stat.	Width	External diameter	Tyre lal	bels			Marking to
						ference (mm)	(mm)	(mm)	(mm)	Fuel eff.	Wet grip	Noise (dBA)	Noise category	ECE-R117 3PMSF
405/70 R20	Michelin XM47	979G67-/80	Field	136	G	3230	498	345	1082	-	-	-	-	Exempt
405/70 R20	Dunlop SP T9	979J58-/20	Off-road	152	J	3230	495	407	1076	-	-	-	-	Exempt
405/70 R24	Dunlop SP T9	983J57-/20	Off-road	152	J	3535	546	407	1178	-	-	-	-	No
405/70 R24	Mitas AC70G	T34G57-/12	Off-road	149	G	3530	541	419	1166	-	-	-	-	Exempt
425/65 R22.5	Michelin XZY3	X48K26-/80	Off-road	165	K	3460	523	425	1136	С	В	73))	No
425/65 R22.5	Conti HTC	X48-K26 -/10	On-road/ off-road	165	K	3406	518	440	1124	С	С	76)))	Yes
425/75 R20	Michelin XM47	X22G67-/80	Field	148	G	3430	513	440	1152	-	-	-	-	Exempt
445/65 R22.5	Mitas AC70+	P48G57-/12	Off-road	160	G	3509	536	450	1172	-	-	-	-	Exempt
445/65 R22.5	Michelin XZL	P48G56-/80	Off-road	168	G	3550	537	448	1168	-	-	-	-	Exempt
445/70 R24	Michelin XM47	972G67-/80	Field	151	G	3695	568	467	1258	-	-	-	-	Exempt
455/70 R24	Dunlop SP T9	974G56-/20	Off-road	154	G	3745	576	452	1248	-	-	-	-	No
495/70 R24	Michelin XM47	973G67-/80	Field	155	G	3916	587	506	1313	-	-	-	-	Exempt
495/70 R24	Mitas AC70G	U34G57-/12	Off-road	155	G	3908	582	483	1313	-	-	-	-	Exempt

* (km/h)

Additional tyre marking in accordance with UNECE R117

In line with new legislation, tyres manufactured from January 2018 and intended for use on any vehicle on public roads in wintry conditions must be marked with the 3PMSF symbol (3 Peak Mountain Snow Flake), in line with UNECE R117.



3PMSF (3 Peak Mountain Snow Flake)



For tyres with MPT (Multi-Purpose Tyre)/POR (Professional Off Road) marking which are exempt from the labelling requirement of ECE-R117, please refer to the table.

Technical Handbook Wheels/tyres

Tyre loa	Tyre load capacities											
LI	kg	LI	kg	LI	kg	LI	kg	LI	kg			
101	825	121	1450	141	2575	161	4625	181	8250			
102	850	122	1500	142	2650	162	4.750	182	8500			
103	875	123	1550	143	2725	163	4875	183	8750			
104	900	124	1600	144	2800	164	5000	184	9000			
105	925	125	1650	145	2900	165	5150	185	9250			
106	950	126	1700	146	3000	166	5300	186	9500			
107	975	127	1750	147	3075	167	5450	187	9750			
108	1000	128	1800	148	3150	168	5600	188	10,000			
109	1030	129	1850	149	3250	169	5800	189	10,300			
110	1060	130	1900	150	3350	170	6000	190	10,600			
111	1090	131	1950	151	3450	171	6150	191	10,900			
112	1120	132	2000	152	3550	172	6300	192	11,200			
113	1150	133	2060	153	3650	173	6500	193	11,500			
114	1180	134	2120	154	3750	174	6700	194	11,800			
115	1215	135	2180	155	3875	175	6900	195	12,150			
116	1250	136	2240	156	4000	176	7100	196	12,500			
117	1285	137	2300	157	4125	177	7300	197	12,850			
118	1320	138	2360	158	4250	178	7500	198	13,200			
119	1360	139	2430	159	4375	179	7750	199	13,600			
120	1400	140	2500	160	4500	180	8000	200	14,000			

LI Load index per tyre

Wheels/tyres Technical Handbook

Speed allocation

Maximum driving speed*	Permissible tyre load capacity** (%)											
(km/h)	F	G	J	К	L	М						
15	165	165	165	165	165	165						
20	150	150	150	150	150	150						
25	135	135	135	135	135	135						
30	125	125	125	125	125	125						
35	119	119	119	119	119	119						
40	115	115	115	115	115	115						
45	113	113	113	113	113	113						
50	112	112	112	112	112	112						
55	111	111	111	111	111	111						
60	110	110	110	110	110	110						
65	107.5	108.5	108.5	108.5	108.5	108.5						
70	105	107	107	107	107	107						
75	102.5	105.5	105.5	105.5	105.5	105.5						
80	100	104	104	104	104	104						
85	97	102	103	103	103	103						
90	94	100	102	102	102	102						
95	90	97.5	101	101	101	101						
100	85	95	100	100	100	100						
105	-	92	98	100	100	100						
110	-	87	96	100	100	100						
115	-	-	93	97	100	100						
120	-	-	88	93	100	100						
125	-	-	-	-	-	100						
130	-	-	-	-	-	100						

^{*} Interpolation permissible.

^{**} At speeds above the tyre reference speed only lower tyre load capacities may be used.
In addition to this the air pressure valid for the "Tyre load capacities" table must not be reduced.

Technical Handbook Wheels/tyres

Speed allocation							
Application- dependent speed*	Permissible (%)	Permissible tyre load capacity** (%)					
(km/h)	F	G	J	К	L	М	
Standstill	250	-	-	-	-	-	
up to 5	210	-	-	-	-	-	
up to 10	180	_	_	_	_	_	

^{*} Interpolation permissible.

^{**} At speeds above the tyre reference speed only lower tyre load capacities may be used.

In addition to this the air pressure valid for the "Tyre load capacities" table must not be reduced.

Wheels/tyres Technical Handbook

Truck tyres	
Branch	Municipal, construction industry
Operational area	On-road, winter service
Good suitability	Paved roads, trails and areas
Less suitable	Soft ground with low load capacity

Goodyear KMAX D	Michelin XZY3
315/80 R22.5 295/60 R22.5	425/65 R22.5
Directional	Non-directional





Technical Handbook Wheels/tyres

Truck tyres	
Branch	Municipal, construction industry
Operational area	On-road, winter service
Good suitability	Paved roads, trails and areas
Less suitable	Soft ground with low load capacity

Continental HSW2	Continental HTC1	Continental HDC	Continental HTC
385/65 R22.5	385/65 R22.5	385/65 R22.5	425/65 R22.5
Non-directional	Non-directional	Non-directional	Non-directional









Wheels/tyres Technical Handbook

MPT (multi-purpose tyres)		
Branch	Transport, building construction, energy, municipal, industry, expeditions, disaster relief	
Operational area	On-road/off-road	
Good suitability	Paved and unpaved roads, trails and areas; tractive operations	
Less suitable	Soft ground with low load capacity	

Continental MPT81	Dunlop SP T9	Michelin XML
335/80 R20 365/80 R20	335/80 R20 405/70 R20 405/70 R24 455/70 R24	395/85 R20
Non-directional	Non-directional	Directional
Good winter service properties	Good off-road properties	-







Technical Handbook Wheels/tyres

MPT (multi-purpose tyres)		
Branch	Transport, building construction, energy, municipal, industry, expeditions, disaster relief	
Operational area	On-road/off-road	
Good suitability	Paved and unpaved roads, trails and areas; tractive operations	
Less suitable	Soft ground with low load capacity	

Michelin XZL	Michelin XZL	Mitas MPT23
365/80 R20 365/85 R20 395/85 R20	445/65 R22.5	375/75 R22.5
Non-directional	Non-directional	Non-directional







Wheels/tyres Technical Handbook

AS tyres	
Branch	Agriculture, energy sector, building construction, open-pit mining
Operational area	Fields, grassland, ground with low load capacity
Good suitability	Unpaved roads, trails and areas/high tractive operations
Less suitable	Winter service operations, paved roads/permanent high utilisation rate

Michelin XM47	Mitas AC70G	Mitas AC70+
405/70 R20 425/75 R20 445/70 R24 495/70 R24	405/70 R24 495/70 R24	445/65 R22.5
Directional	Directional	Directional







Technical Handbook Wheels/tyres

Road-rail tyres

Branch Industry

Operational area Road-rail operations

Good suitability Rubber/steel

Less suitable Soft ground with low load capacity

Mitas SRT2

275/90 R22.5

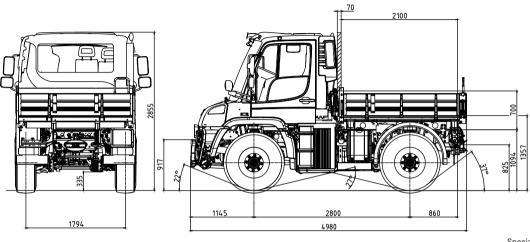
Non-directional

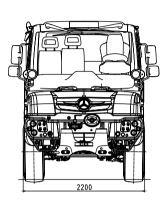


Technical drawing Technical Handbook

Technical drawing

U 200, model designation 405.090





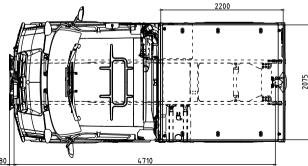
Depiction with suspension compressed:

FA: 3500 kg RA: 5500 kg GVW: 9000 kg

Turning circle Ø 12.6 m

All dimensions in mm

Vehicle depicted with tyres: 365/80 R20



Special versions

[B5B] - Trailer brake, 2-line

[C7H] - Underride guard, lateral

[CD6] - Mounting parts between axles

[CP5] - Front mounting plate EN 15432-1, type F1/C

[DB5] - Twin co-driver's seat

[E87] - Equipment socket, 32-pin

[HE1] - Hydraulics for tilting mechanism

[HN8] - Hydr. system, 2-circuit, 4-cell

[H55] - Hydr. plug connection, rear, set of 4, cell 1+2

[H58] - Pressure line, rear, 2nd hydraulic circuit

[H59] - Separate return line, rear

[L47] - Additional headlamps for front-mounted attachments

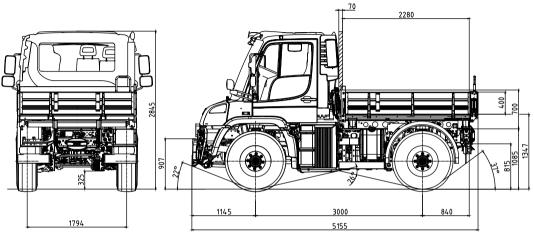
[N08] - Engine PTO outlet incl. front PTO shaft

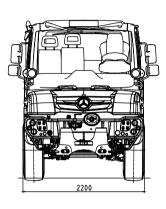
[P60] - Platform subframe + [PB5] - Platform

[Q95] - Trailer coupling, large jaw, Ringfeder, pin 48.7

Technical Handbook Technical drawing

U 300, model designation 405.104





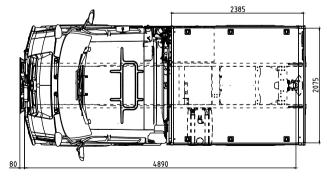
Depiction with suspension compressed:

3790 kg FA: 6000 kg RA: GVW: 9790 kg

Turning circle Ø 13.7 m

All dimensions in mm

Vehicle depicted with tyres: 365/80 R20



Special versions

[B5B] - Trailer brake, 2-line

[C7H] - Underride guard, lateral

[CD6] - Mounting parts between axles

[CP5] - Front mounting plate EN 15432-1, type F1/C

[DB5] - Twin co-driver's seat

[E87] - Equipment socket, 32-pin

[HE1] - Hydraulics for tilting mechanism

[HN8] - Hydr. system, 2-circuit, 4-cell

[H55] - Hydr. plug connection, rear, set of 4, cell 1+2

[H58] - Pressure line, rear, 2nd hydraulic circuit

[H59] - Separate return line, rear

[L47] - Additional headlamps for front-mounted attachments

[N08] - Engine PTO outlet incl. front PTO shaft

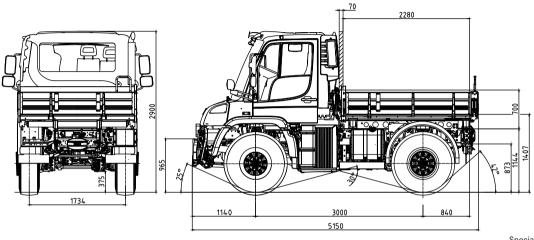
[P60] - Platform subframe + [PB6] - Platform

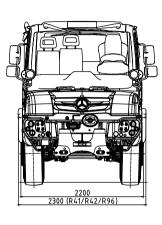
[Q95] - Trailer coupling, large jaw, Ringfeder, pin 48.7

Technical drawing Technical Handbook

Technical drawing

U 400, model designation 405.105





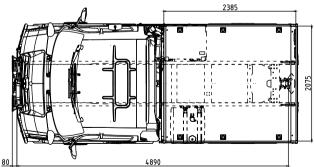
Depiction with suspension compressed:

FA: 4170 kg RA: 7800 kg GVW: 11,970 kg

Turning circle Ø 13.7 m

All dimensions in mm

Vehicle depicted with tyres: 365/85 R20



Special versions

[B5B] - Trailer brake, 2-line

[C7H] – Underride guard, lateral

[CD6] - Mounting parts between axles

[CP5] - Front mounting plate EN 15432-1, type F1/C

[DB5] - Twin co-driver's seat

[E87] - Equipment socket, 32-pin

[HE1] - Hydraulics for tilting mechanism

[HN8] - Hydr. system, 2-circuit, 4-cell

[H55] - Hydr. plug connection, rear, set of 4, cell 1+2

[H58] - Pressure line, rear, 2nd hydraulic circuit

[H59] - Separate return line, rear

[L47] - Additional headlamps for front-mounted attachments

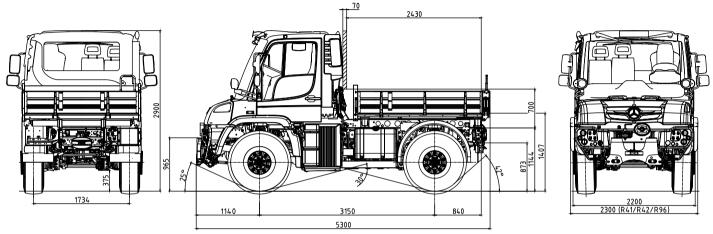
[N08] - Engine PTO outlet incl. front PTO shaft

[P60] - Platform subframe + [PB6] - Platform

[Q95] - Trailer coupling, large jaw, Ringfeder, pin 48.7

Technical Handbook Technical drawing

U 400, model designation 405.110



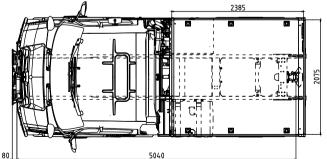
Depiction with suspension compressed:

4170 kg FA: 7800 kg RA: GVW: 11,970 kg

Turning circle Ø 14.3 m

All dimensions in mm

Vehicle depicted with tyres: 365/85 R20



Special versions

[B5B] - Trailer brake, 2-line

[C7H] - Underride guard, lateral

[CD6] - Mounting parts between axles

[CP5] - Front mounting plate EN 15432-1, type F1/C

[DB5] - Twin co-driver's seat

[E87] - Equipment socket, 32-pin

[HE1] - Hydraulics for tilting mechanism

[HN8] - Hydr. system, 2-circuit, 4-cell

[H55] - Hydr. plug connection, rear, set of 4, cell 1+2

[H58] - Pressure line, rear, 2nd hydraulic circuit

[H59] - Separate return line, rear

[L47] - Additional headlamps for front-mounted attachments

[N08] - Engine PTO outlet incl. front PTO shaft

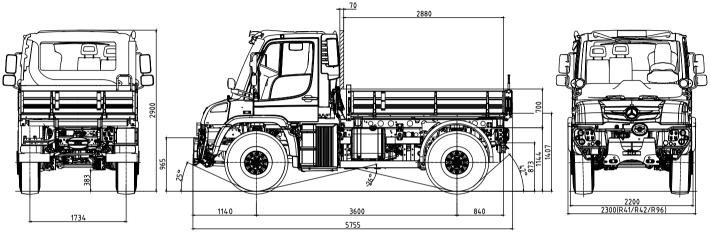
[P60] - Platform subframe + [PB6] - Platform

[Q95] - Trailer coupling, large jaw, Ringfeder, pin 48.7

Technical drawing Technical Handbook

Technical drawing

U 400, model designation 405.125



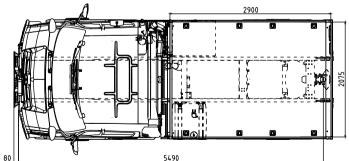
Depiction with suspension compressed:

4170 kg FA: 7800 kg RA: GVW: 11,970 kg

Turning circle Ø 16.5 m

All dimensions in mm

Vehicle depicted with tyres: 365/85 R20



Special versions

[B5B] - Trailer brake, 2-line

[C7H] - Underride guard, lateral

[CD6] - Mounting parts between axles

[CP5] - Front mounting plate EN 15432-1, type F1/C

[DB5] - Twin co-driver's seat

[E87] - Equipment socket, 32-pin

[HE1] - Hydraulics for tilting mechanism

[HN8] - Hydr. system, 2-circuit, 4-cell

[H55] - Hydr. plug connection, rear, set of 4, cell 1+2

[H58] - Pressure line, rear, 2nd hydraulic circuit

[H59] - Separate return line, rear

[L47] - Additional headlamps for front-mounted attachments

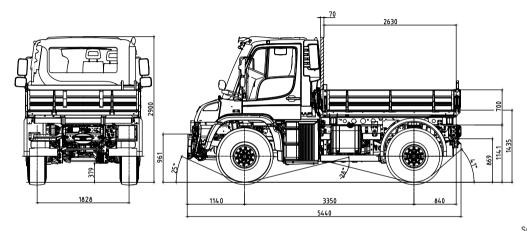
[N08] - Engine PTO outlet incl. front PTO shaft

[P60] - Platform subframe + [PB8] - Platform

[Q95] - Trailer coupling, large jaw, Ringfeder, pin 48.7

Technical Handbook Technical drawing

U 500, model designation 405.202

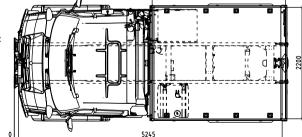


2300 2400(R43/R97)

Depiction with suspension compressed:

FA: 5660 kg RA: 9500 kg GVW: 15,160 kg

Turning circle Ø 15.1 m



All dimensions in mm

Vehicle depicted with tyres: 365/85 R20

Special versions

[B5B] - Trailer brake, 2-line

[C7H] - Underride guard, lateral

[CD6] - Mounting parts between axles

[CP5] – Front mounting plate EN 15432-1, type F1/C

[DB5] - Twin co-driver's seat

[E87] - Equipment socket, 32-pin

[HE1] - Hydraulics for tilting mechanism

[HN8] - Hydr. system, 2-circuit, 4-cell

 $[{\rm H55}] \ - \textit{Hydr. plug connection, rear, set of 4, cell 1+2}$

[H58] - Pressure line, rear, 2nd hydraulic circuit

[H59] - Separate return line, rear

[L47] - Additional headlamps for front-mounted attachments

[N08] - Engine PTO outlet incl. front PTO shaft

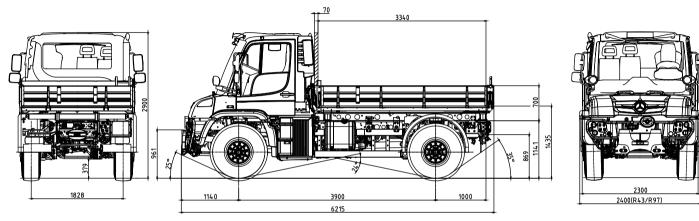
[P60] - Platform subframe + [PB7] - Platform

[Q95] - Trailer coupling, large jaw, Ringfeder, pin 48.7

Technical drawing Technical Handbook

Technical drawing

U 500, model designation 405.222



Depiction with suspension compressed:

5660 kg FA: 9500 kg RA: GVW: 15,160 kg

Turning circle Ø 16.9 m

5950

All dimensions in mm

Vehicle depicted with tyres: 365/85 R20

Special versions

[B5B] - Trailer brake, 2-line

[C7H] - Underride guard, lateral

[CD6] - Mounting parts between axles

[CP5] - Front mounting plate EN 15432-1, type F1/C

[DB5] - Twin co-driver's seat

[E87] - Equipment socket, 32-pin

[HE1] - Hydraulics for tilting mechanism

[HN8] - Hydr. system, 2-circuit, 4-cell

[H55] - Hydr. plug connection, rear, set of 4, cell 1+2

[H58] - Pressure line, rear, 2nd hydraulic circuit

[H59] - Separate return line, rear

[L47] - Additional headlamps for front-mounted attachments

[N08] - Engine PTO outlet incl. front PTO shaft

[P60] - Platform subframe + [PB9] - Platform

[Q95] - Trailer coupling, large jaw, Ringfeder, pin 48.7

Technical Handbook General information

General information

Gradient values

With the aid of the diagrams for vehicle climbing resistance, trailer climbing resistance and tractive force, it is possible to calculate the climbing ability, the required gear and the achievable speed in the given driving situation.

Example calculation

A U 400 with a gross vehicle weight of 10 t and a 30 t trailer needs to drive up a 20% gradient.

Based on these figures, the vehicle climbing resistance and the trailer climbing resistance can be obtained from the corresponding diagrams:

Vehicle climbing resistance: 19.5 kN Trailer climbing resistance: 62.0 kN

Vehicle climbing resistance + trailer climbing resistance = Total resistance

19.5 kN + 62.0 kN = 81.5 kN

With the total resistance, it is possible to calculate the required gear and the maximum possible speed from the tractive force diagram:

Required gear: 1. gear Maximum speed: 5 km/h

Slip limit

Calculate the tractive force, taking into account the friction coefficient:

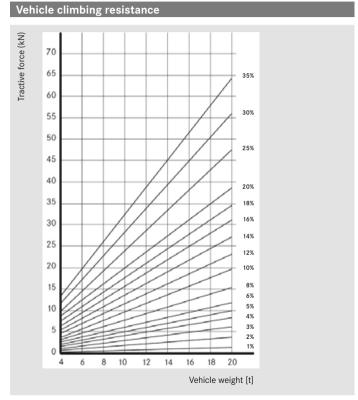
Friction coefficients of concrete and asphalt:

Dry: 0.85-1.0 Damp: 0.50-0.65 Wet: 0.40-0.55 Trailer rolling resistance

200 N/t 150 N/t 100 N/t -2.5 kN

Tractive force (kN) = Vehicle weight (t) x friction coefficient x 9.81

General information Technical Handbook



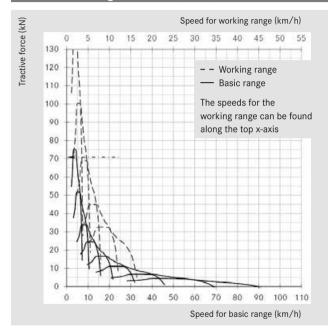
Without rolling resistance (taken into account in tractive force diagram)

Trailer climbing resistance Tractive force (kN) 35% 170 160 150 140 130 25% 120 110 20% 100 18% 90 16% 80 14% 70 60 10% 50 8% 40 6% 5% 30 4% Deviation at 50 t: with rolling resistance 200 N/t: +2.5 kN, with rolling resistance 100 N/t: -2.5 kN 15 20 25 30 35 40 Trailer weight [t]

With rolling resistance 150 N/t

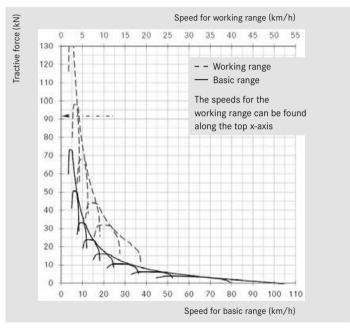
Technical Handbook General information

Tractive force diagram - U 216 (8.5 t)



Engine output: 115 kW at 1800 rpm Transmission: UG 100-8/9.57-0.74 Final drive ratio: 6.53 Tyres: 295/60 R22.5 Road surface: Concrete Slip limit (μ = 0.85): 71

Tractive force diagram - U 318 (11.0 t)

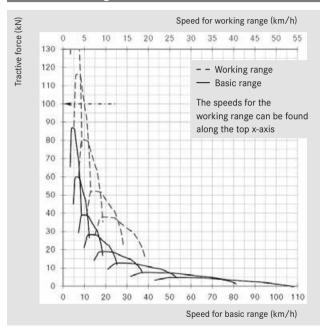


Engine output: Transmission: Final drive ratio: Tyres: Road surface: 130 kW at 1800 rpm UG 100-8/9.57-0.74 6.53 315/80 R22.5

Road surface: 315/80 R22.8 Slip limit (μ = 0.85): 92

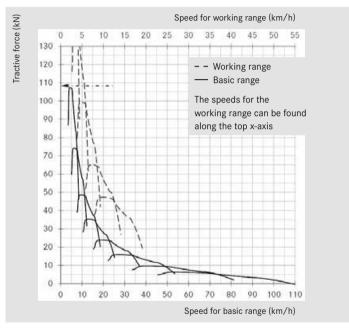
General information Technical Handbook

Tractive force diagram - U 423 (12.1 t)



Engine output: 170 kW at 1800 rpm Transmission: UG 100-8/9.57-0.74 Final drive ratio: 6.38 Tyres: 315/80 R22.5 Road surface: Concrete Slip limit (μ = 0.85): 100

Tractive force diagram - U 427 (13.0 t)



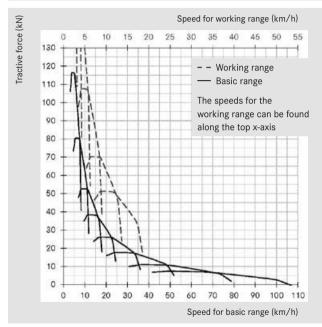
Engine output: Transmission: Final drive ratio: Tyres:

Road surface: Slip limit ($\mu = 0.85$): 200 kW at 1800 rpm UG 100-8/9.57-0.74 6.38 315/80 R22.5

Concrete 108

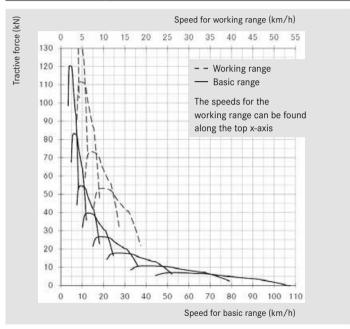
Technical Handbook General information

Tractive force diagram - U 529 (16.5 t)



Engine output: 210 kW at 2200 rpm Transmission: UG 100-8/9.57-0.74 Final drive ratio: 6.38 Tyres: 385/65 R22.5 Road surface: Concrete Slip limit (μ = 0.85): 138

Tractive force diagram - U 530 (16.5 t)



Engine output: Transmission: Final drive ratio: Tyres: Road surface:

Slip limit ($\mu = 0.85$):

UG 100-8/9.57-0.74 6.38 385/65 R22.5 Concrete 138

220 kW at 1800 rpm





Part C: Additions via CTT

Wheelbase variants	.230
Further wheelbase variants	.231
Sweepers	.232
Trailer couplings	.236
Further CTT codes	238

Wheelbase variants

Wheelbase 3600 mm for U 200

Code	Feature	Wheelbase	Vehicle
[UCCR]	Wheelbase 3600 mm, reinforced frame	3600	U 200
[UC1R]	Wheelbase 3600 mm	3600	U 200

Comparison of codes [UCCR]/[UC1R]

U 200 with U 400 package, max. GVW 10.5 t

[UCCR] - Wheelbase 3600 mm, reinforced frame Frame thickness 8 mm

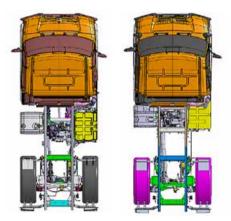
Obligatory code:

- [UKC0] Tank 200 I, left, aluminium
- [UK3T] AdBlue® tank, 25 I

Optional:

- [UTHN] Weight variant 10.5 t/5.2 t/6.0 t
- [UG50] Transmission oil cooling





U 200 package, max. GVW 10 t

[UC1R] - Wheelbase 3600 mm Frame thickness 6 mm

- [UN19] Transmission PTO, very high speed, 6 hole flange
- [UG50] Transmission oil cooling



Further wheelbase variants

Wheelbase 4200 mm

Code	Feature	Wheelbase	Vehicle
[UC2I]	Wheelbase 4200 mm	4200	U 400/U 500
[UKV6]	Tank, relocated to position 2750 mm*	4200	U 400/U 500
[UKW6]	Exhaust system, relocated to position 2400 mm*	4200	U 400/U 500
[UC4C]	Frame overhang 2200 mm	4200	U 400
[UCMP]	Frame overhang 1515 mm	4200	U 500

Wheelbase 4500 mm

Code	Feature	Wheelbase	Vehicle
[UC2N]	Wheelbase 4500 mm	4500	U 500
[UKVN]	Tank, relocated to position 3050 mm*	4500	U 500
[UKWN]	Exhaust system, relocated to position 2700 mm*	4500	U 500
[UC4E]	Frame overhang 2200 mm	4500	U 500

^{*} Tank/exhaust gas aftertreatment box relocated as far to rear as possible for more free space, e.g. for crane supports.



U 423, wheelbase 4200 mm



U 423, wheelbase 4200 mm

Sweepers

Sweeper U 423

Model designation	Vehicle model variant	Wheelbase	Engine	No. of cylinders
U 423	405.110	3150	OM934 LA	4

Required codes

Code	
[UZE5]	Pre-installation, for street sweeper
[UM1K]	Engine OM934, 4 cyl. inline, 5.1 l, 170 kW (231 hp), 900 Nm
[UC7K]	Battery carrier, batteries stacked
[UCFV]	Clearance measures, right, for vacuum pipe
[UKCA]	Tank 145 I, left, for street sweeper
[UKFK]	Clearance measures, exhaust system, for street sweeper
[UKT5]	AdBlue® tank 18 I, for sweeper
[UHFH]	Clearance measures, hydraulic system, for sweeper, required with [HN6]/[HN8]
[R32]	Flat-base rims 10.00V-20
985G5680	Tyres, Michelin XZL 365/80 R20



Sweeper 423/U 427 long

Model designation	Vehicle model variant	Wheelbase	Engine	No. of cylinders
U 423/U 427	405.125	3600	OM936 LA	6

Required codes

Code	
[UZE5]	Pre-installation, for street sweeper
[M1K/M2C]	[M1K] - Engine OM934, inline 4, 5.1 l, 170 kW (231 hp), 900 Nm
	[M2C] – Engine OM936, inline 6, 7.7 l, 200 kW (272 hp), 1100 Nm
[UC7K]	Battery carrier, batteries stacked
[UCFV]	Clearance measures, right, for vacuum pipe
[UKCA]	Tank 145 I, left, for street sweeper
[UKFK]	Clearance measures, exhaust system, for street sweeper
[UKT5]	AdBlue® tank 18 I, for sweeper
[UHFH]	Clearance measures, hydraulic system, for sweeper, required with [HN6]/[HN8]
[R32]	Flat-base rims 10.00V-20
985G5680	Tyres, Michelin XZL 365/80 R20

Sweepers

Sweeper U 527/U 530 short

Model designation	Vehicle model variant	Wheelbase	Engine	No. of cylinders
U 527/U 530	405.202	3350	OM936 LA	6

Required codes

Code	
[UZE5]	Pre-installation, for street sweeper
[UC7K]	Battery carrier, batteries stacked
[UCFV]	Clearance measures, right, for vacuum pipe
[UKCA/UKVE]	[UKCA] - Tank 145 I, left, for street sweeper
	[UKVE] - Tank relocated to position 1510 mm, for sweeper
[UKFK]	Clearance measures, exhaust system, for street sweeper
[UKT4/UKT5]	[UKT4] - AdBlue tank, 16 I
	[UKT5] - AdBlue tank 18 I, for sweeper
[UHFH]	Clearance measures, hydraulic system, for sweeper, required with [HN6]/[HN8]
[R32]	Flat-base rims 10.00V-20
985G5680/987G5680	Tyres, Michelin XZL 365/80 R20 / Michelin XZL 395/85 R20



Sweeper U 527/U 530 long

Model designation	Vehicle model variant	Wheelbase	Engine	No. of cylinders
U 527/U 530	405.222	3900	OM936 LA	6

Required codes

Code	
[UZE5]	Pre-installation, for street sweeper
[UC7K]	Battery carrier, batteries stacked
[UCFV]	Clearance measures, right, for vacuum pipe
[UKCA]	Tank 145 I, left, for street sweeper
[UKFK]	Clearance measures, exhaust system, for street sweeper
[UKT5]	AdBlue® tank 18 I, for sweeper
[UHFH]	Clearance measures, hydraulic system, for sweeper, required with [HN6]/[HN8]
[R32]	Flat-base rims 10.00V-20
985G5680/987G5680	Tyres, Michelin XZL 365/80 R20 / Michelin XZL 395/85 R20

Trailer couplings

Scharmüller trailer coupling, height adjustable, 2 t drawbar load

Model designation	Tongue weight	Trailer axle load	Max. trailer weight
U 400 short/long	2 t	18 t	20 t*
U 500 short/long	2 t	18 t	20 t*

Required codes

Code	
[Q33]	End cross-member for lowered trailer coupling
[UQSL]	Bearing bracket for trailer coupling, height-adjustable, Scharmüller
[UQSM]**	Scharmüller trailer coupling, bolt 38
[UQSN]	Scharmüller K80 towing-eye ball coupling
[UQSR]	Trailer coupling, Rockinger, pin 48







[UQSL] [UQSM] or [UQSR]

Scharmüller trailer coupling, 3 t drawbar load***

Model designation	Tongue weight	Trailer axle load	Max. trailer weight
U 500 short	3 t	24 t	27 t

Required codes

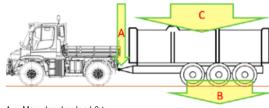
Code	
[Q34]	Reinforced end crossmember, set lower for trailer coupling
[UQSK]	Bearing bracket, height-adjustable trailer coupling, incl. K80 Scharmüller
[UQSZ]	Forced steering, K50, left/right, for 3 t drawbar load
[UQSM]**	Scharmüller trailer coupling, bolt 38
[UQSR]	Trailer coupling, Rockinger, pin 48



[Q34] with [UQSK], [UQSZ] and [UQSM]



[Q34] with [UQSK] and [UQSZ]



- A = Max. drawbar load 3 t
- B = Max. trailer axle load 24 t
- C = Max. trailer weight 27 t (without towing vehicle)

- * Increase in max. trailer weight on request, at homologation.
- ** Recommended equipment.
- *** Only special steered trailers are approved for drawbar loads of > 2 t and due to operating conditions, the speed is limited to 40 km/h.

Further CTT codes

Code	Designation	Advantages/benefits	Only in conjunction with
[UEJK]	Rear-view camera display in instrument cluster	Enables rear-view camera display in the instrument cluster instead of a separate monitor	[J1C] - Instrument cluster, 12.7 cm, with video function [EF3] - Rear-view camera
[UCSB]	Bumper trim, painted in different colour	The bumper trim can be painted in a different colour, e.g. for firefighting vehicles.	-
[UAHZ]	All-wheel steering	3 steering programs: ► All-wheel steering (reduces turning circle by up to 21%), ► Diagonal steering (crab steering) and ► Manual steering (steering angle manually adjustable in 5% steps)	[A54] – Pre-installation for rear-axle auxiliary steering [HE2] – Pre-installation, connection of additional hydraulic consumers



[UAHZ] - Rear-axle auxiliary steering

[UFPK] Cab roll cage, for tractor registration in European market

Ex works

 $[VT1] - \textit{Tractor registration,} \ Europe \ and$

[FP4] - Pre-installation for cab roll cage



Integrated in [FP4]:

- · Reinforcements on bumper
- Attachment brackets, centre [corresponding to CA3]
- Mounting brackets for heavy implements/ crane bodies [corresponding to CA9]



New 4-step entrances on left and right

BB

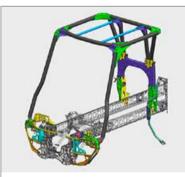
Scope of S&R (Schlang & Reichard)
[UFPK] - Cab roll cage



Roll cage (upper section)







Roll cage, attachment to frame





